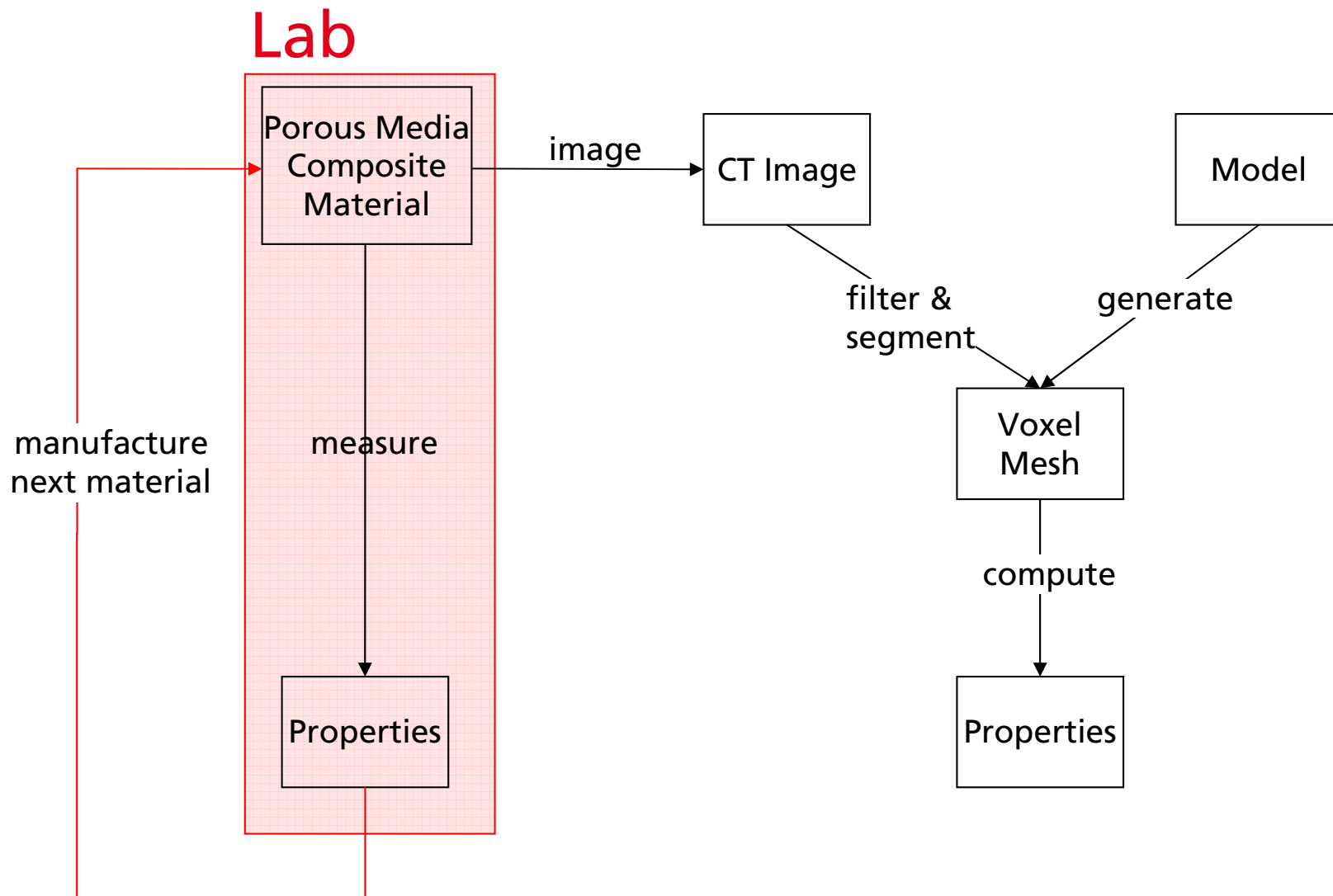

Werkstoffmodellierung und –eigenschaftsberechnung auf Basis von CT-Aufnahmen

Fachtagung Computertomografie, 27.09.2010

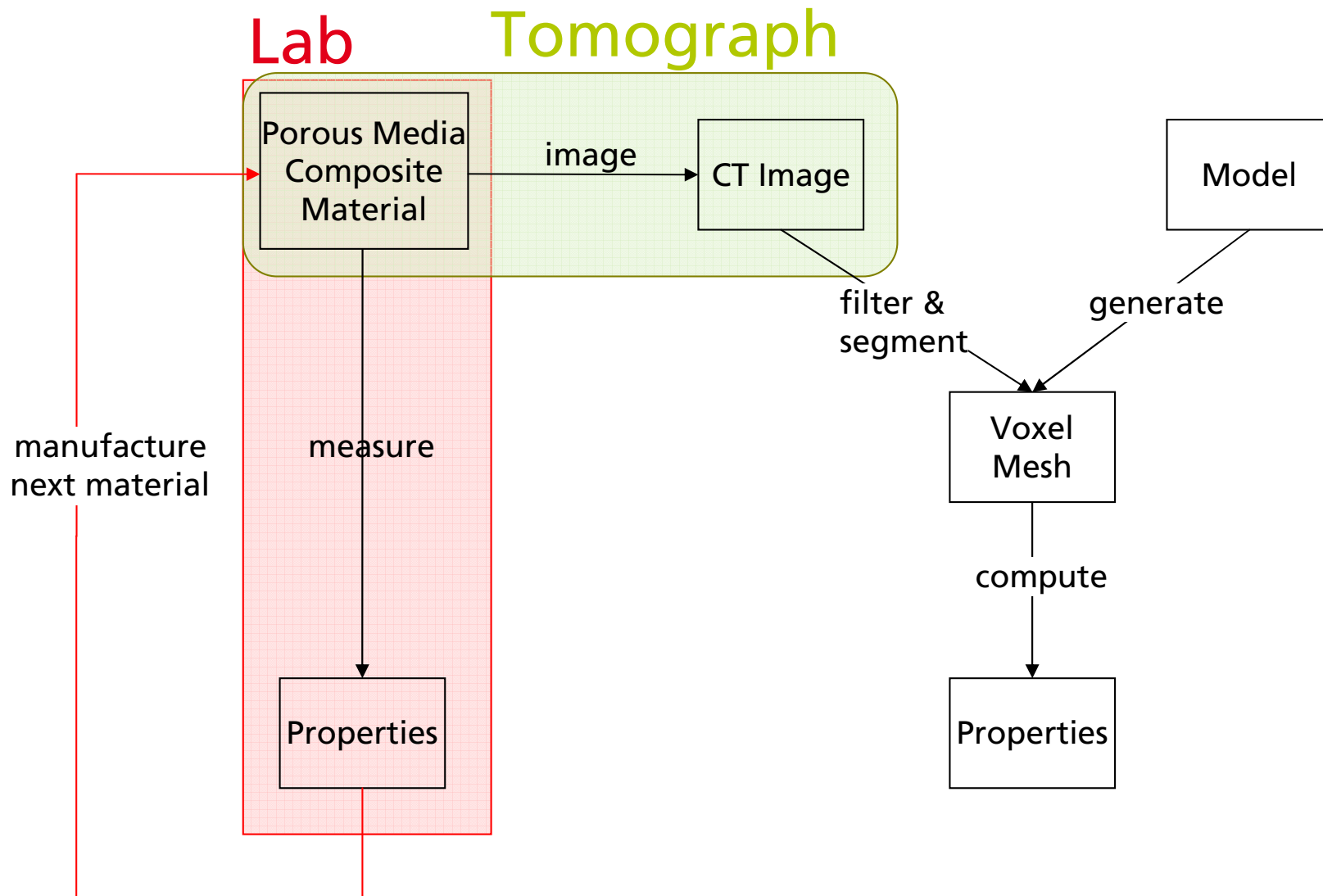
Erik Glatt, Jürgen Becker, Stefan Rief und
Andreas Wiegmann

Fraunhofer Institut Techno und Wirtschaftsmathematik,
Kaiserslautern

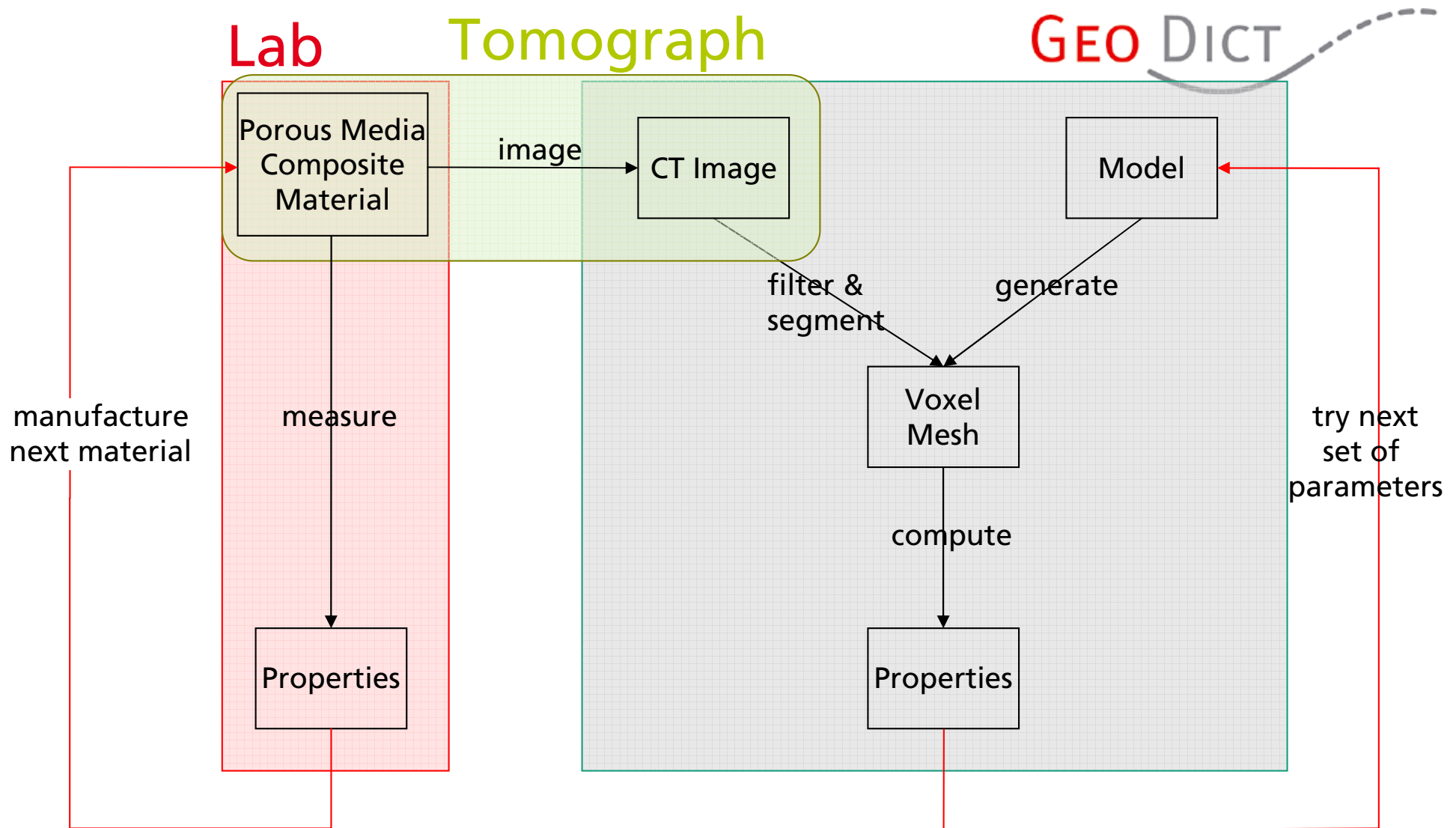
Computer Aided Material Engineering with GeoDict



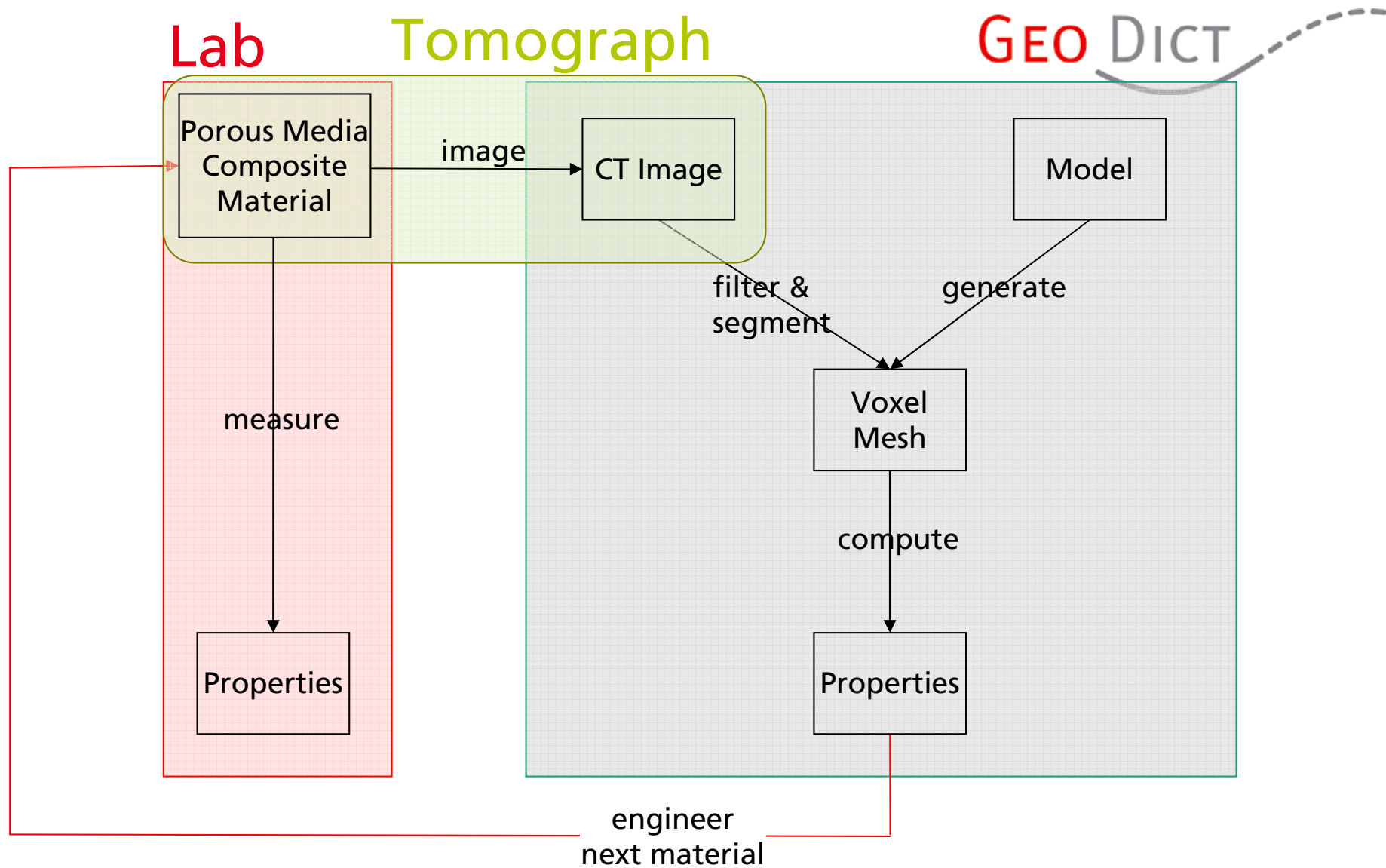
Computer Aided Material Engineering with GeoDict



