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# Air filtration simulation with focus on slip effects



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Techno- und  
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= Fraunhofer Institute for Industrial Mathematics

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Kilian Schmidt and

Andreas Wiegmann

# What's new?

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Filtration community is interested in slip effects due to very small scales:

- Nano particles
- Nano fibers

*Our earlier description [Latz & Wiegmann, Filtech 2003] was not valid for these regimes*

- For particles, implemented **Cunningham correction**
- For fibers, **fractional slip** replaces no-slip boundary conditions

# What's not so new?

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'Physicists' model produces individual contributions of standard modeled effects:

- Interception
- Inertial Impaction
- Brownian Motion (Diffusion: Smoluchowski-Einstein-Langevin)
- Sieving (not today)

... but we never explained it that well!

Outline:

I. Mathematical models

II. Results

III. Discussion

# No slip vs fractional slip

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$$-\mu \Delta \vec{u} + \nabla p = 0 \text{ (momentum balance)}$$

$$\nabla \cdot \vec{u} = 0 \text{ (mass conservation)}$$

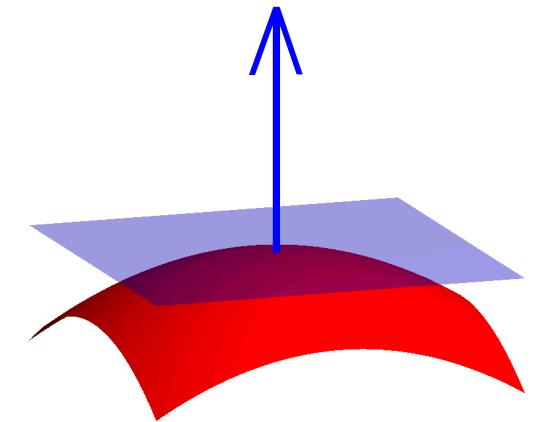
$$\vec{u} = 0 \text{ on } \Gamma \text{ (no-slip on fiber surfaces)}$$

$$P_{in} = P_{out} + c \text{ (pressure drop is given)}$$

$\mu$  : fluid viscosity,

$\vec{u}$  : velocity, periodic,

$p$  : pressure, periodic up to pressure drop in flow direction.



$$-\mu \Delta \vec{u} + \nabla p = 0 \text{ (momentum balance)}$$

$$\nabla \cdot \vec{u} = 0 \text{ (mass conservation)}$$

$$\vec{n} \cdot \vec{u} = 0 \text{ on } \Gamma \text{ (no flow into fibers)}$$

$$\vec{t} \cdot \vec{u} = -\lambda \vec{n} \cdot \nabla (\vec{u} \cdot \vec{t}) \text{ on } \Gamma \text{ (slip flow along fibers)}$$

$$P_{in} = P_{out} + c \text{ (pressure drop is given)}$$

$\vec{n}$  : normal direction to the fiber surface,

$\lambda$  : slip length,

$\vec{t}$  : any tangential direction with  $\vec{t} \cdot \vec{n} = 0$ .

# Particle motion

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$$d\vec{v} = -\gamma \times (\vec{v}(\vec{x}(t)) - \vec{u}(\vec{x}(t))) dt + \sigma \times d\vec{W}(t),$$

$$d\vec{x} = \vec{v}(\vec{x}(t)) dt,$$

$$\sigma^2 = \frac{2k_B T \gamma}{m},$$

$$\gamma = 6\pi\rho\mu \frac{R}{m},$$

$$\langle dW_i(t), dW_j(t) \rangle = \delta_{ij} dt.$$

$\vec{u}$  : fluid velocity

$\vec{v}$  : particle velocity

$t$  : time

$T$  : temperature

$\gamma$  : friction coefficient

$R$  : particle radius

$\rho$  : fluid density

$\mu$  : fluid viscosity

$\vec{W}$  : Wiener Measure (3d)

$k_b$  : Boltzmann constant

$m$  : particle mass

$Kn$  : Knudsen number

[Latz & Wiegmann, Filtech 2003]

# Interception

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$$d\vec{v} = -\gamma \times (\vec{v}(\vec{x}(t)) - \vec{u}(\vec{x}(t))) dt + \sigma \times d\vec{W}(t),$$

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$$m \rightarrow 0, \sigma = 0$$

$$\Rightarrow \vec{v} = \vec{u}$$

$$\Rightarrow d\vec{x} = \vec{u}(\vec{x}(t)) dt.$$

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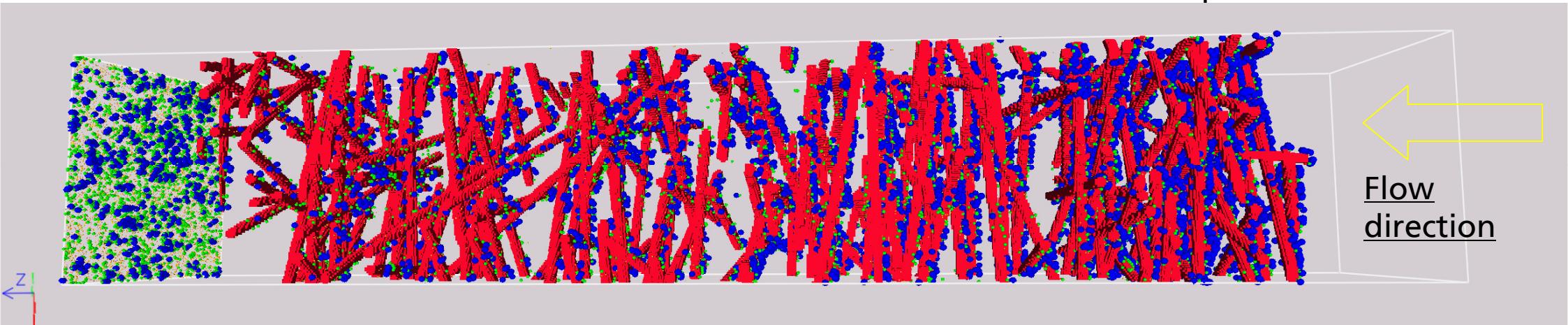
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Disable diffusion and let mass tend to zero (keeping all other parameters fixed), the particle velocity tends to the fluid velocity.

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$\vec{u}$  : fluid velocity  
 $\vec{v}$  : particle velocity  
 $t$  : time  
 $T$  : temperature



$\kappa_b$  : Boltzmann constant  
 $m$  : particle mass  
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# Inertial Impaction

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$$\gamma = 6\pi\rho\mu \frac{R}{m},$$
$$\langle dW_i(t), dW_j(t) \rangle = \delta_{ij} dt.$$

$$\sigma = 0.$$

By only switching off diffusion, the effect of inertial impaction is the difference between this simulation and the one for vanishing mass (interception).

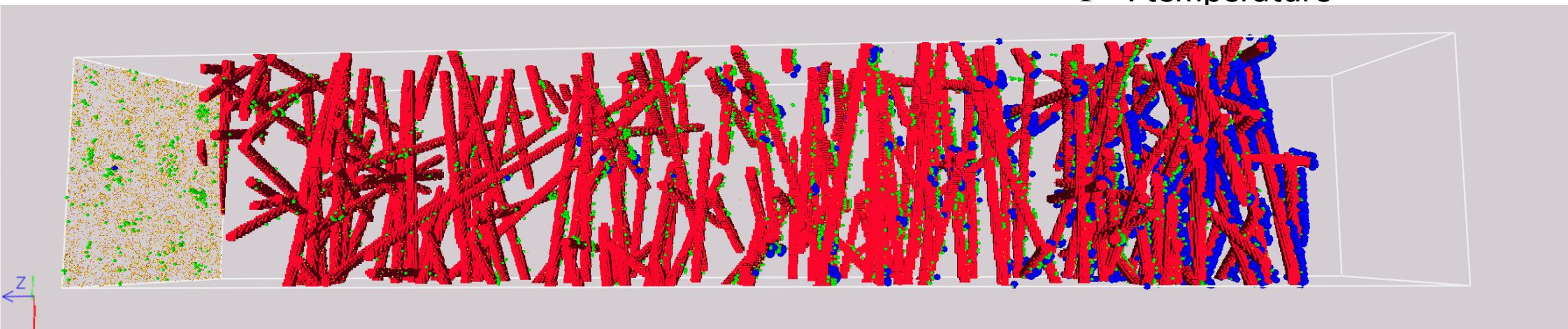
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# Particle Motion including Cunningham correction

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$$d\vec{x} = \vec{v}(\vec{x}(t)) dt,$$

$$\sigma^2 = \frac{2k_B T \gamma}{m},$$

$$\gamma = 6\pi\rho\mu \frac{R}{C_c m},$$

$$\langle dW_i(t), dW_j(t) \rangle = \delta_{ij} dt,$$

$$C_c = 1 + Kn \left[ 1.142 + 0.558 e^{-0.999/Kn} \right],$$

$$Kn = \frac{\lambda}{R},$$

$$\lambda = \frac{k_B T}{\sqrt{32\pi R^2 P}}.$$

$\vec{u}$  : fluid velocity

$\vec{v}$  : particle velocity

$t$  : time

$T$  : temperature

$\gamma$  : friction coefficient

$R$  : particle radius

$\rho$  : fluid density

$\mu$  : fluid viscosity

$\vec{W}$  : Wiener Measure (3d)

$k_b$  : Boltzmann constant

$m$  : particle mass

$Kn$  : Knudsen number

: Total pressure

As  $Kn$  increases, influence of friction  $\gamma$  and diffusion  $\sigma$  decrease: particles go more straight.

*Cunningham correction is always used later, also for interception and inertial impaction.*

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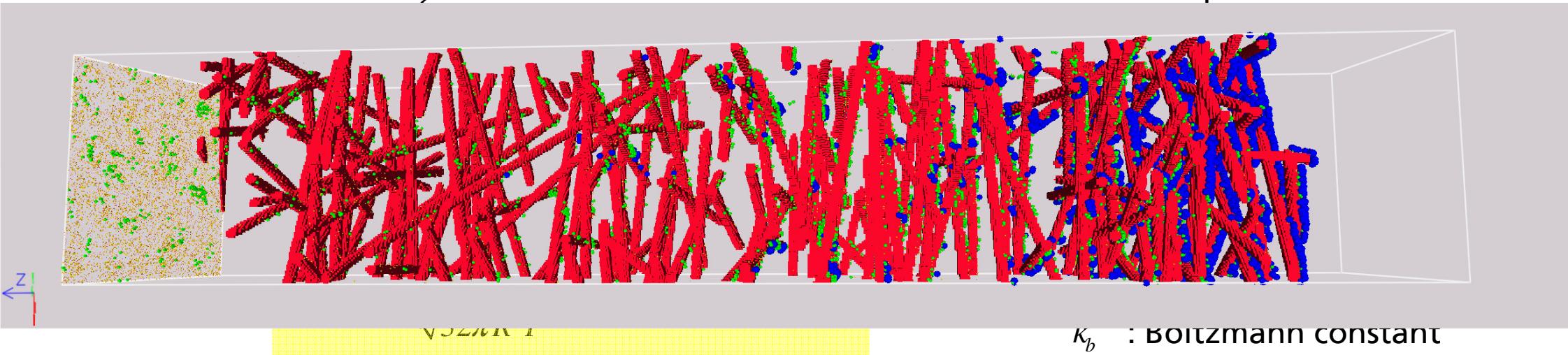
$\vec{v}$  : particle velocity

$$\sigma^2 = \frac{2k_B T \gamma}{m},$$

$t$  : time

$R$

$T$  : temperature



$k_b$  : Boltzmann constant

$m$  : particle mass

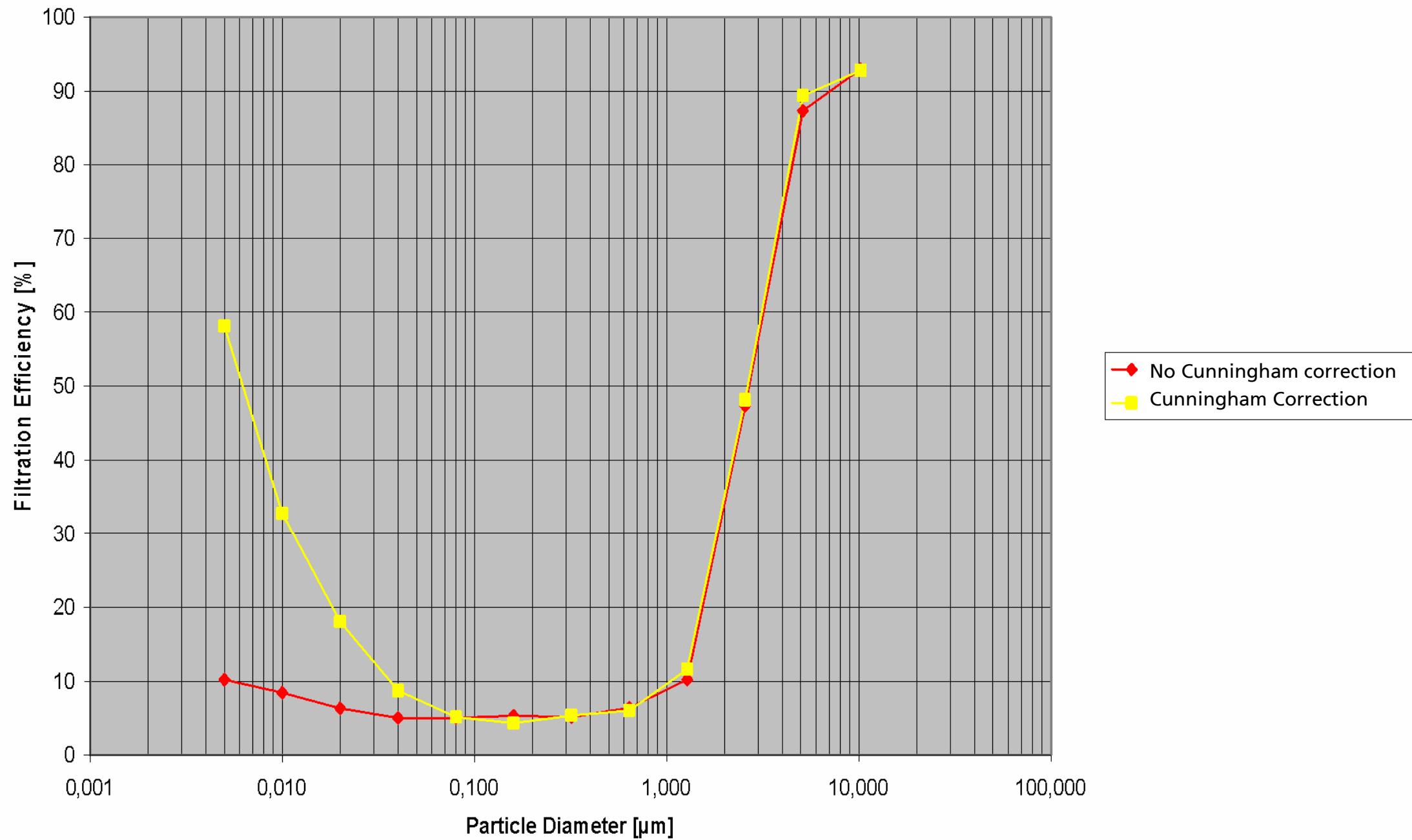
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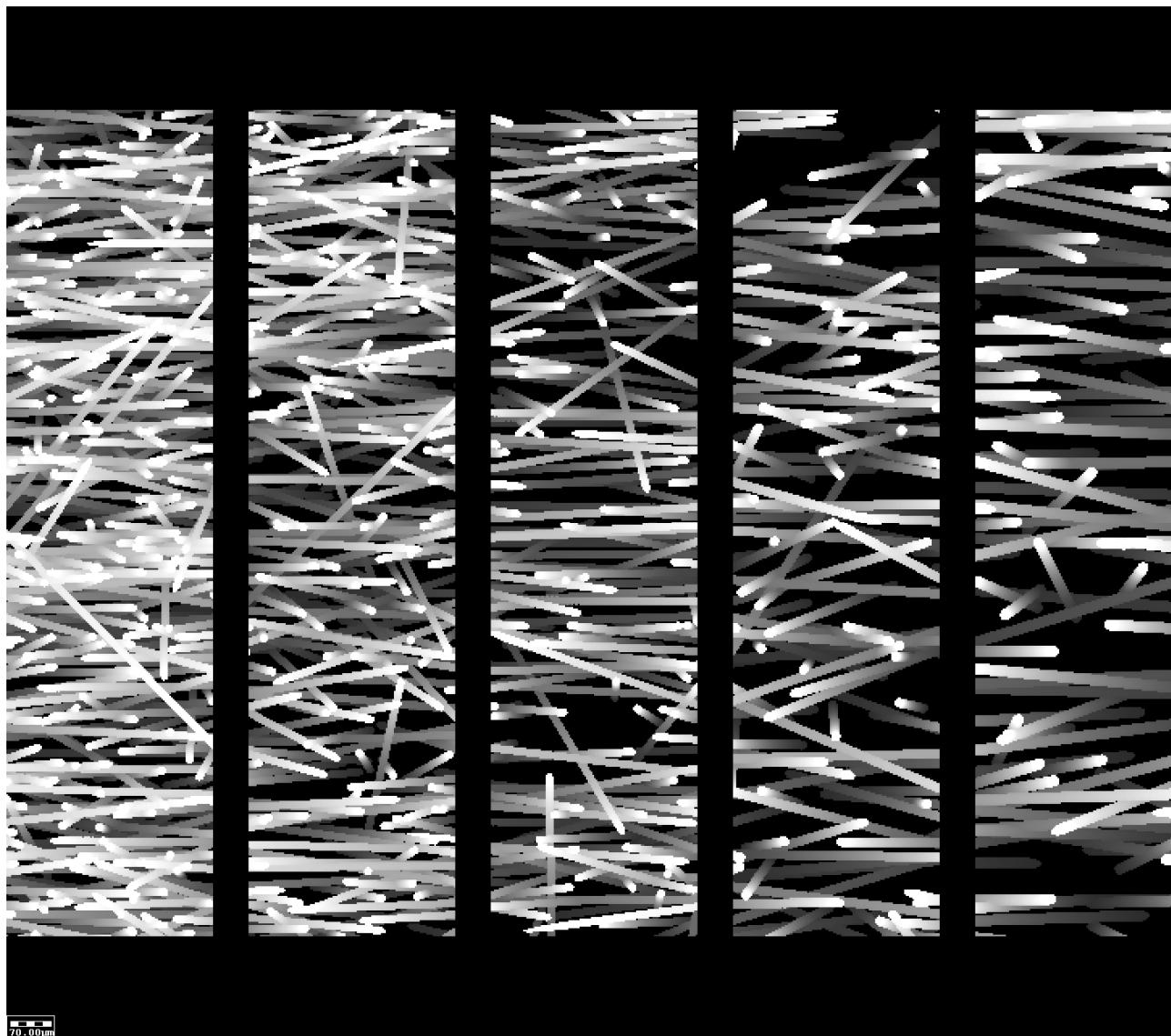
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## Filtration efficiency with and without Cunningham correction