Computer Aided Material Engineering with GeoDict



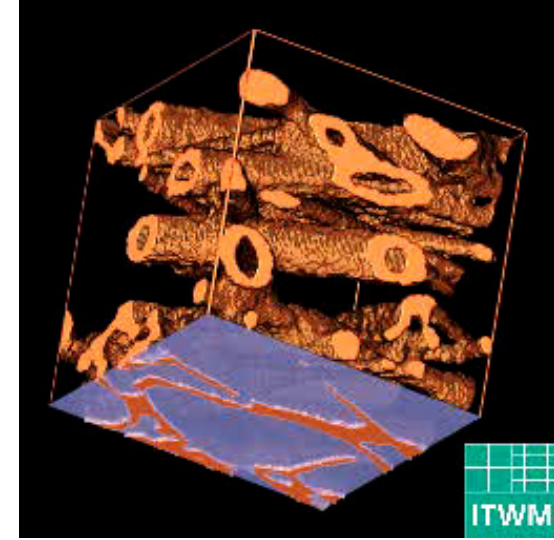
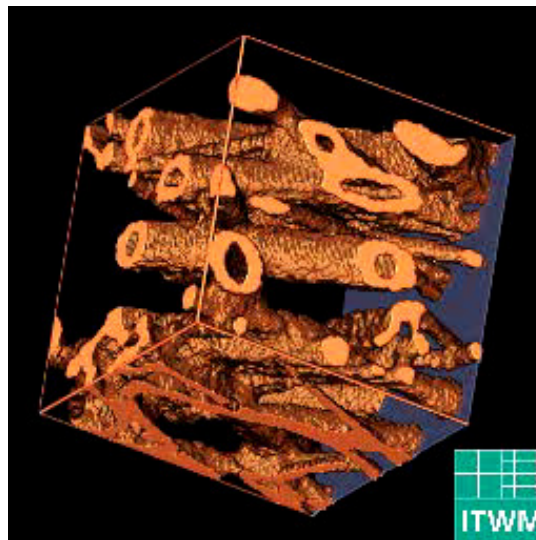
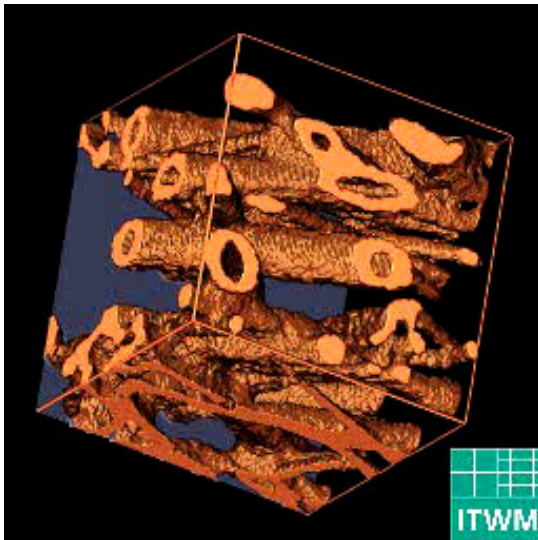
Computer Aided Material Engineering with GeoDict



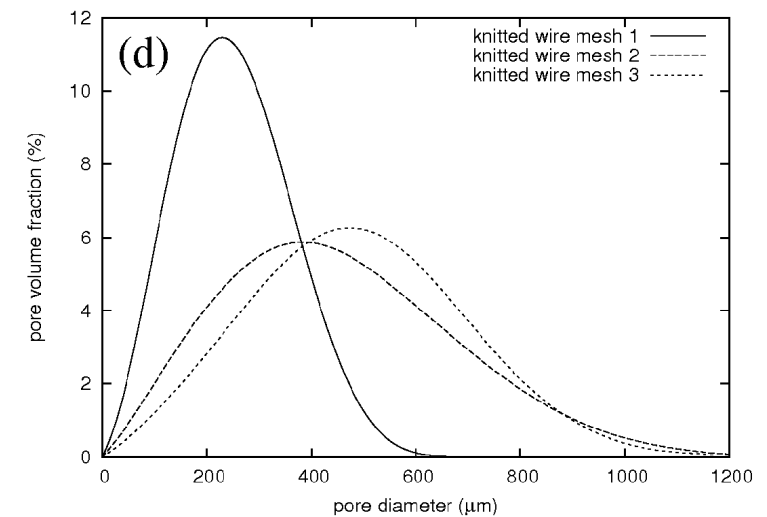
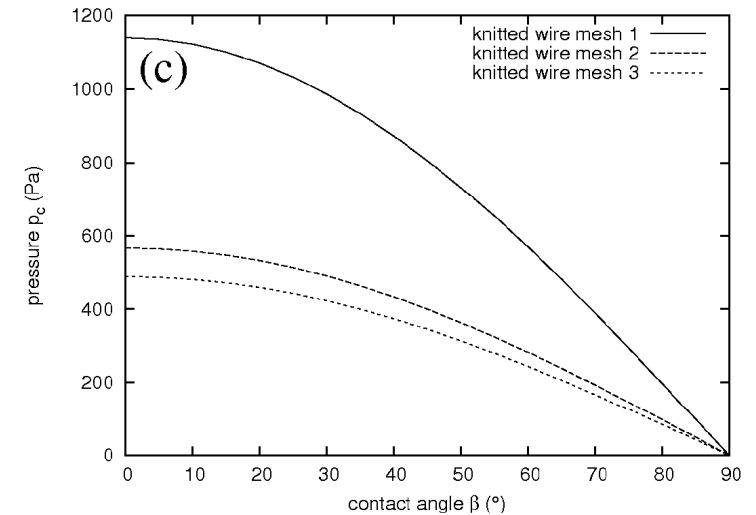
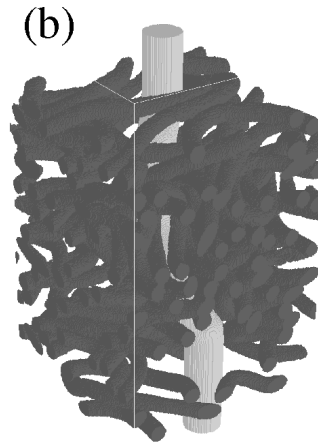
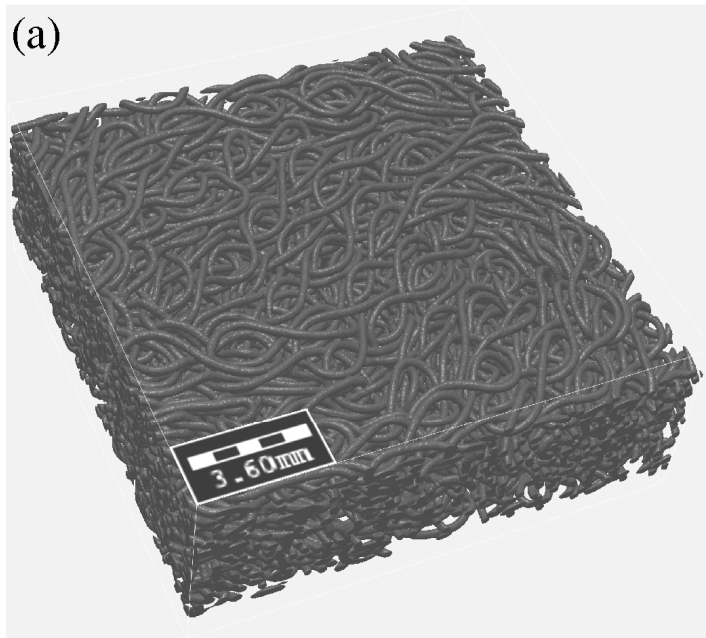
Computation of permeability

Darcy-Law: $\bar{\mathbf{u}} = \frac{1}{L} \mathbf{K} \cdot \Delta \mathbf{p}$ Generalized: $\bar{\mathbf{u}} = -\kappa \cdot \nabla \mathbf{p}$

Permeability tensor: $\mathbf{K} = \begin{pmatrix} k_{11} & k_{12} & k_{13} \\ k_{21} & k_{22} & k_{23} \\ k_{32} & k_{32} & k_{33} \end{pmatrix} \rightarrow \text{Find anisotropic material behavior}$



Knitted Wire Meshes: Geometry-Based Property Analyses



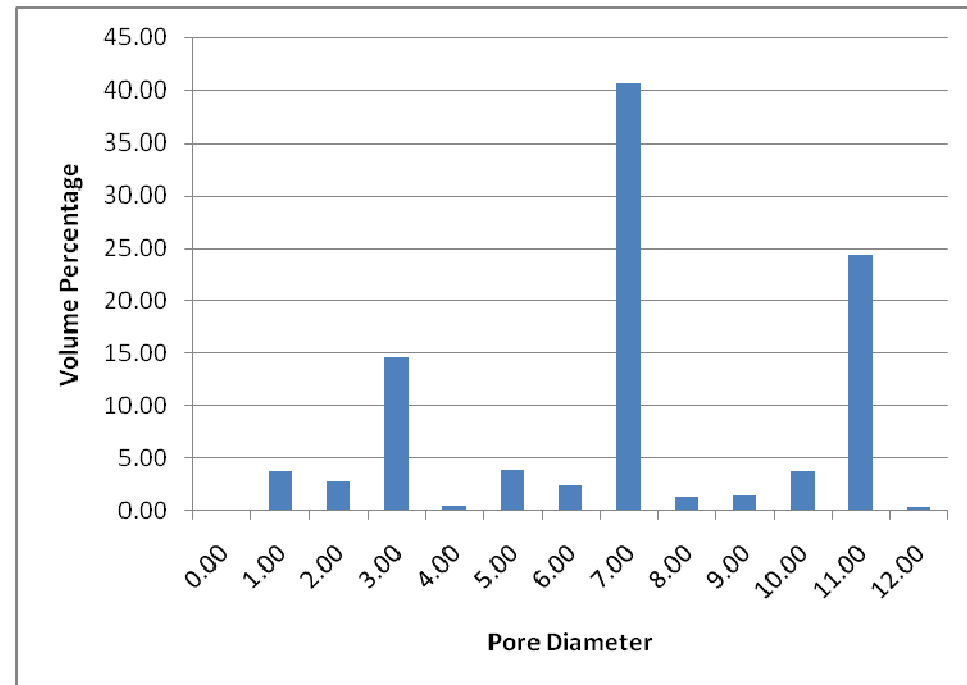
(a): CT-scan of a knitted wire mesh.

(b): Largest through pore.

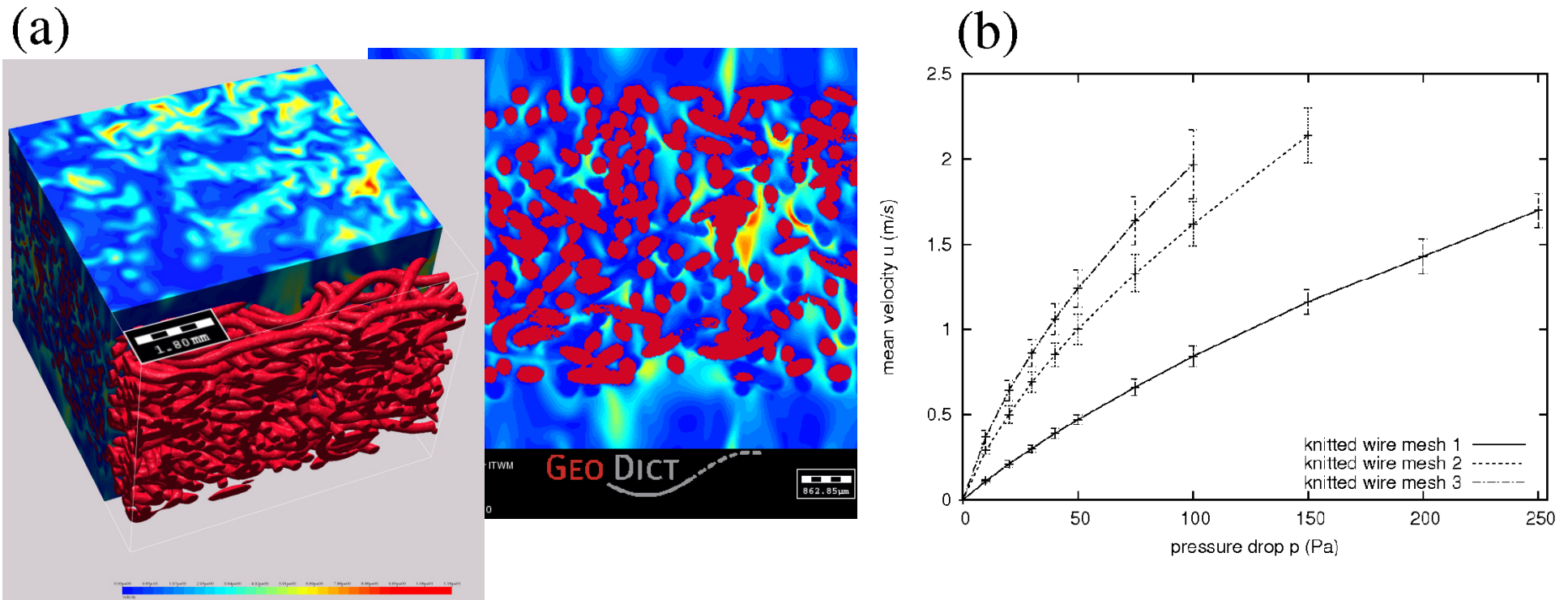
(c): Bubble point pressure in dependency of the contact angle.

(d): Pore size distribution.