# Simulated SEM view of 5 Structures



$\alpha = 0.1$   
 $d_F = 14\mu m$

$\alpha = 0.07$   
 $d_F = 14\mu m$

$\alpha = 0.05$   
 $d_F = 14\mu m$

$\alpha = 0.05$   
 $d_F = 17\mu m$

$\alpha = 0.05$   
 $d_F = 20\mu m$

$\alpha$ : solid volume fraction of fibers  
 $d_F$ : fiber diameter

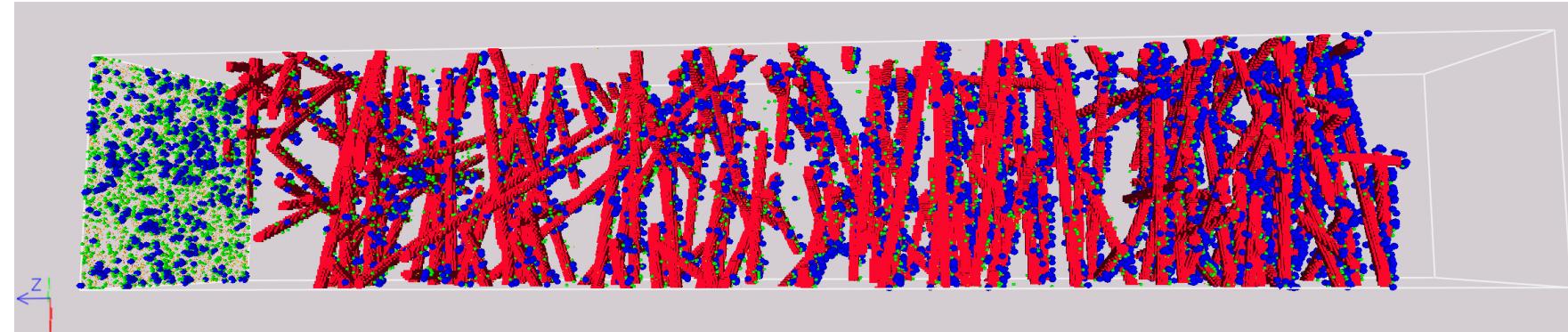
# Deposition effects

$\alpha = 0.05,$

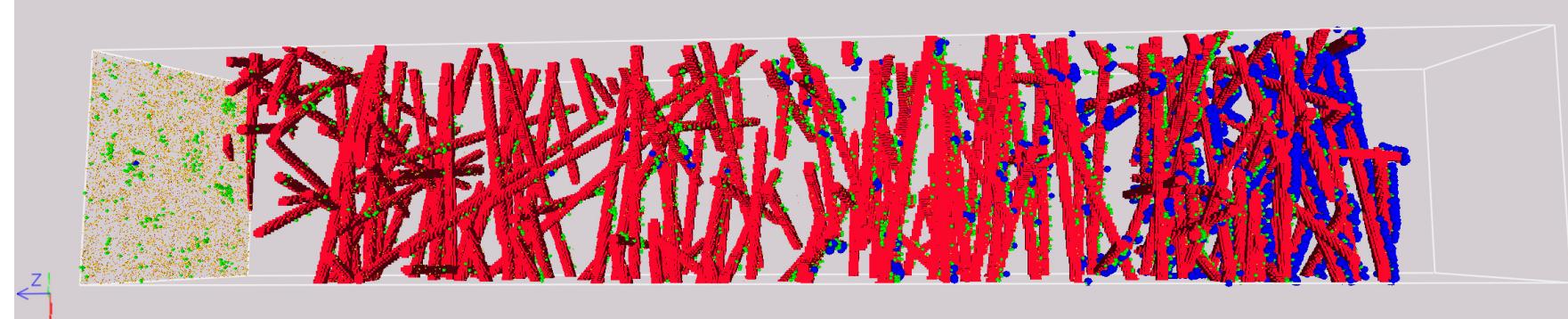
$d_F = 14,$

$v = 0.1 \text{ m/s}$

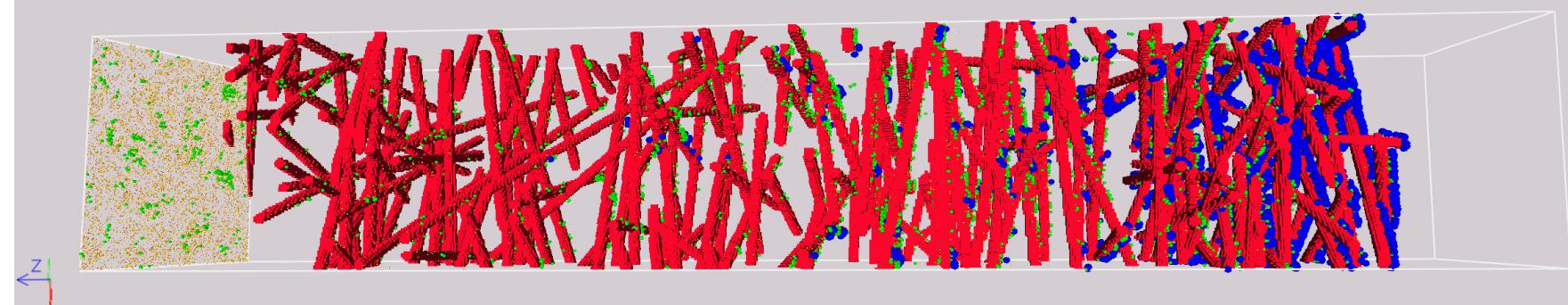
Interception



Interception  
+ Impaction



Interception  
+ Impaction  
+ Diffusion



# Velocity Effects

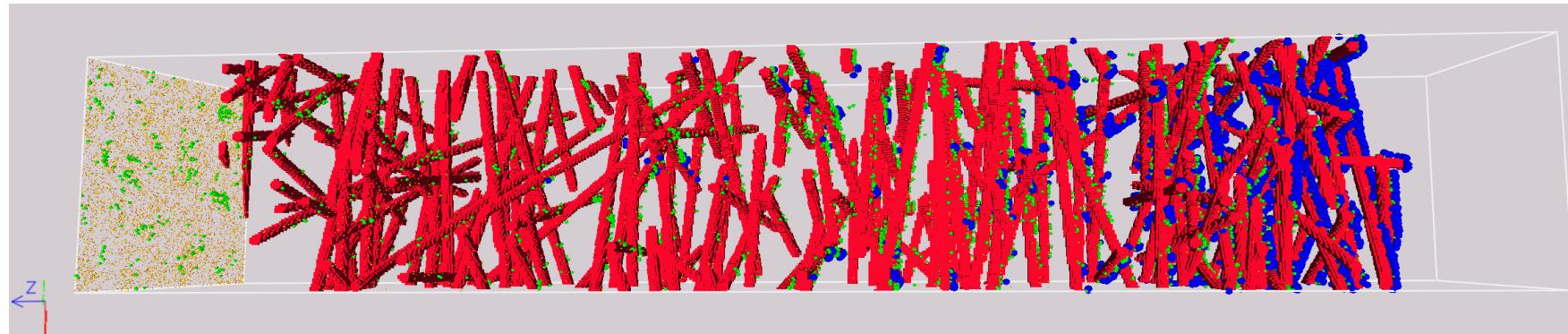
$\alpha = 0.05,$

$dF = 14,$

Interception + Impaction + Diffusion

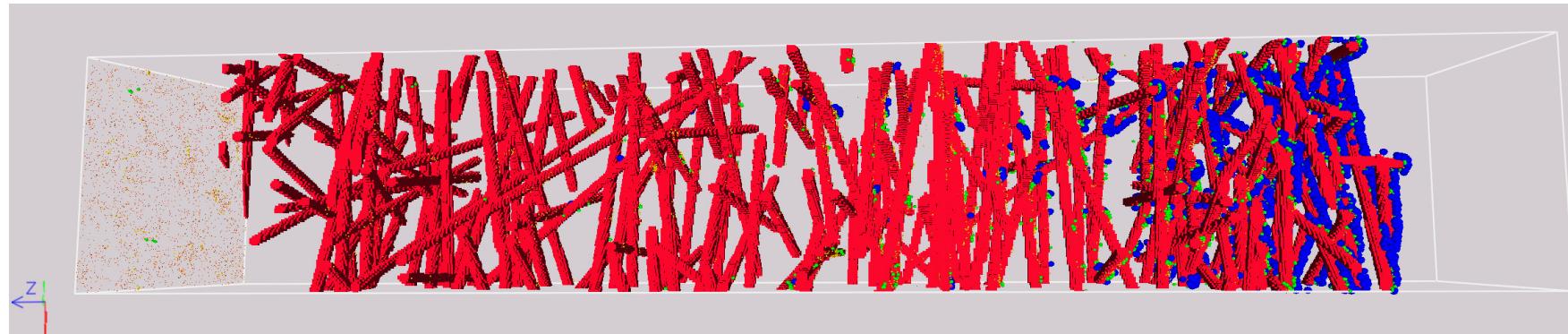
Velocity

$v = 0.1 \text{ m/s}$



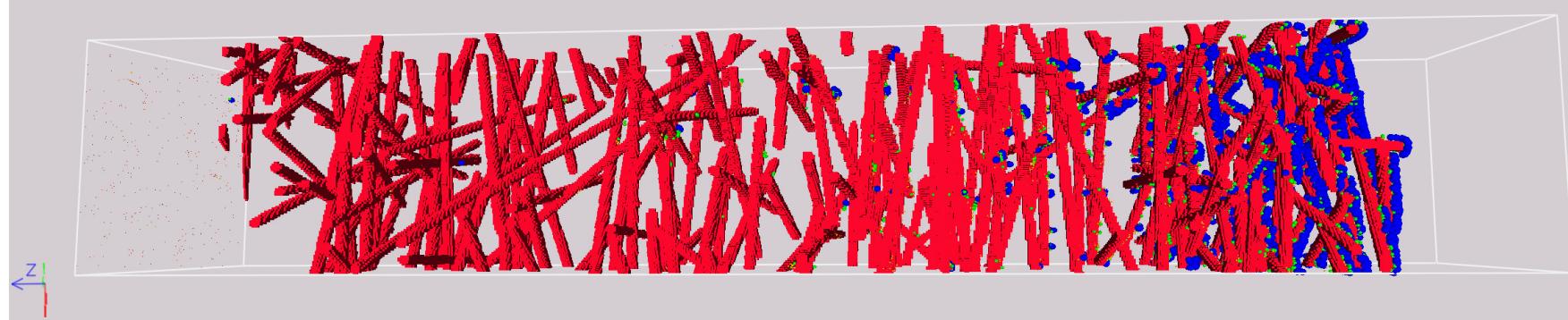
Velocity

$v = 1 \text{ m/s}$



Velocity

$v = 10 \text{ m/s}$



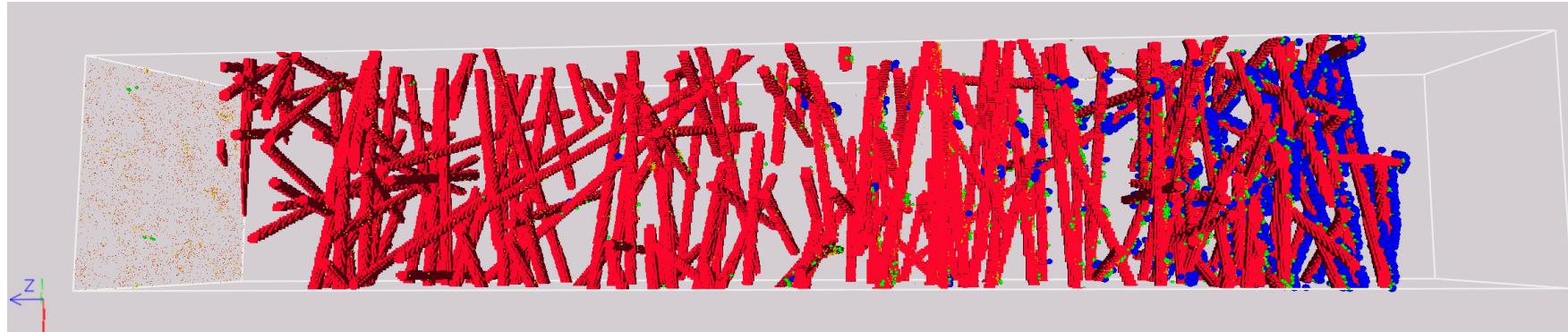
# Effect of solid volume fraction (SVF)