Use PSD for solids to get fiber diameters



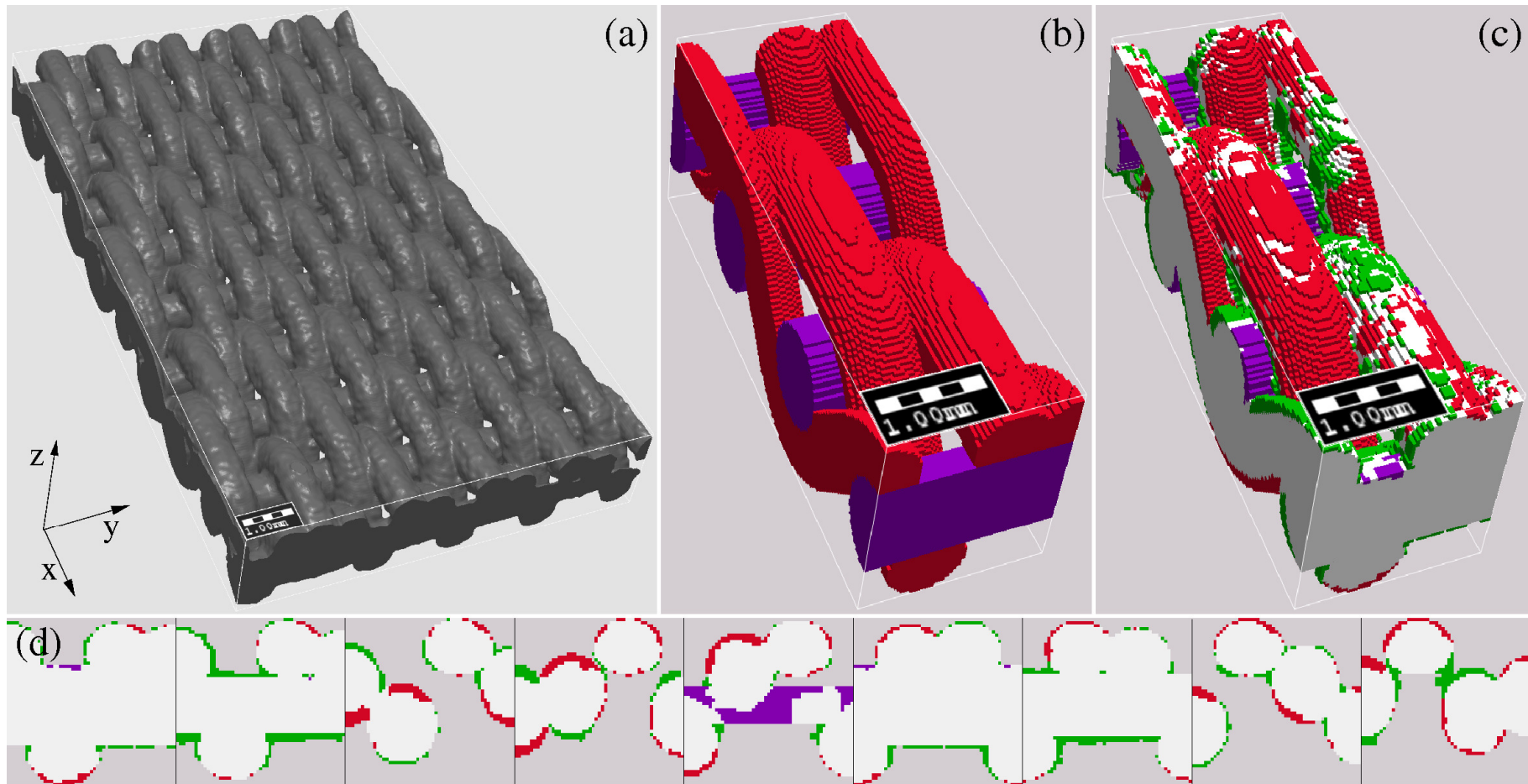
Knitted Wire Meshes: Partial-Differential-Equation-Based Property Analysis



(a): Magnitude of velocity in a CT-scan of a knitted wire mesh.

(b): Mean velocity as function of pressure drop for three knitted wire meshes.

Woven Metal Wire Meshes: Geometric Validation

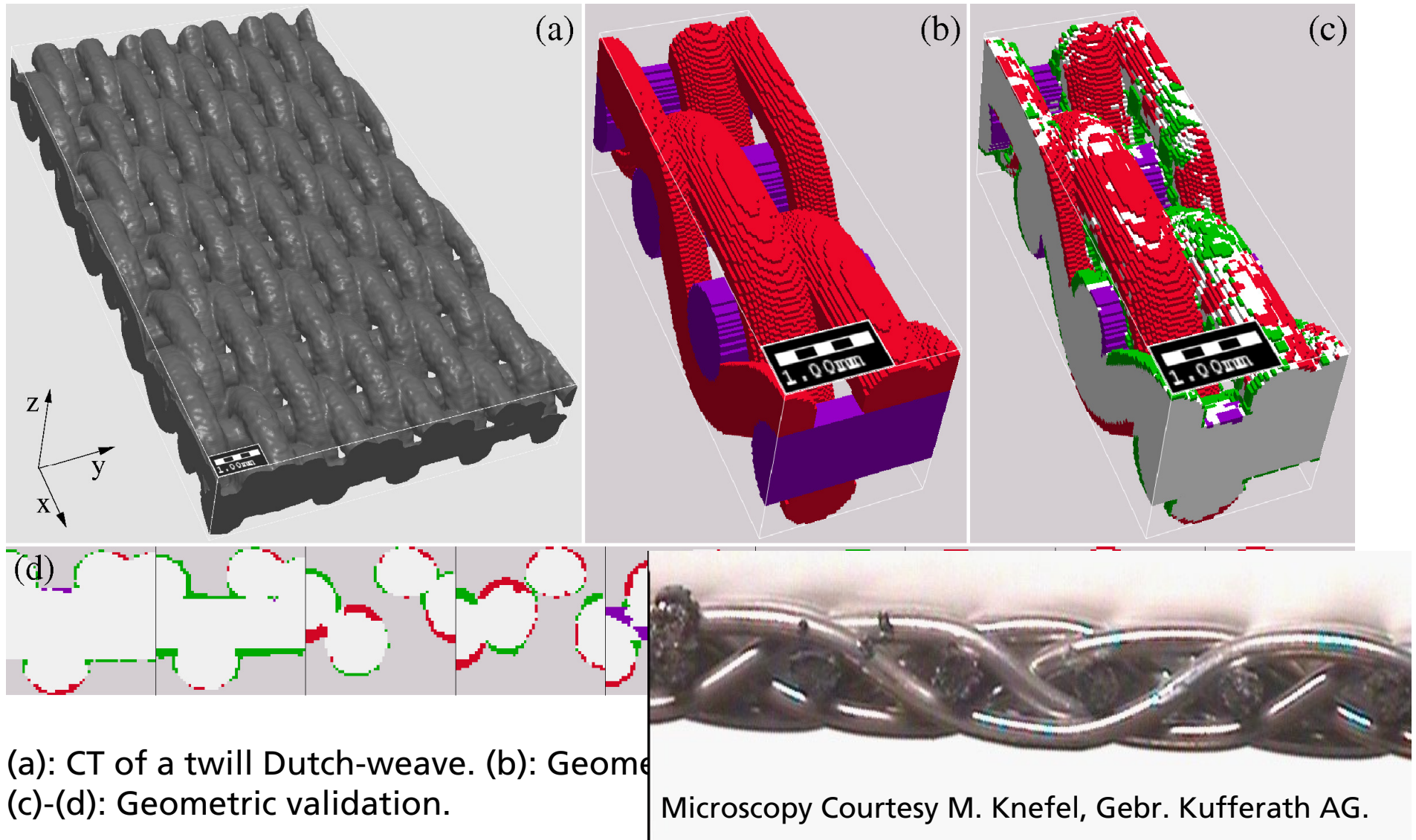


(a): CT of a twill Dutch-weave. (b): Geometry model.

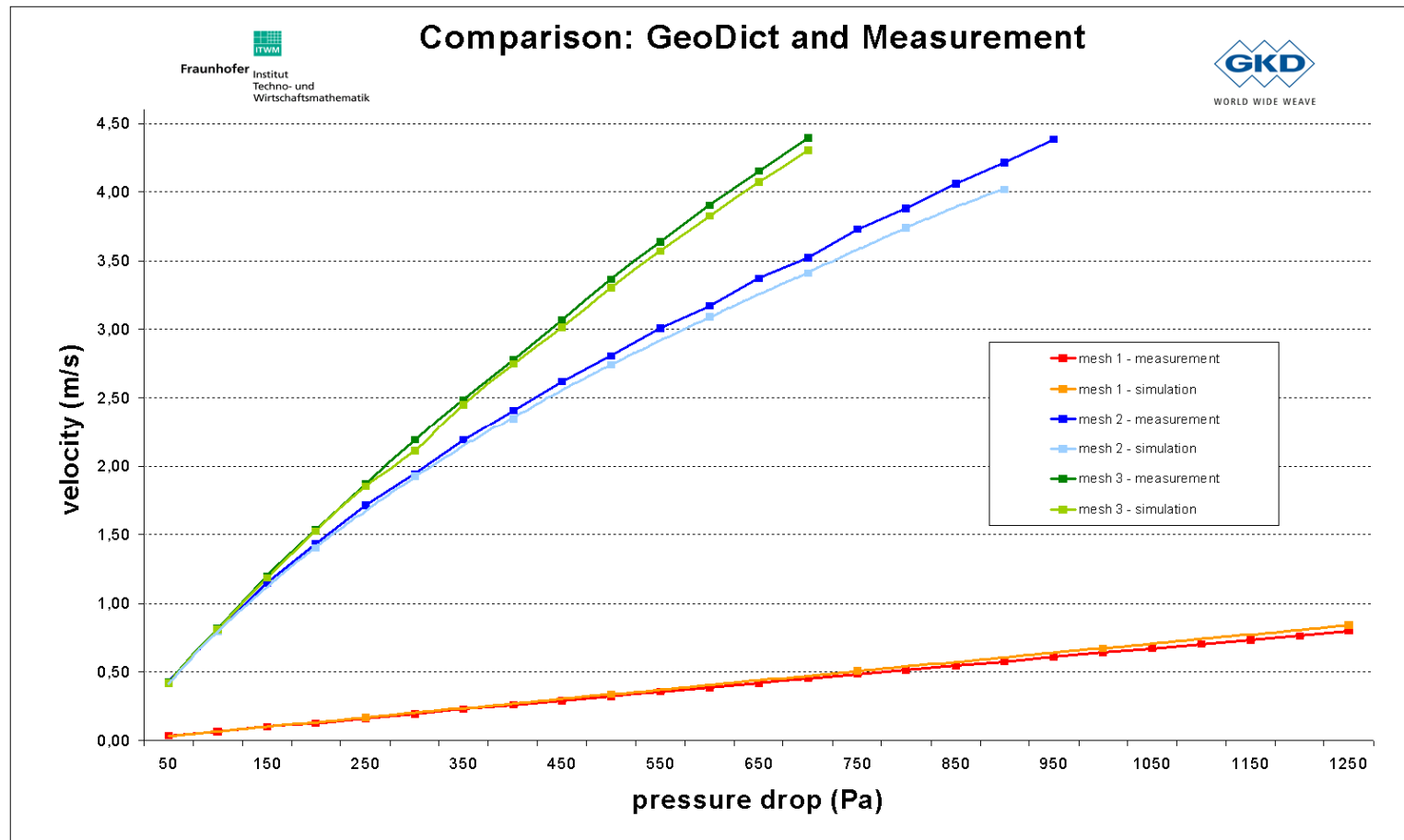
(c)-(d): Geometric validation.

Microscopy Courtesy M. Knefel, Gebr. Kufferath AG.

Woven Metal Wire Meshes: Geometric Validation



Woven Metal Wire Meshes: Measurement and Simulation

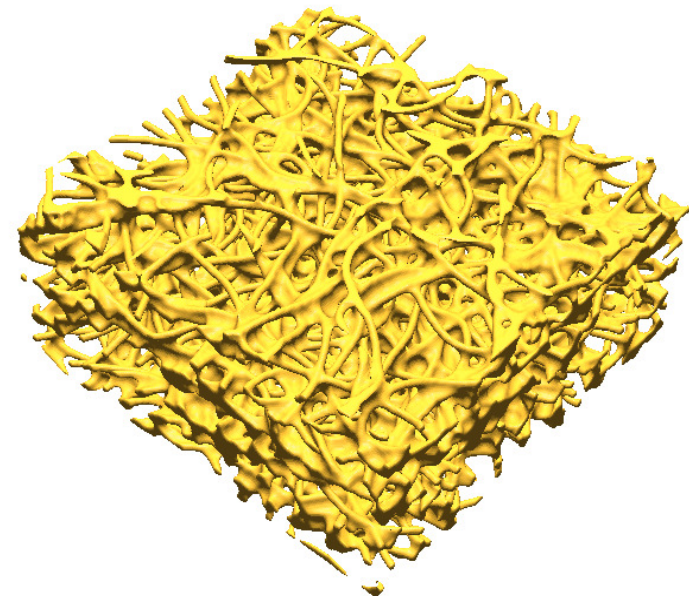


Velocity dependent pressure drop: Comparison between measurements and simulations on corresponding geometry models.