$dF = 14$ ,

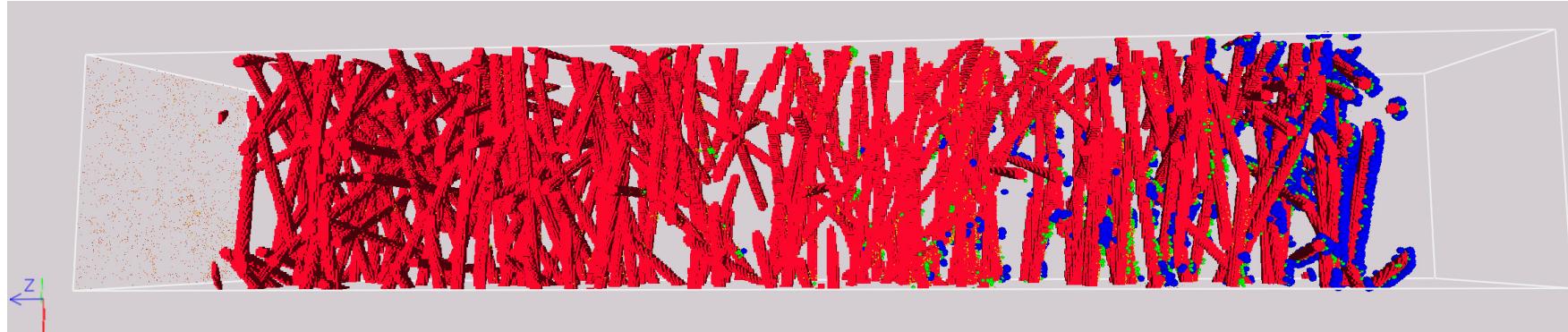
$v = 1 \text{ m/s}$ ,

Interception + Impaction + Diffusion

SVF  $\alpha=0.05$



SVF  $\alpha=0.07$



SVF  $\alpha=0.1$



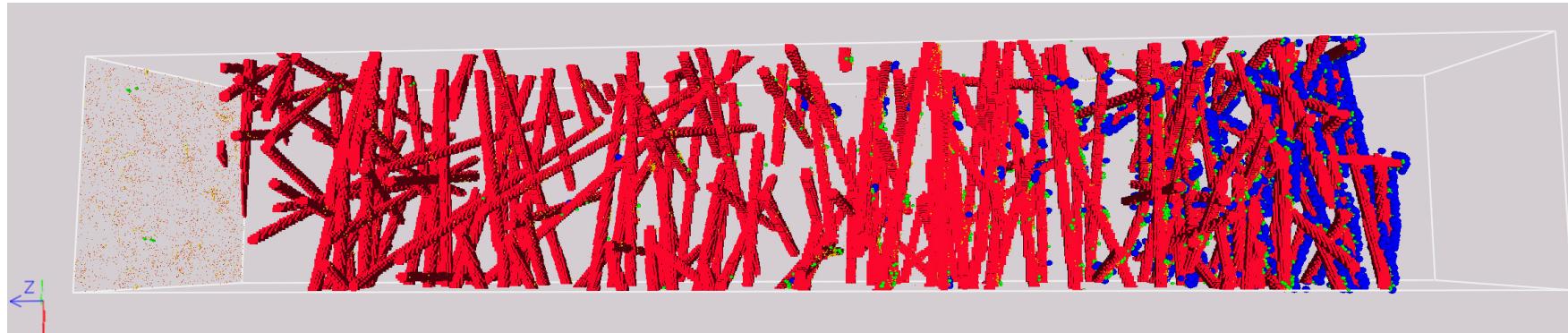
# Effect of fiber thickness

$\alpha = 0.05,$

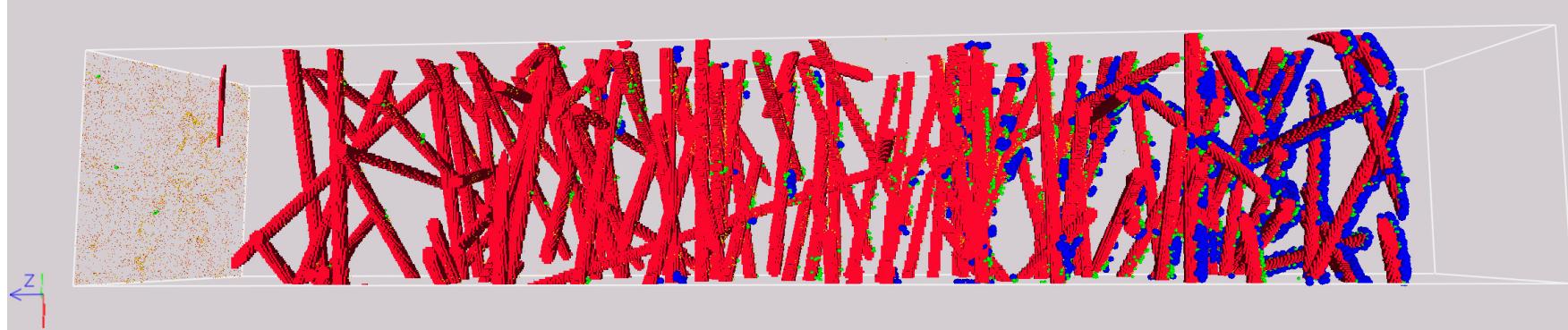
$v = 1 \text{ m/s}$

Interception + Impaction + Diffusion

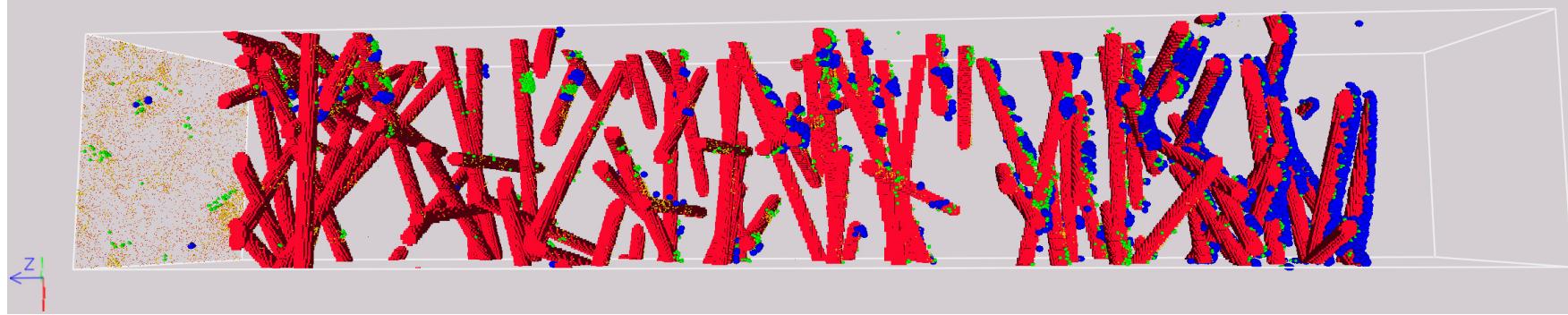
$dF = 14$



$dF = 17$



$dF = 20$



# Effect of slip flow

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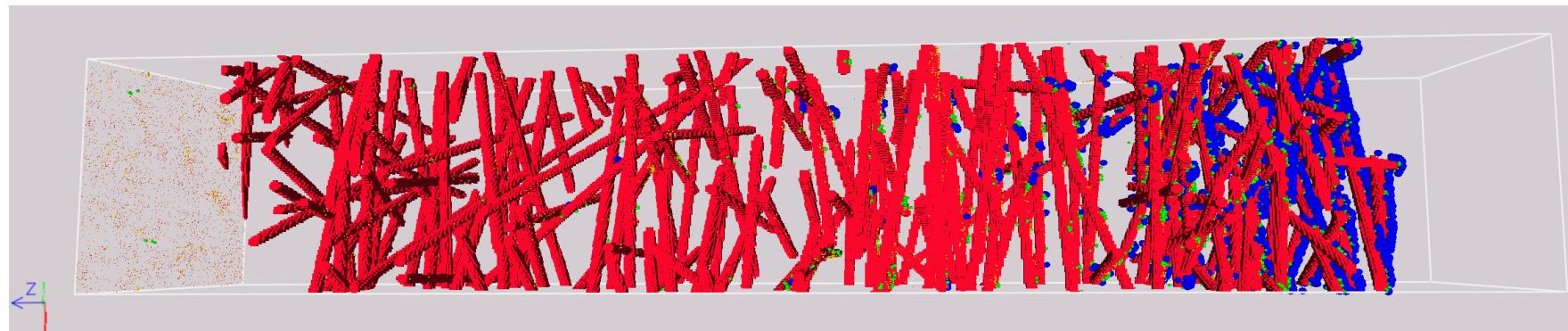
$\alpha = 0.05,$

$dF = 14,$

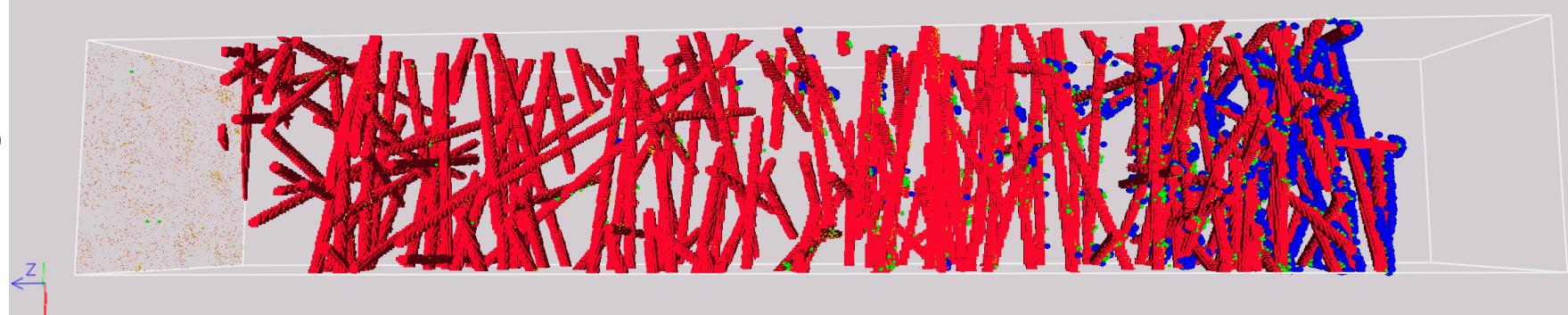
$v = 1 \text{ m/s}$

Interception + Impaction + Diffusion

No slip  
boundary  
conditions

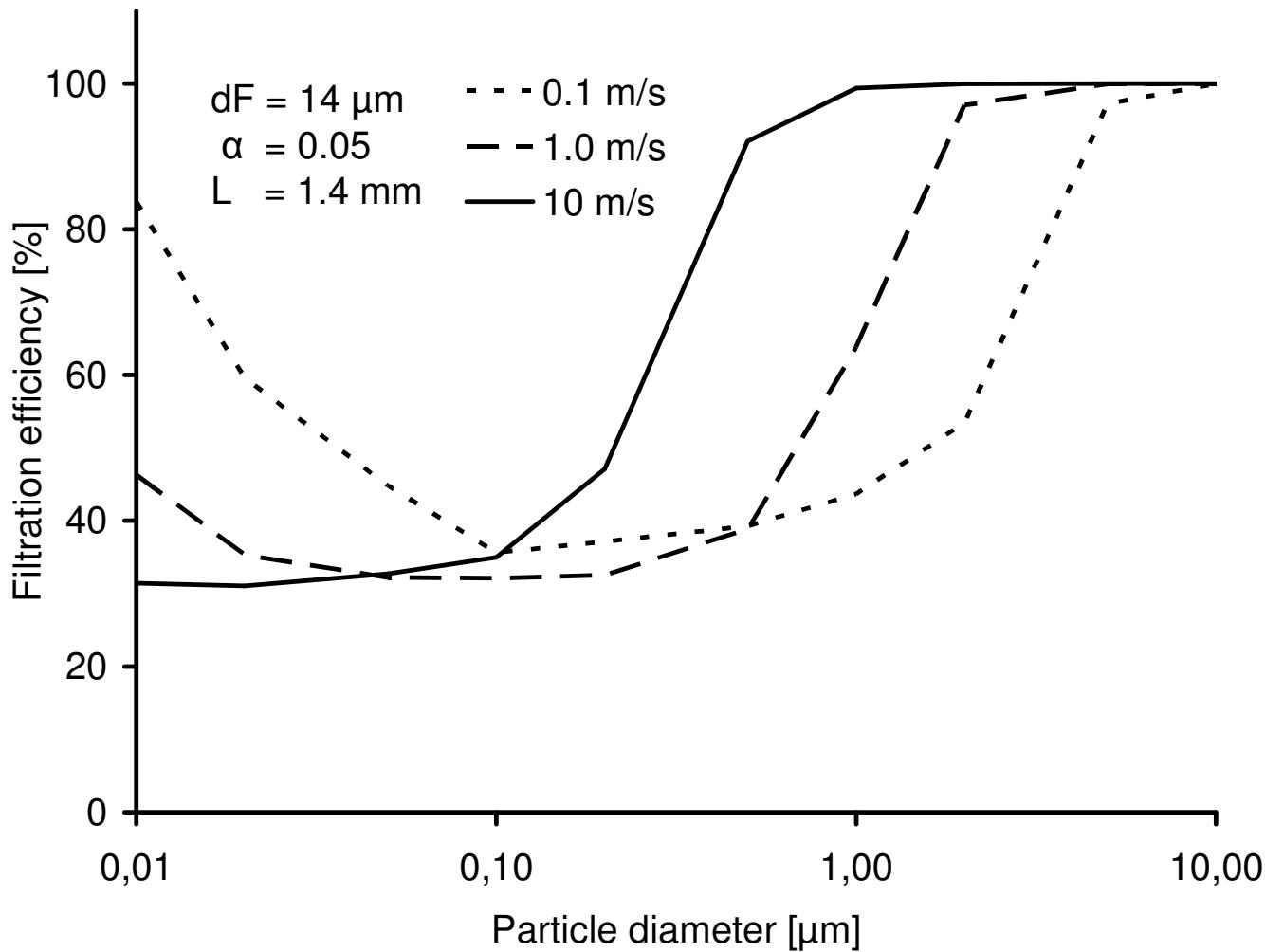


Fractional slip  
boundary  
conditions