Model: Curved Fibers with inder

Process:

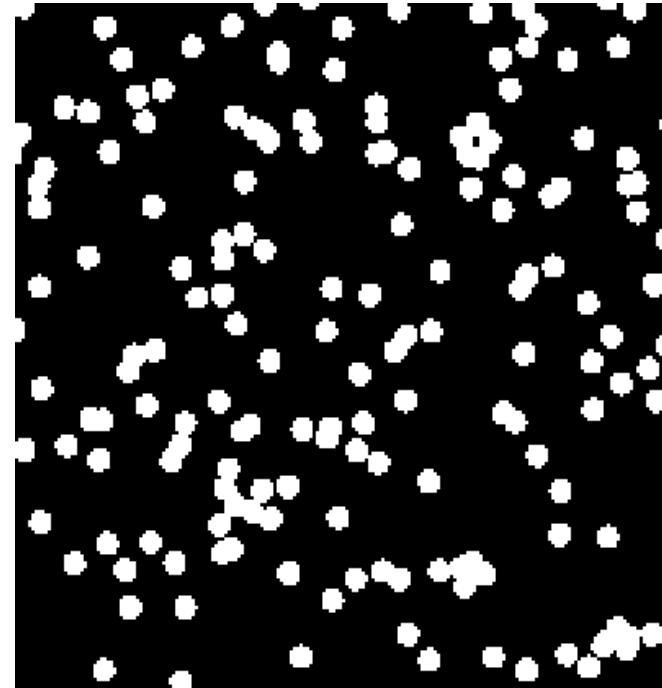
- fibers consist of straight segments
- start with one segment, then add segments
- direction of added segment:
 - direction of prev. segment + random disturbance
 - direction of first segment + random disturbance
 - keep current curvature + random disturbance
- add binder



GEO DICT

Relative Permeability

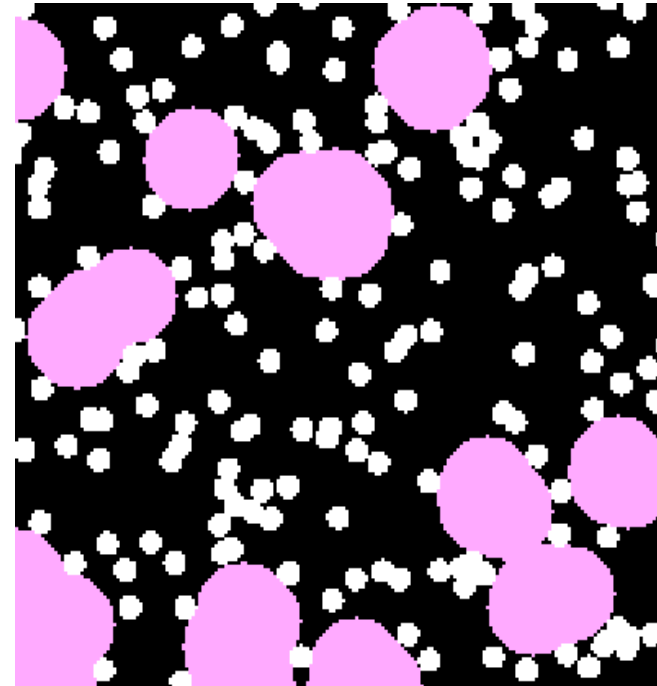
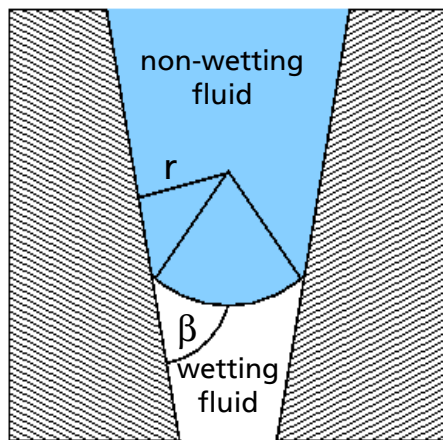
Two-step approach:



Relative Permeability

Two-step approach:

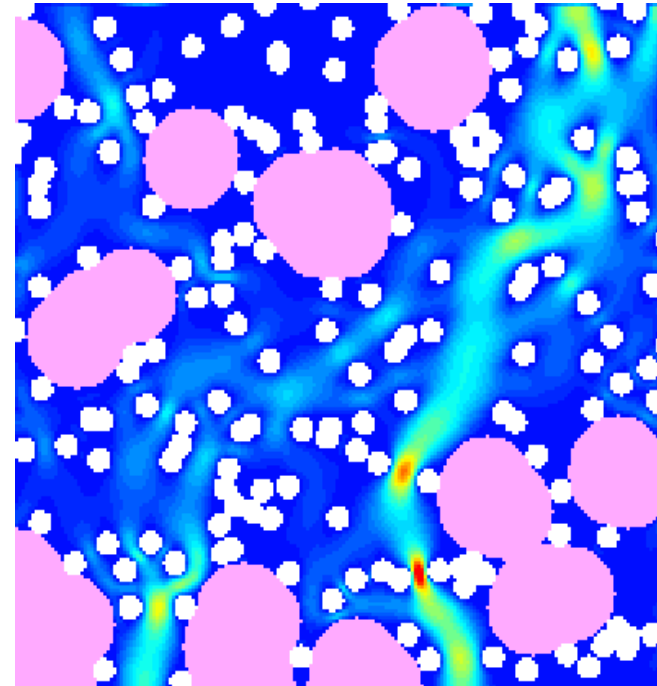
1. Use pore morphology method (Hilpert, 2001) to determine distribution of air and water phase.
 - Idea: a pore is filled with the non-wetting fluid (=water), if $p_c \geq \frac{2\sigma}{r} \cos \beta$



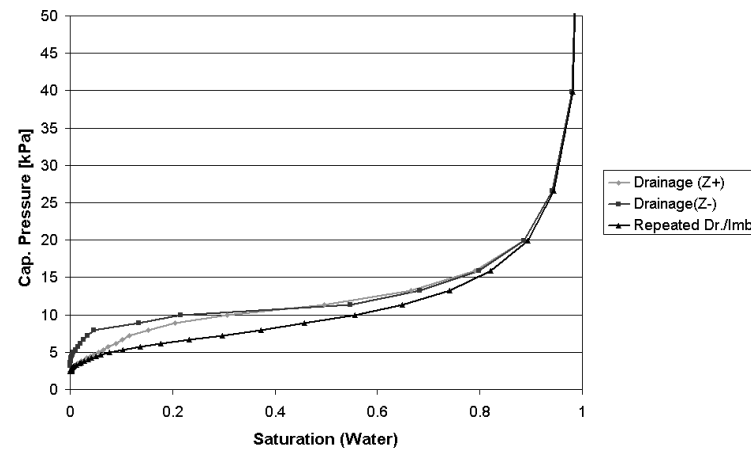
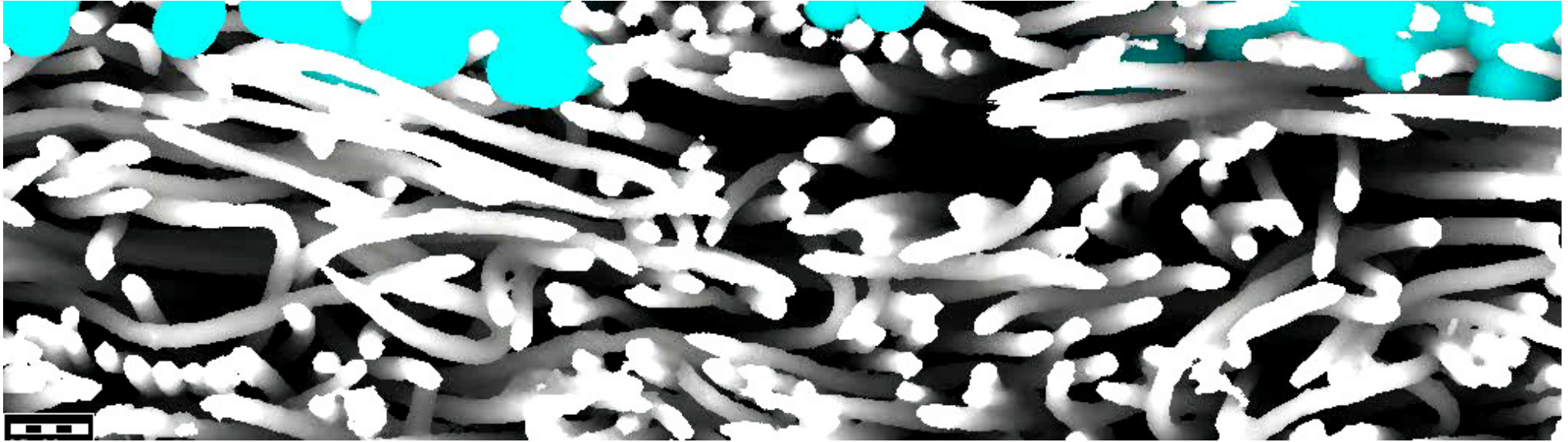
Relative Permeability

Two-step approach:

1. Use pore morphology method (Hilpert, 2001) to determine distribution of air and water phase.
 - Idea: a pore is filled with the non-wetting fluid (=water), if $p_c \geq \frac{2\sigma}{r} \cos \beta$
2. Solve Stokes equation on the remaining pore space to determine wetting phase (=air) permeability



Simulated mercury Distribution at Bubble Point in tomography



$p_c = 10.6 \text{ kPa}$
($r = 10.5 \text{ } \mu\text{m}$)

Comparison of two compression models



uncompressed

Comparison of two compression models

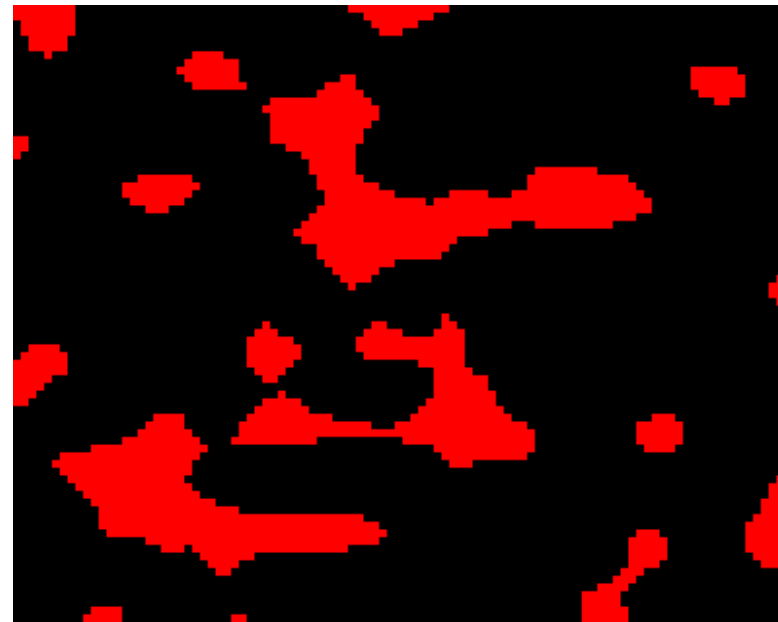
Geometric Algorithm:

(Schulz, Becker, Wiegmann, Mukherjee, Wang,
J. Electrochem Soc. 154, 2007)

- compression in z-direction
- handles each z-column separately
- mass is kept by shifting solid blocks
- No knowledge about applied forces



uncompressed



compressed (20%, red. model)
computation time: 0.25 s

Comparison of two compression models



uncompressed

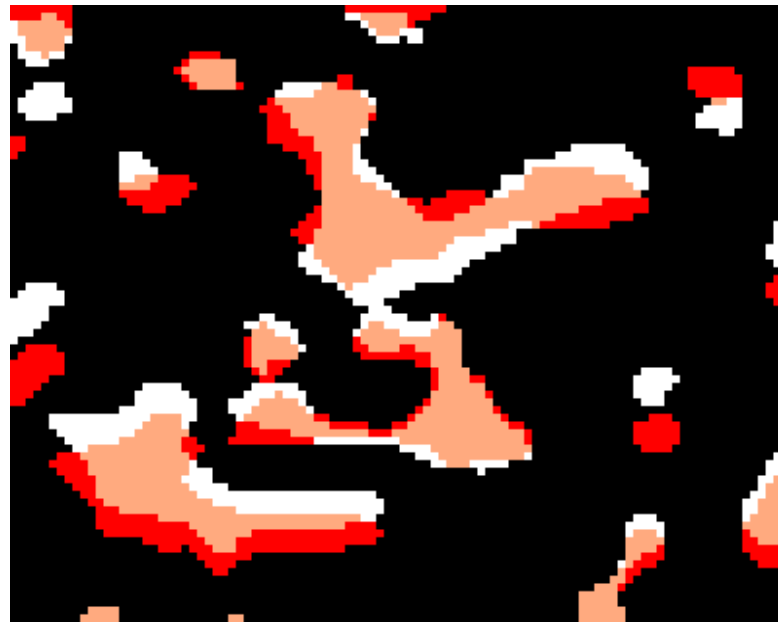


compressed (20%, FE model)
computation time: 5 days

Comparison of two compression models



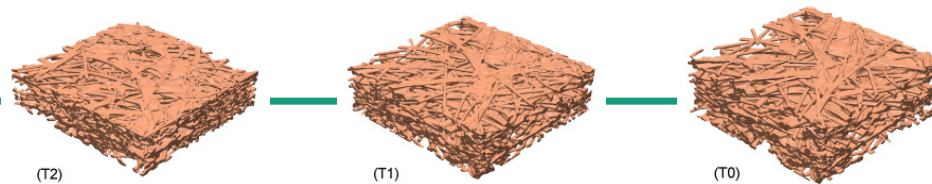
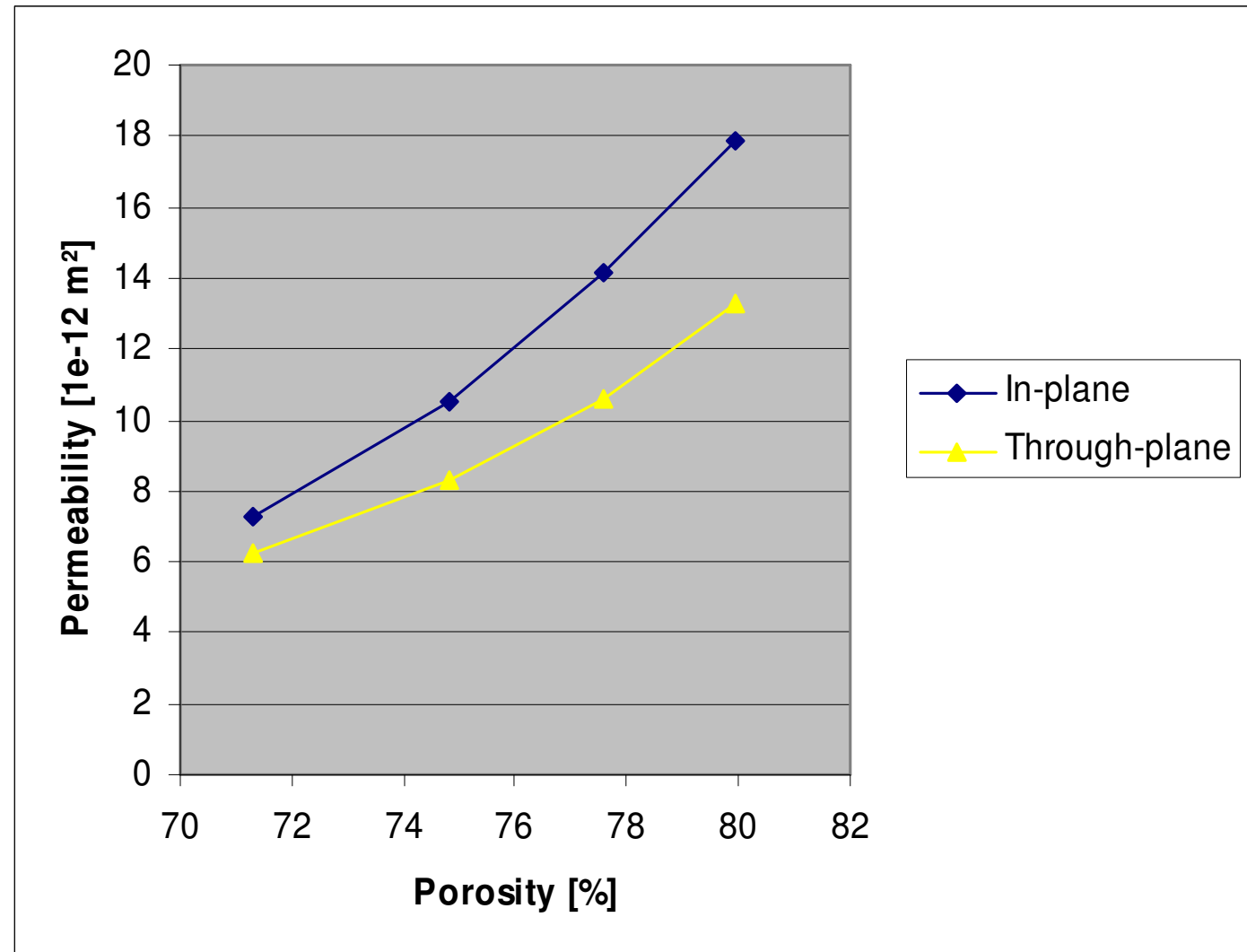
uncompressed



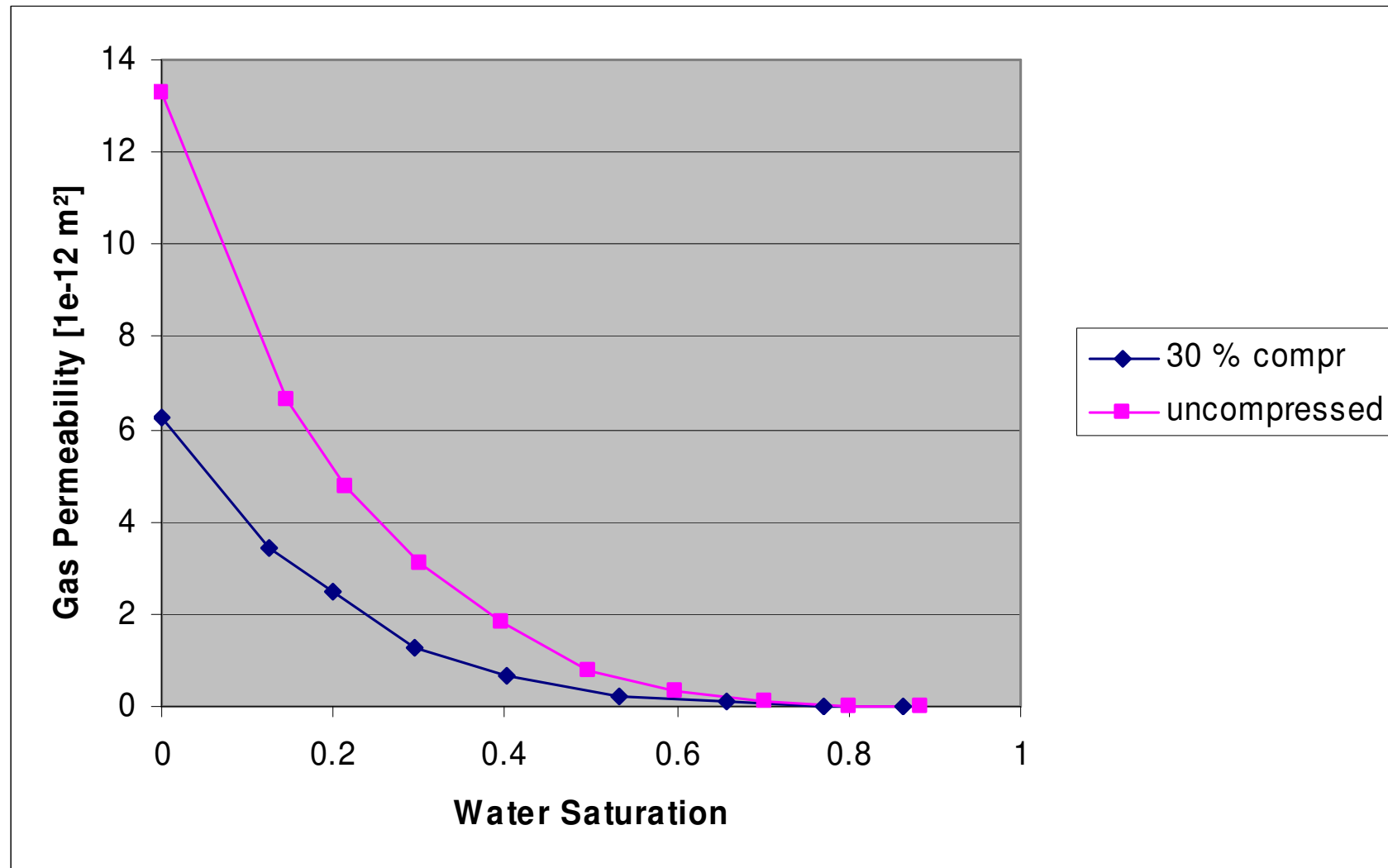
compressed (20%, comparison)

Compression Effect on Permeability

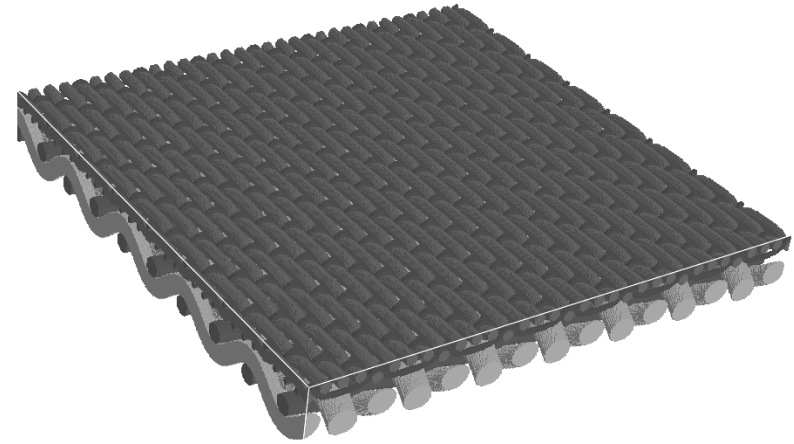
- calculated for 0%, 10%, 20%, 30% compression



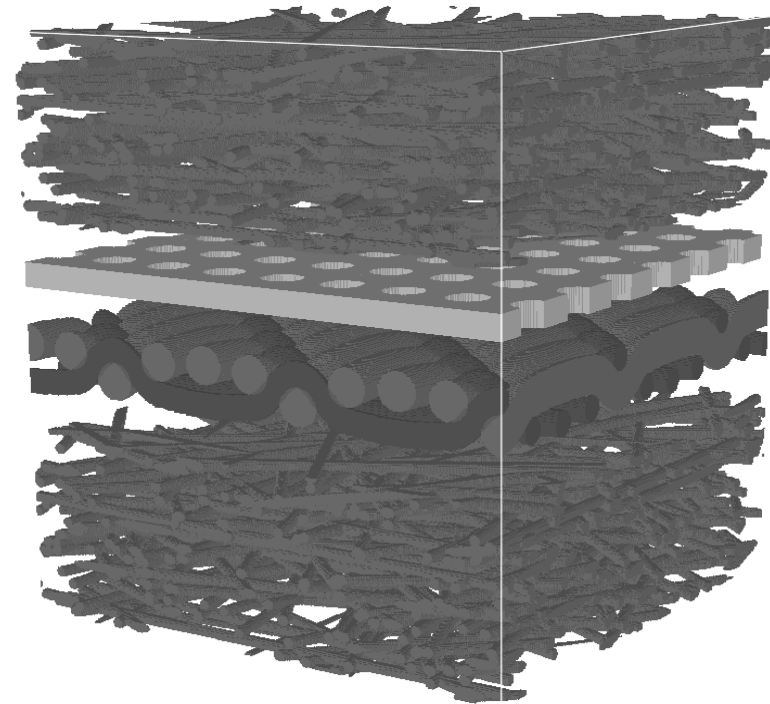
Compression Effect on Relative Permeability



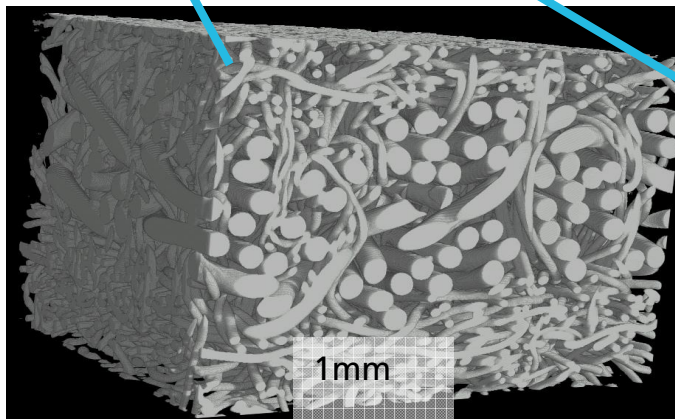
Tomography and Models of felts



Forming fabric and dewatering felt

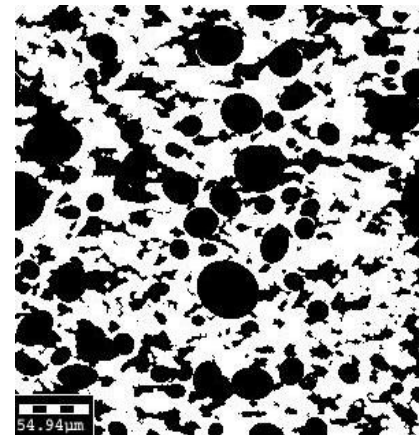
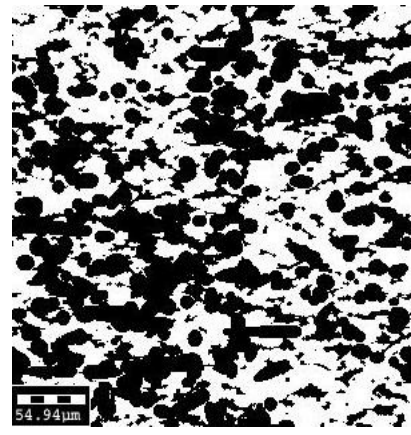
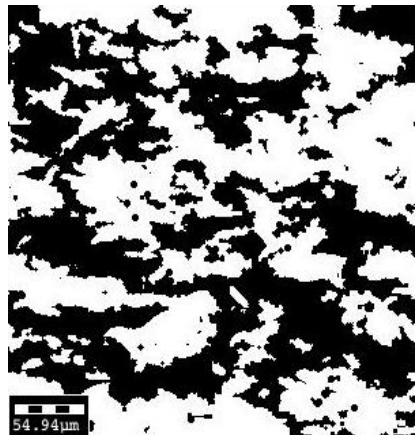
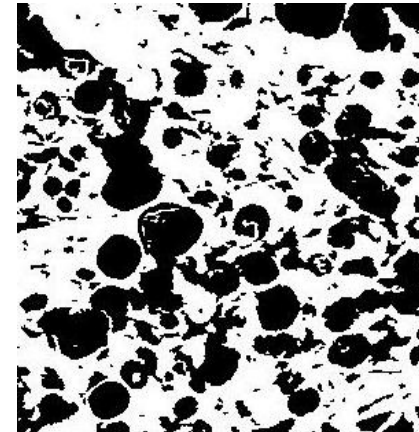


Papiermaschine

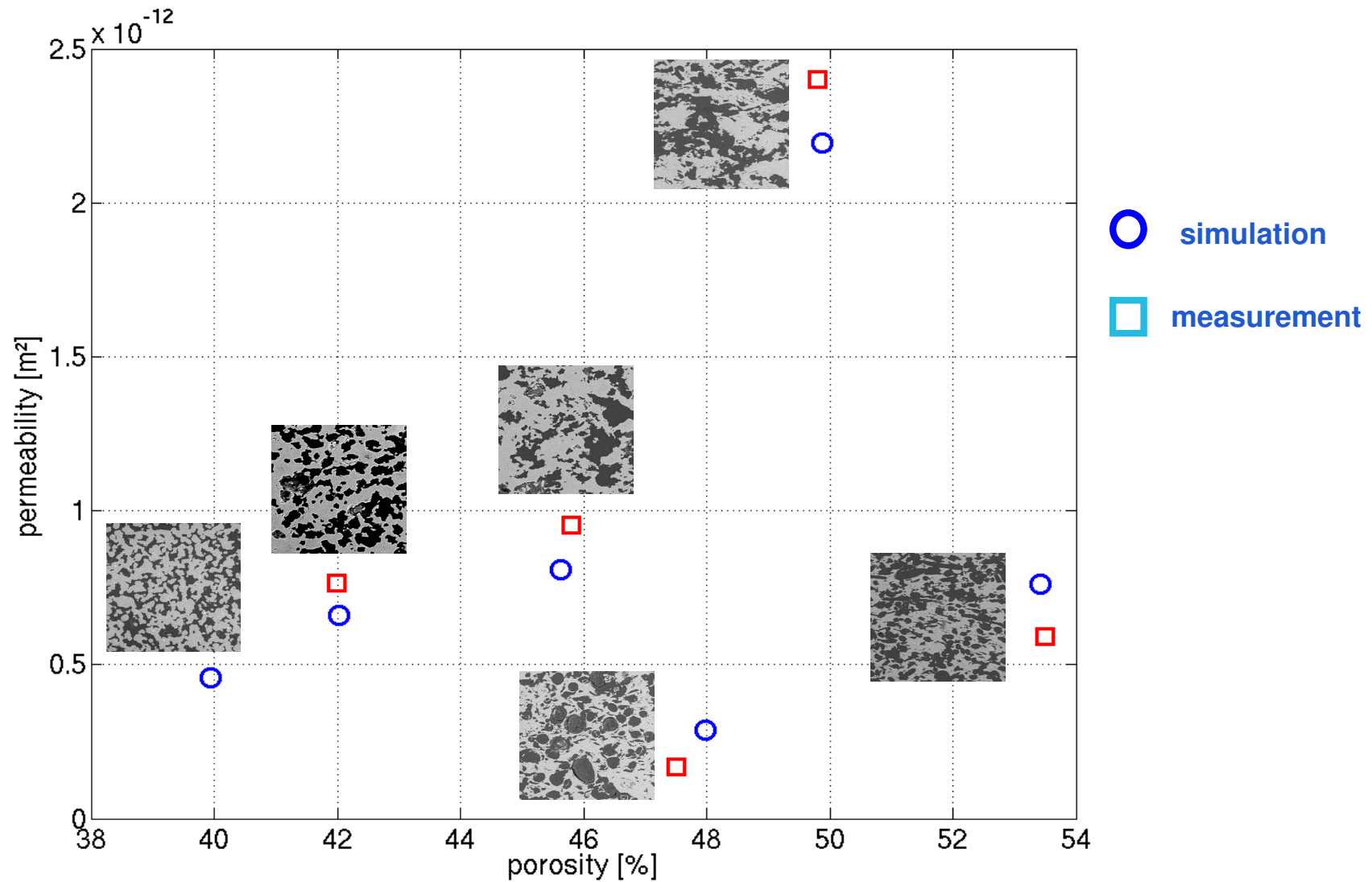


Tomographie

Binarized SEM (top) and virtual sintered ceramics (bottom)