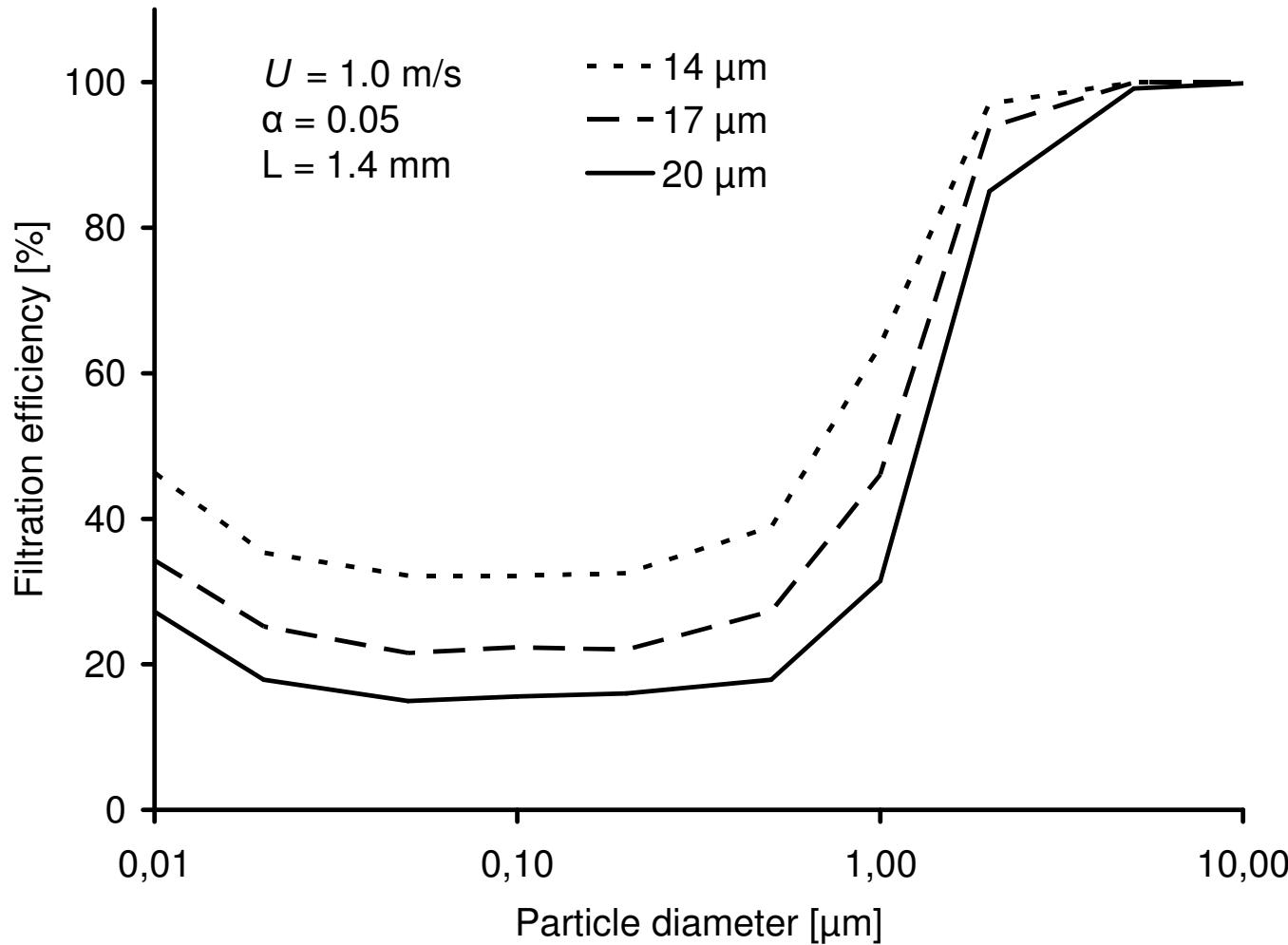
# Influence of velocity on filter efficiency

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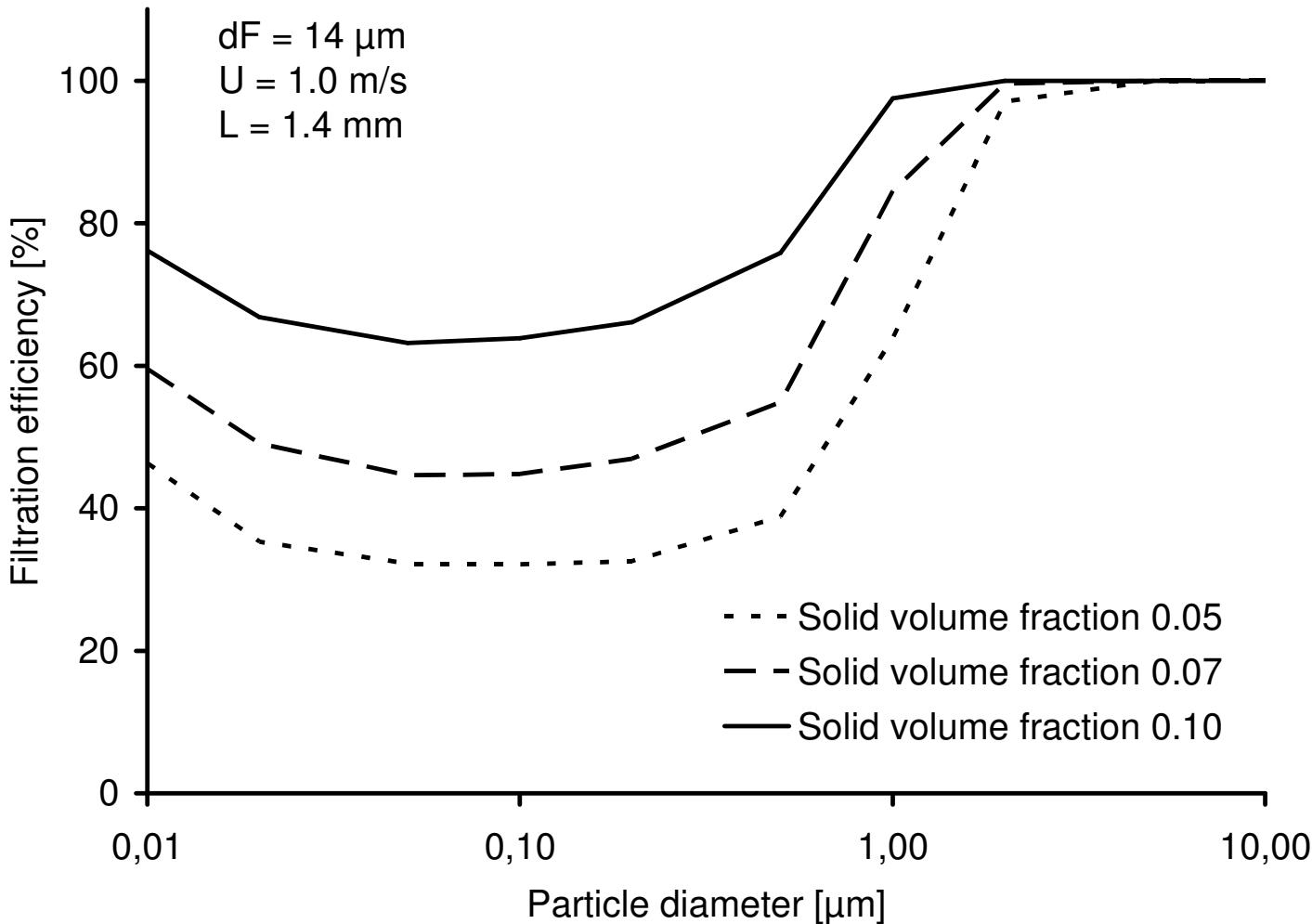
# Influence of fiber diameter on filter efficiency

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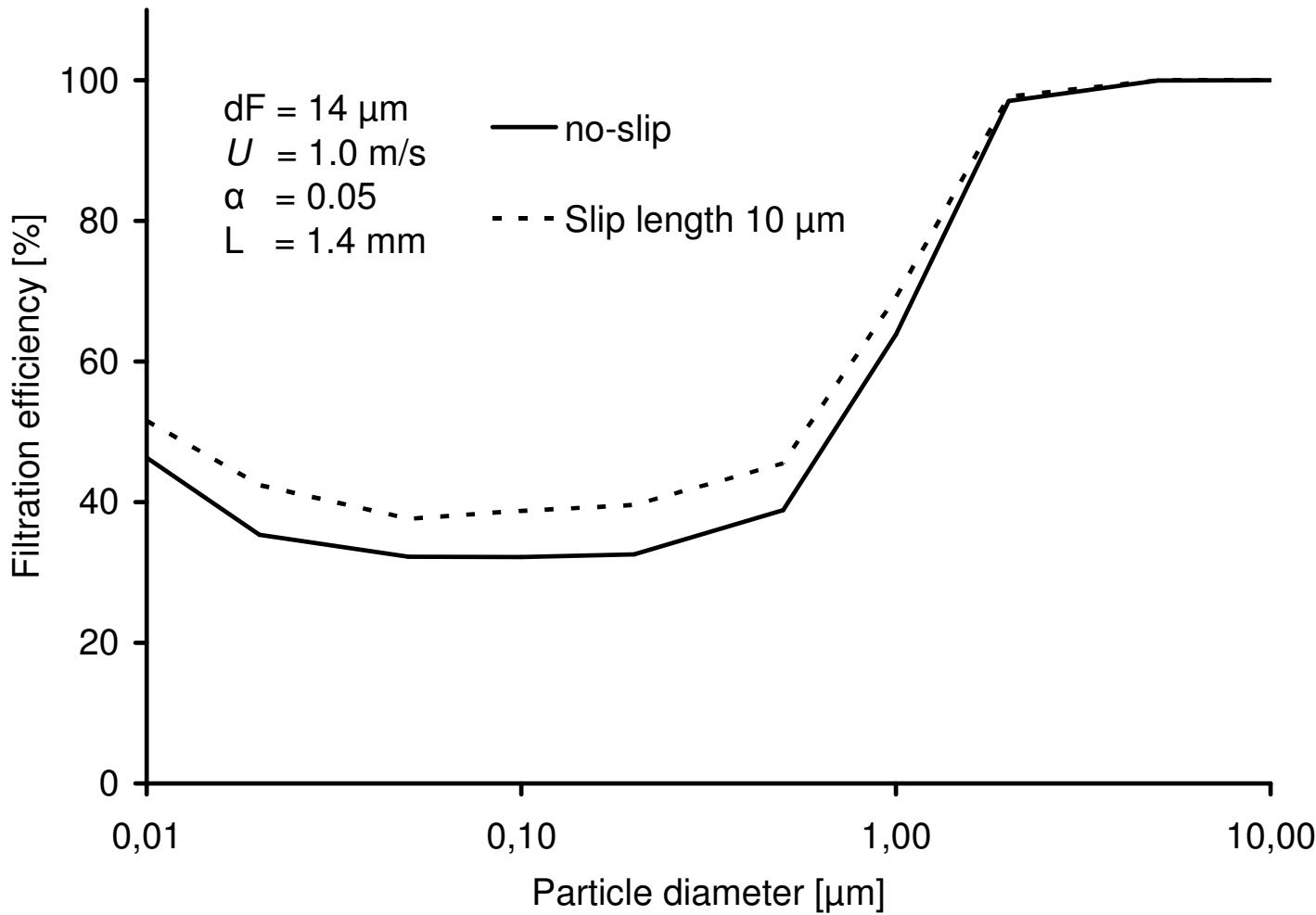
# Influence of SVF on filter efficiency

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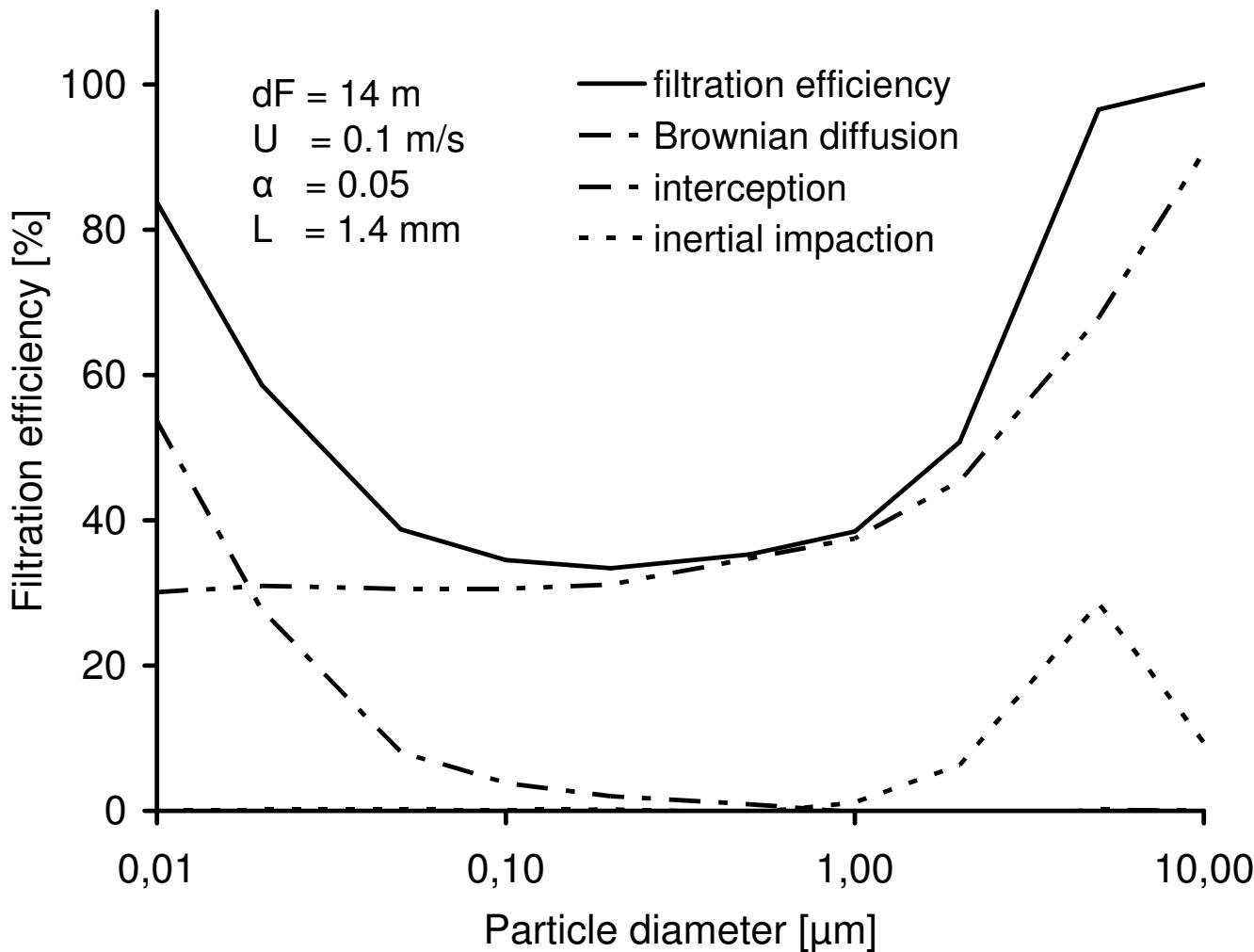
# Influence of slip flow on filter efficiency

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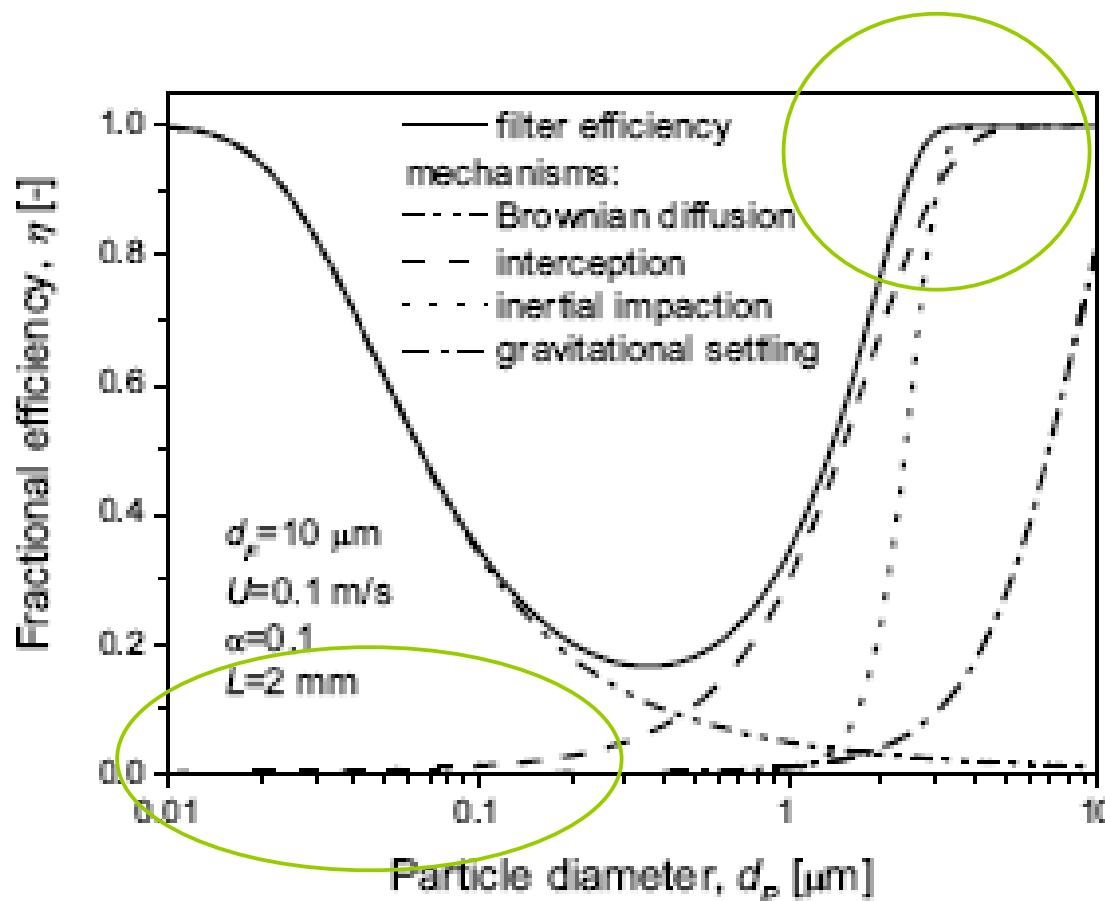