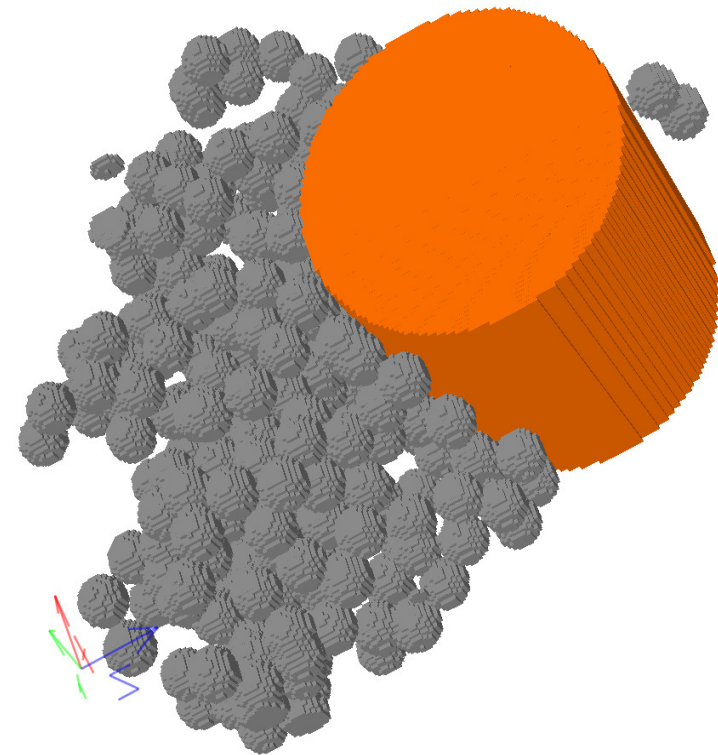
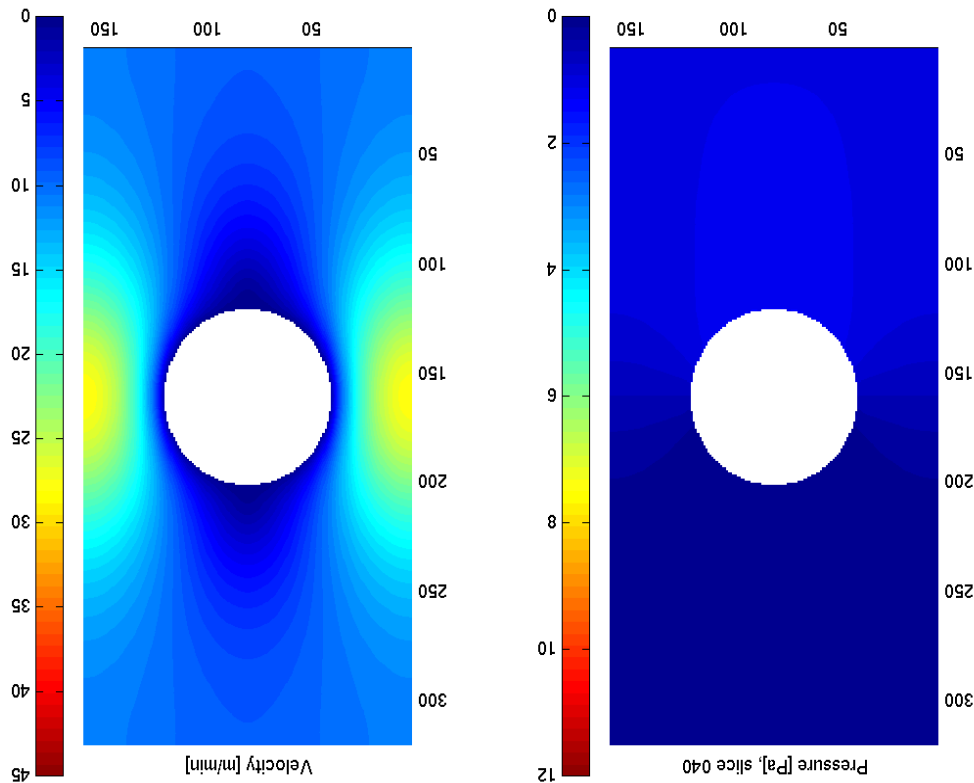


Computed vs measured porosities and permeabilities



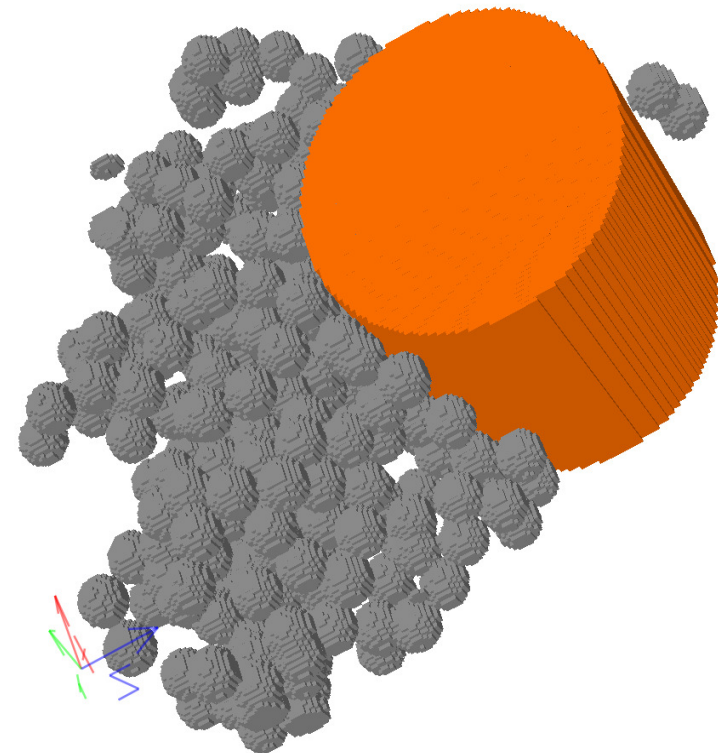
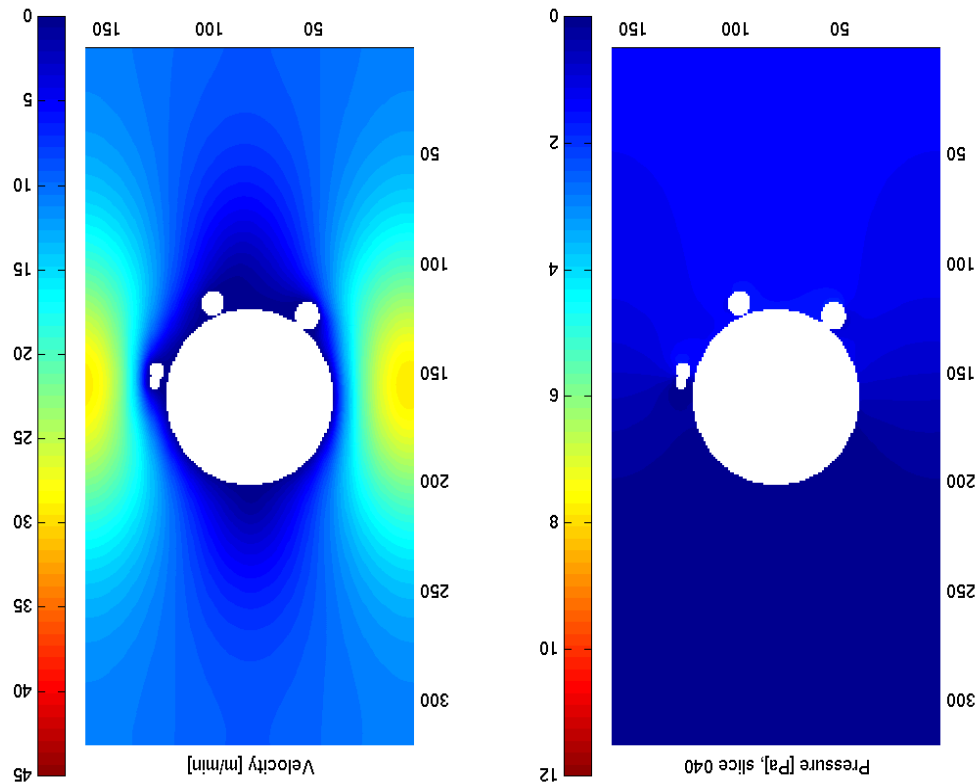
Pressure and Velocity in Clogging Simulation

Filtration is multiple physics!



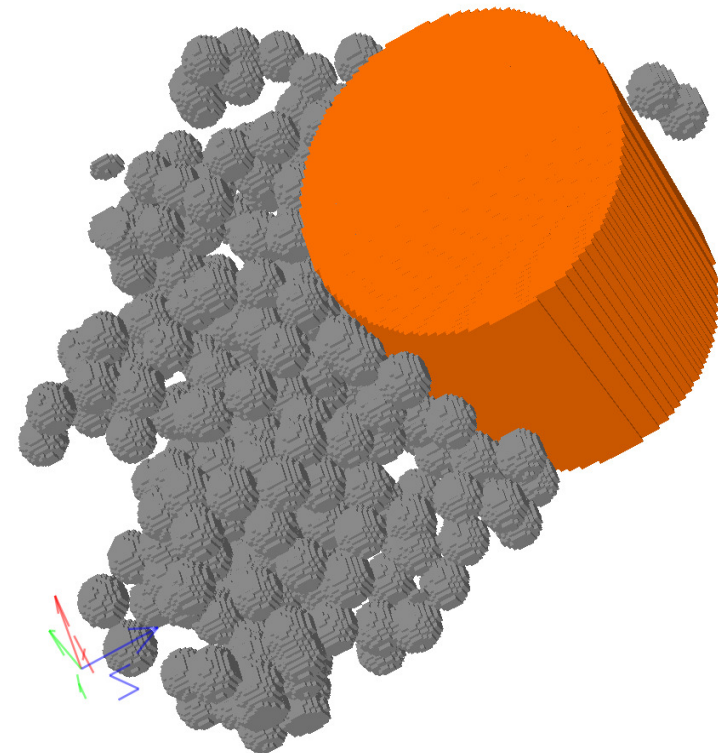
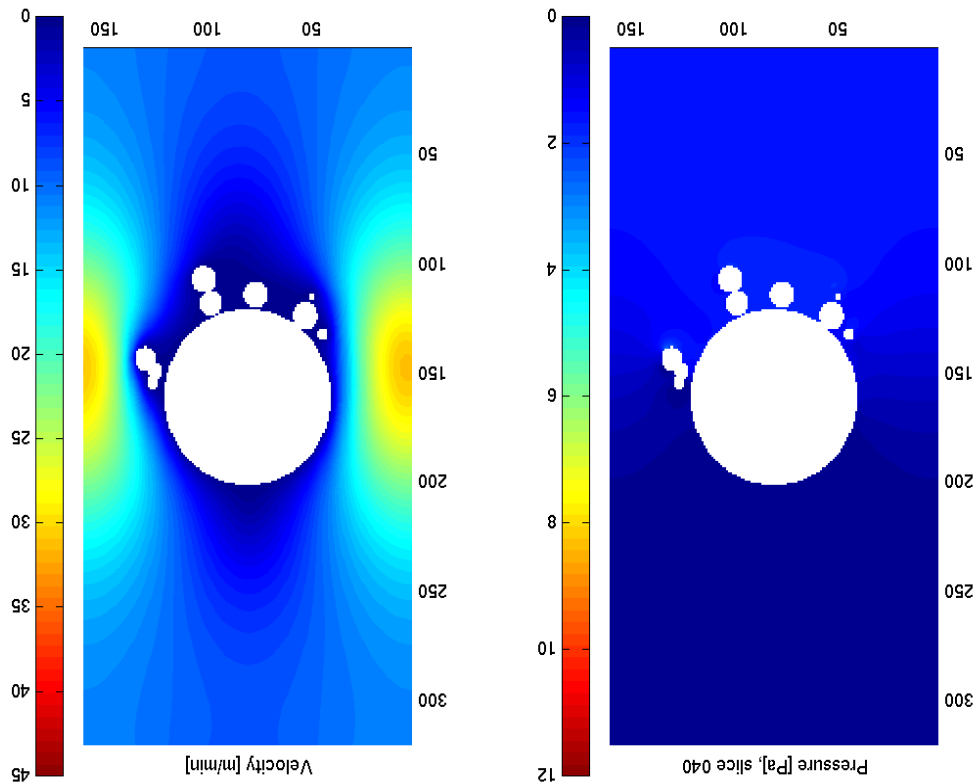
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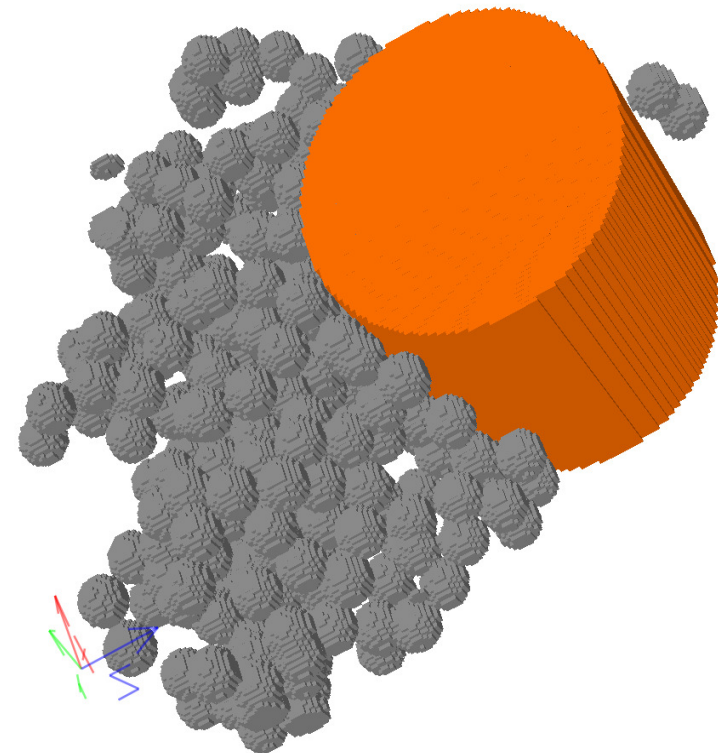
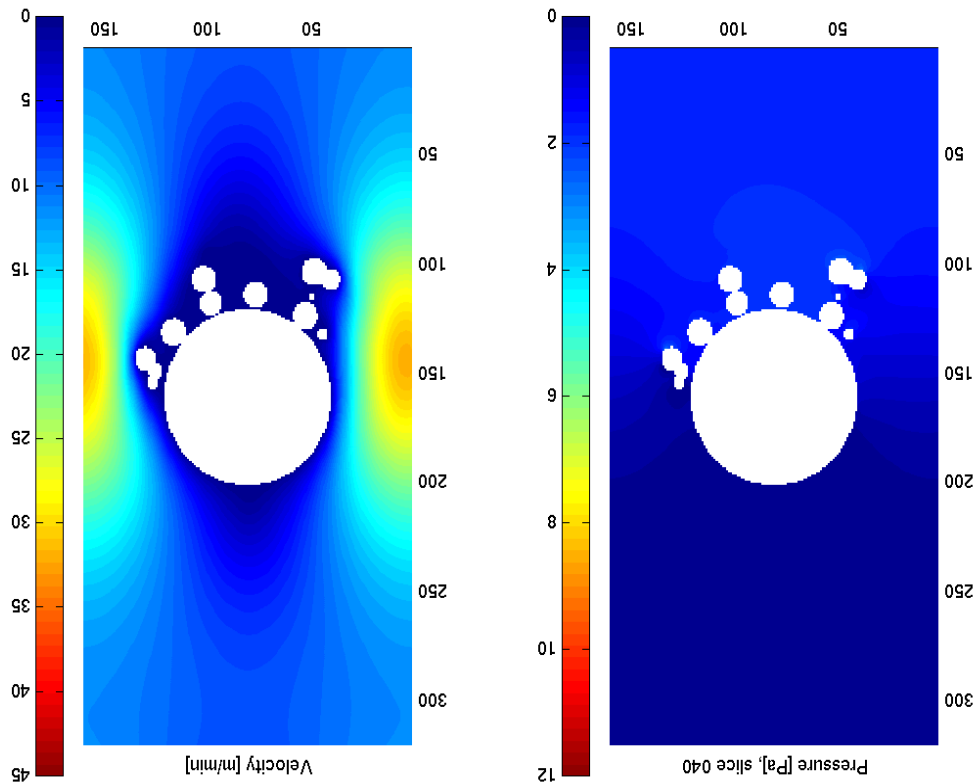
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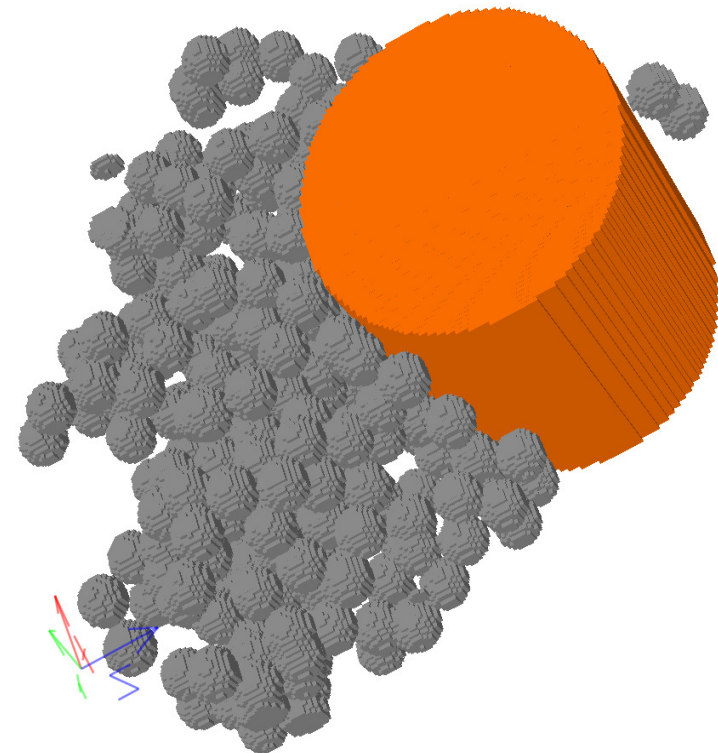
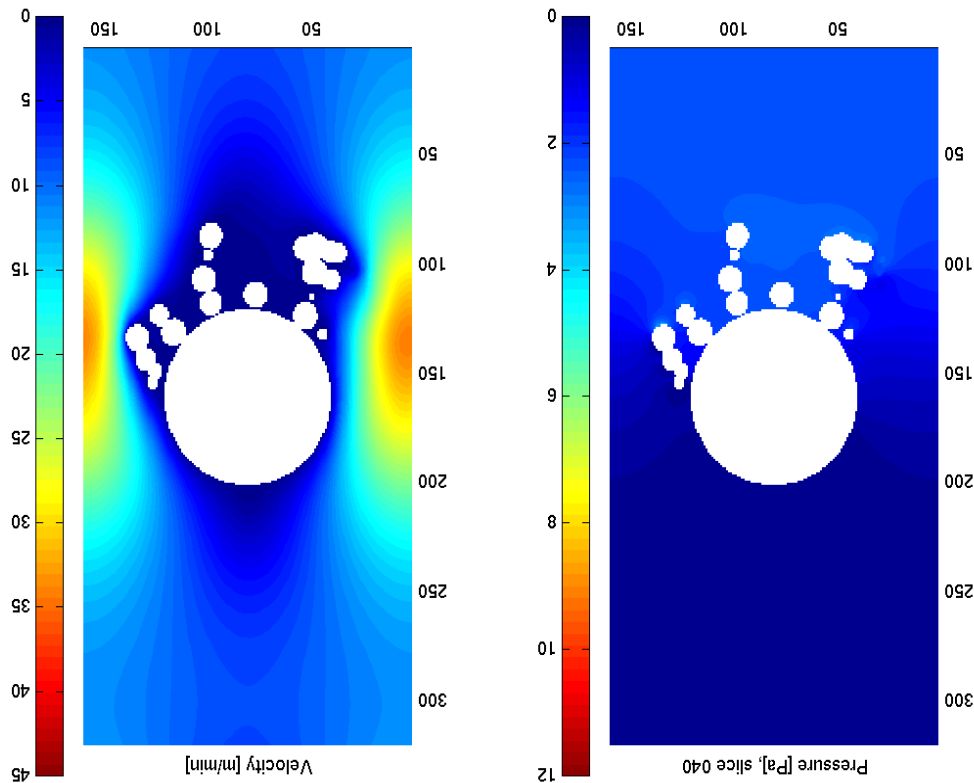
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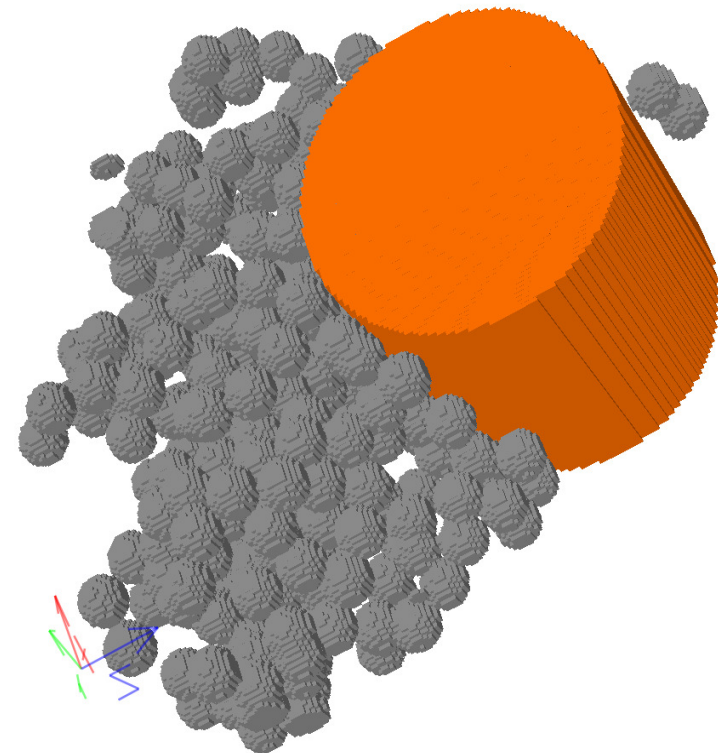
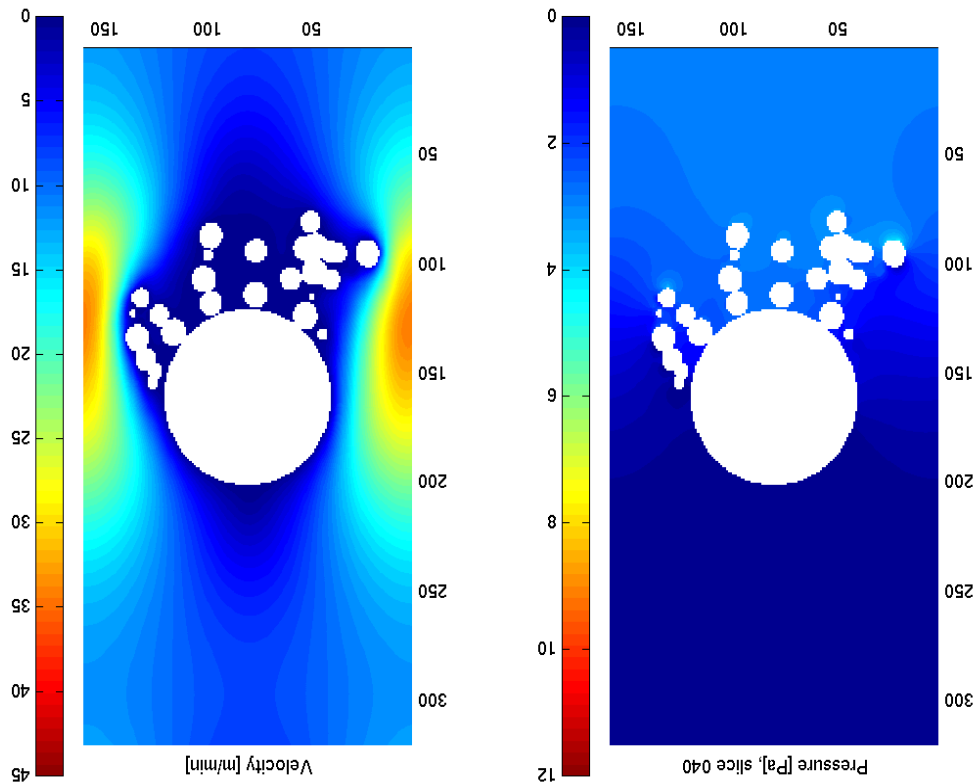
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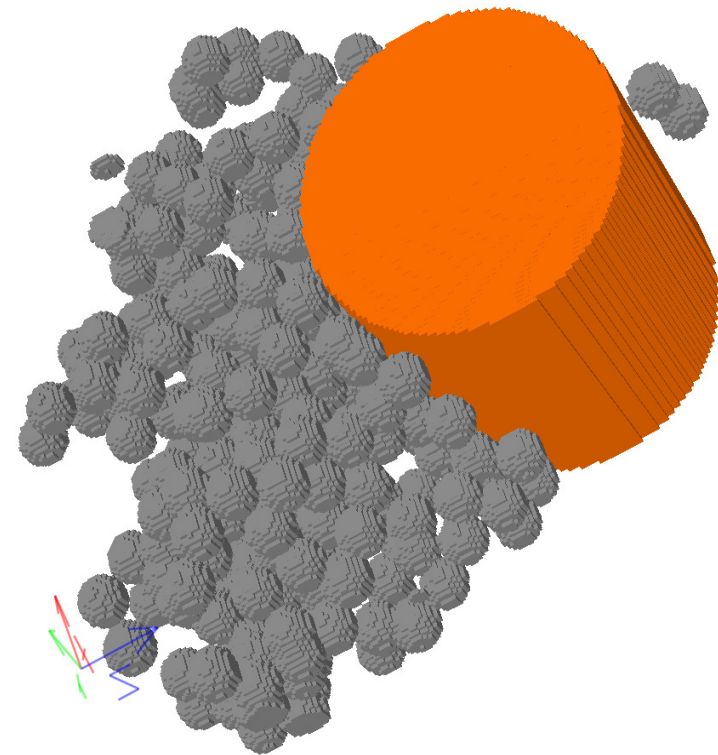