# Influence of individual effects on filter efficiency

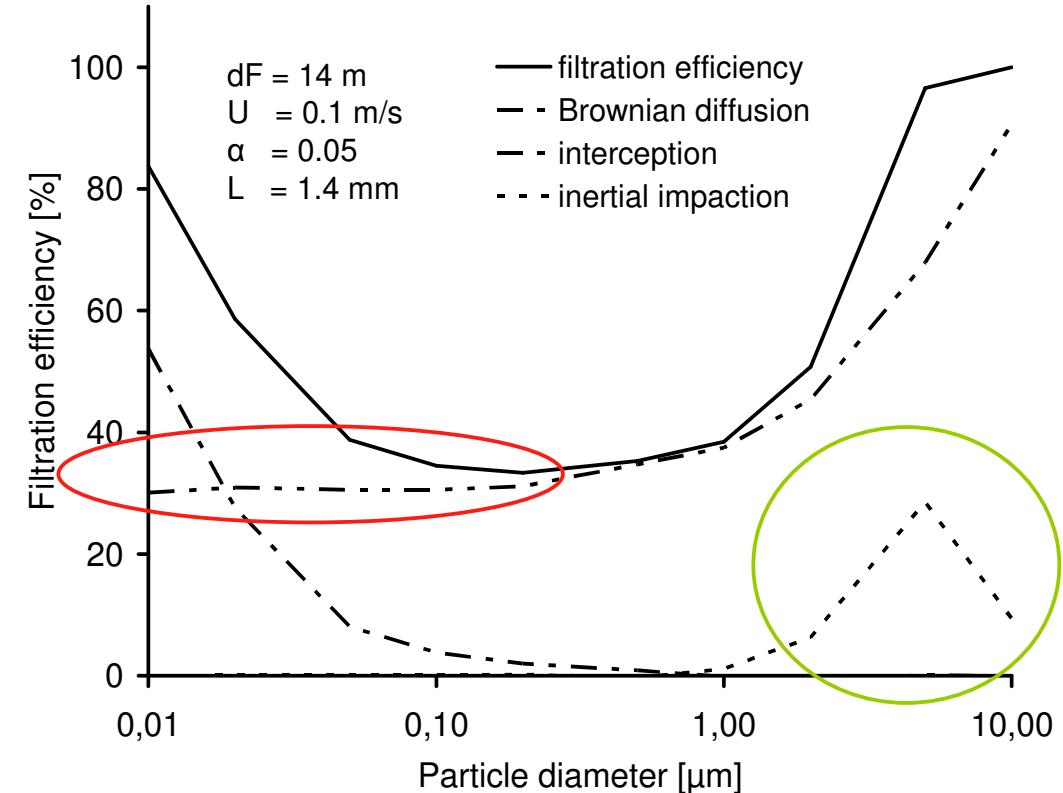
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# Comparison with [Balazy & Podgorski Filtech 2007]



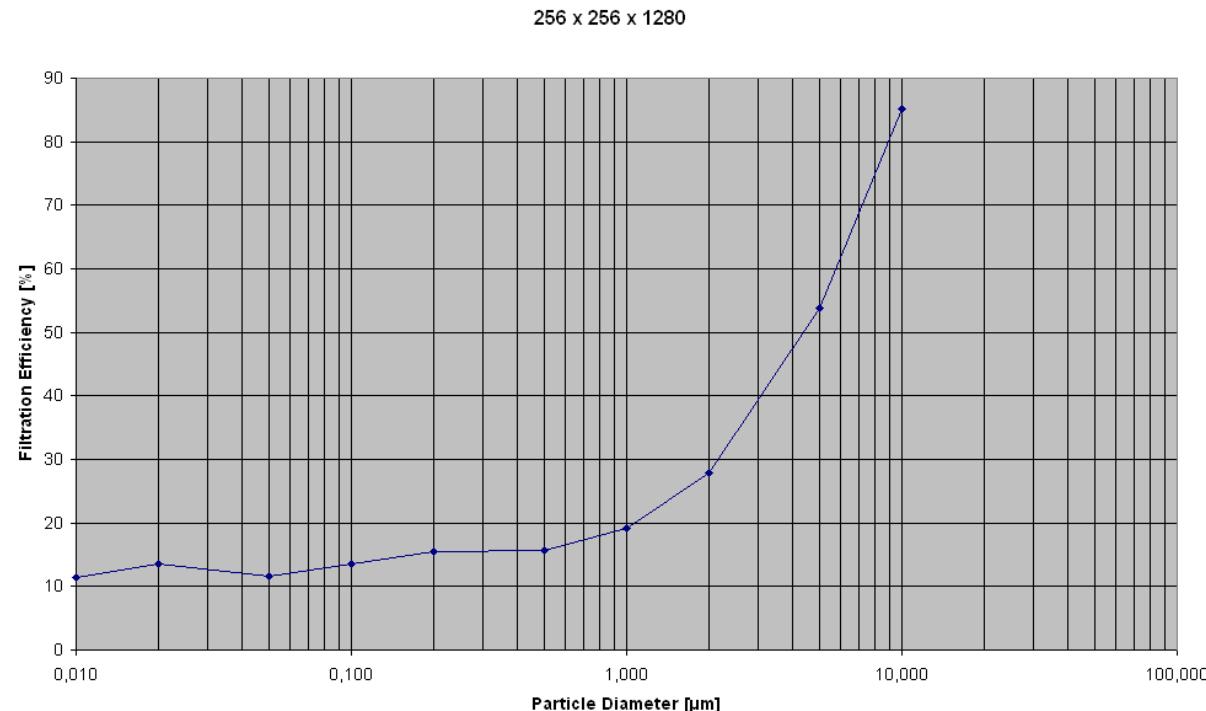
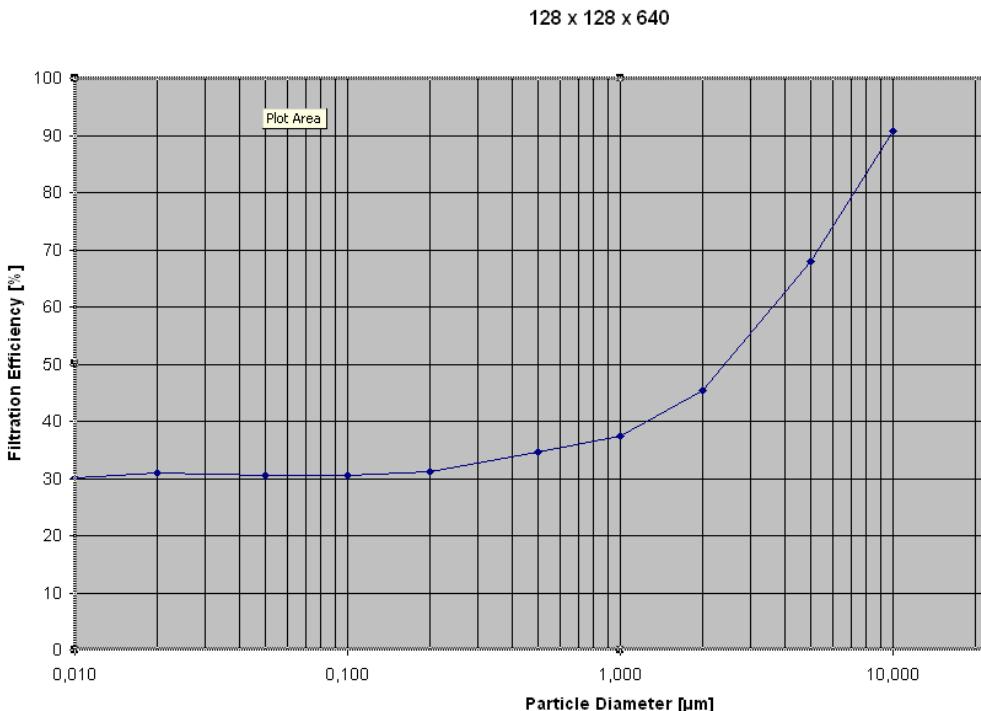
[Balazy & Podgorski Filtech 2007]



Current work

# Effect of mesh refinement on efficiency due to interception

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We believe [B &P] results for nano particles. We get their *trend* for more refined mesh and will investigate what causes the effect for the coarser resolution – the pressure drop is ok, difference hopefully lies in some details of the flow field, particle tracking, or particle collision computations...

# Conclusions

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Models for nanoscale effects for

- particles
- fibers

added to the model and implemented in the code

Parameters in 'physicists model' set to achieve 'decomposition into classical effects'

- Interception
- Inertial Impaction
- Diffusion

Nano scale results agree qualitatively with literature and measurements, further work is in progress for quantitative agreement

Nonwoven models, computations and  
figures made with our Software



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Thank you for your time and attention