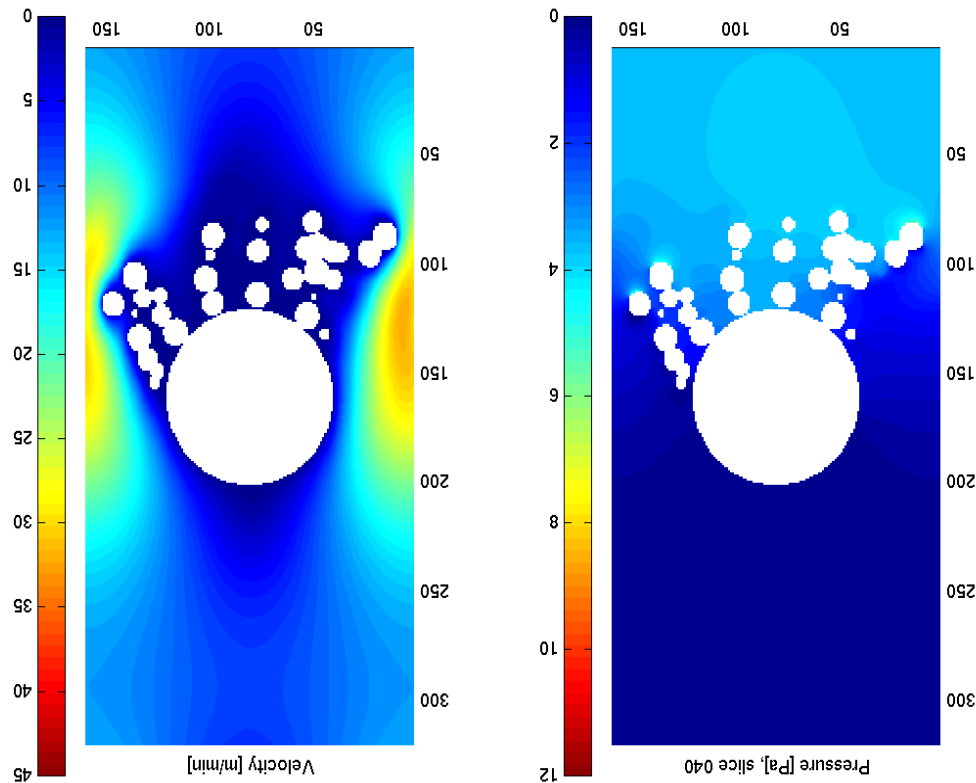
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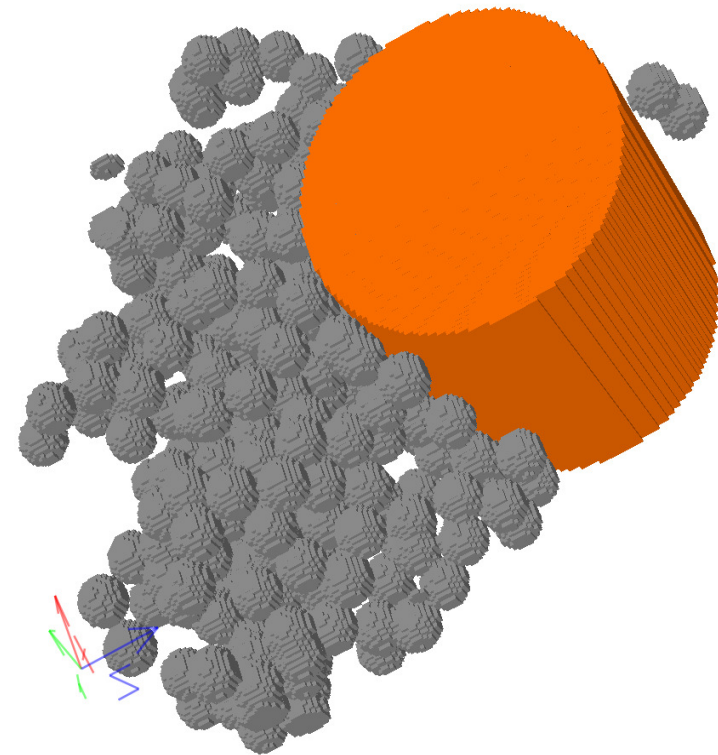
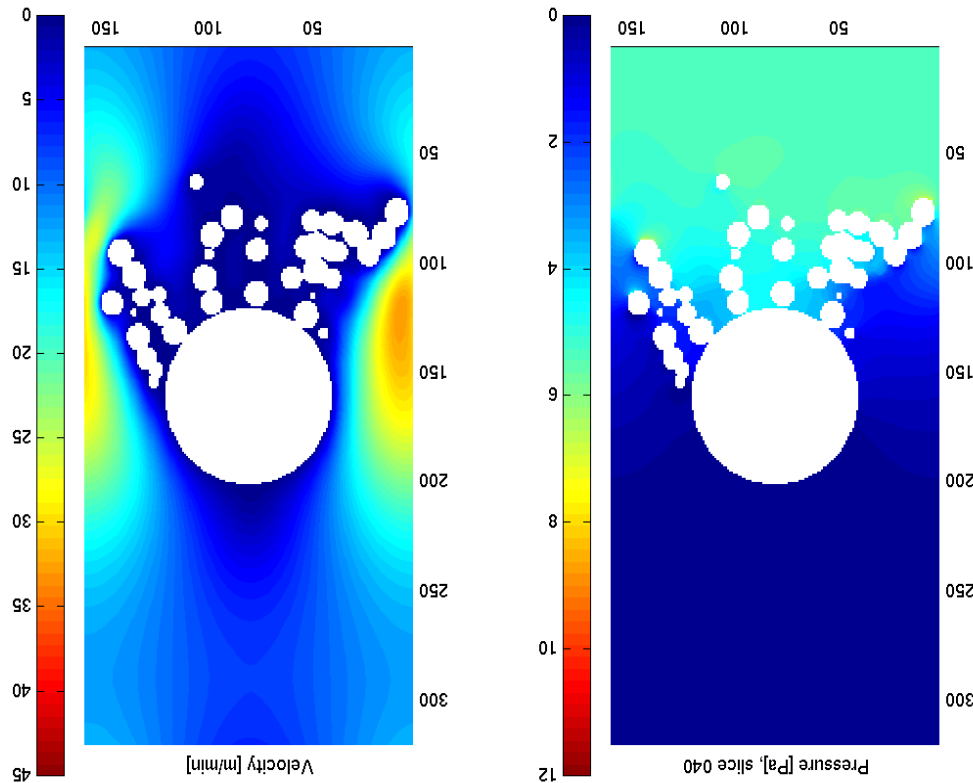
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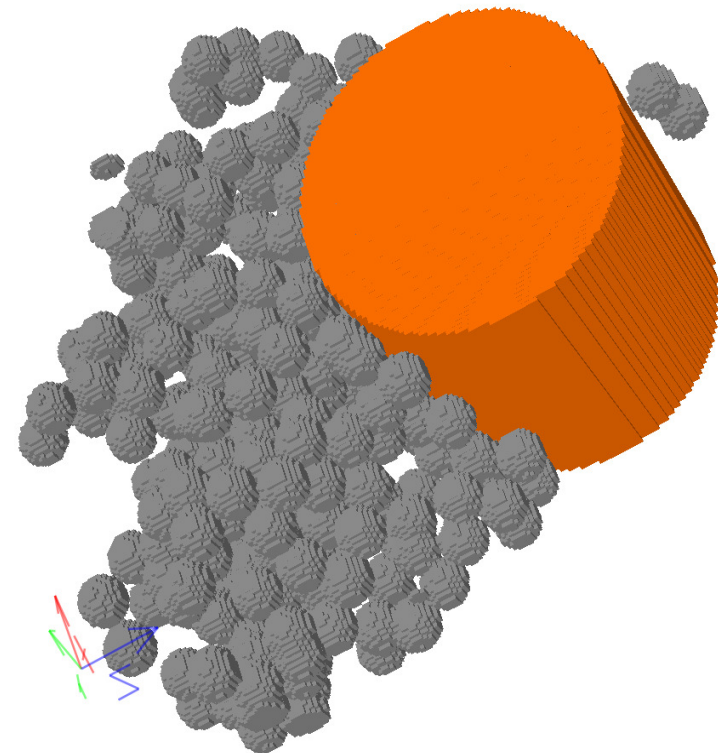
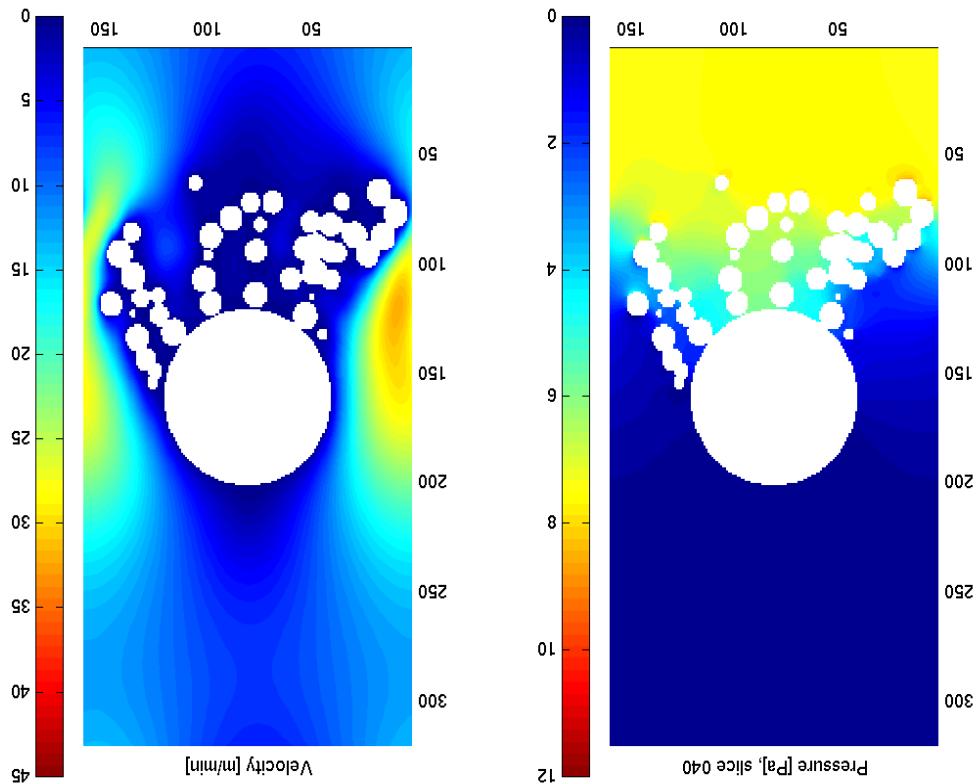
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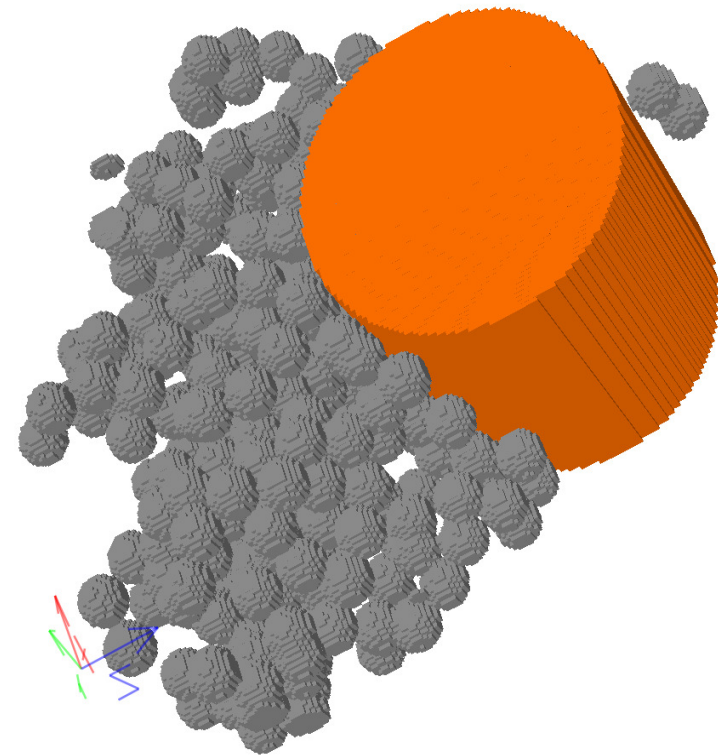
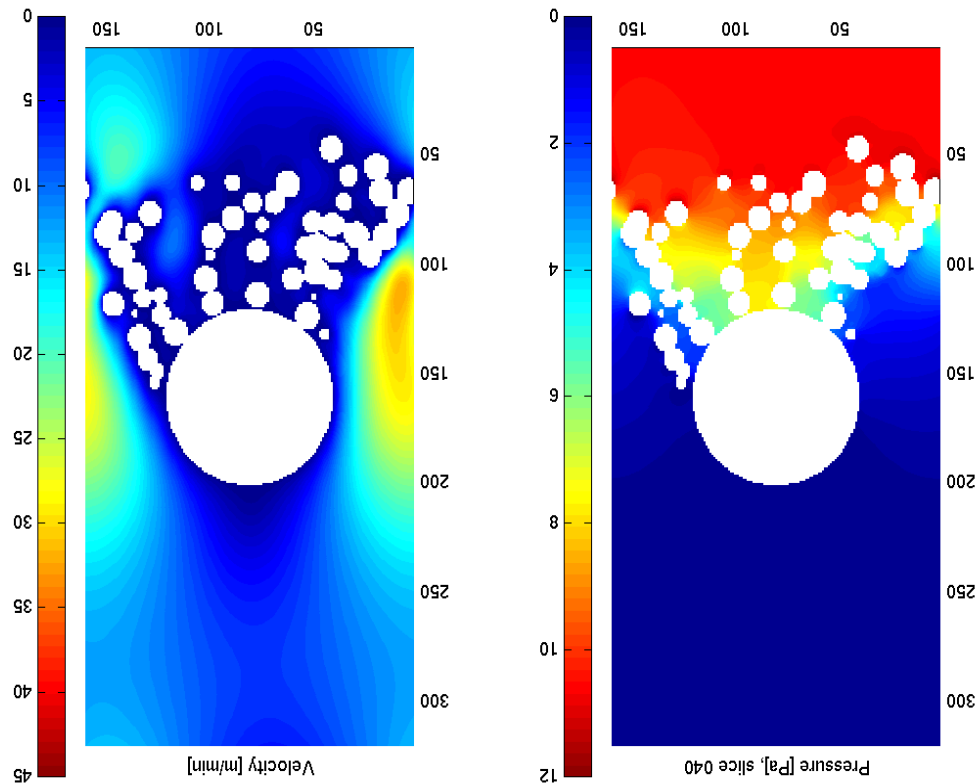
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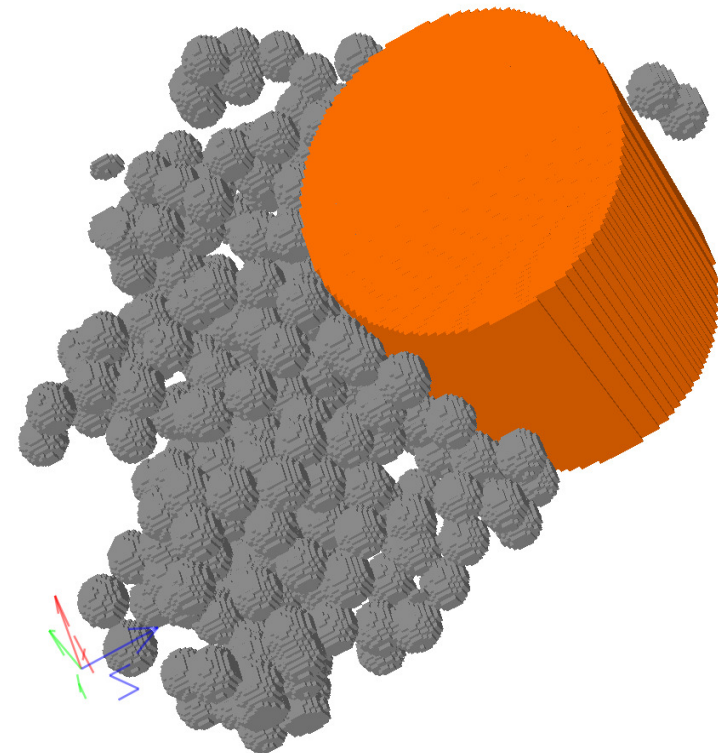
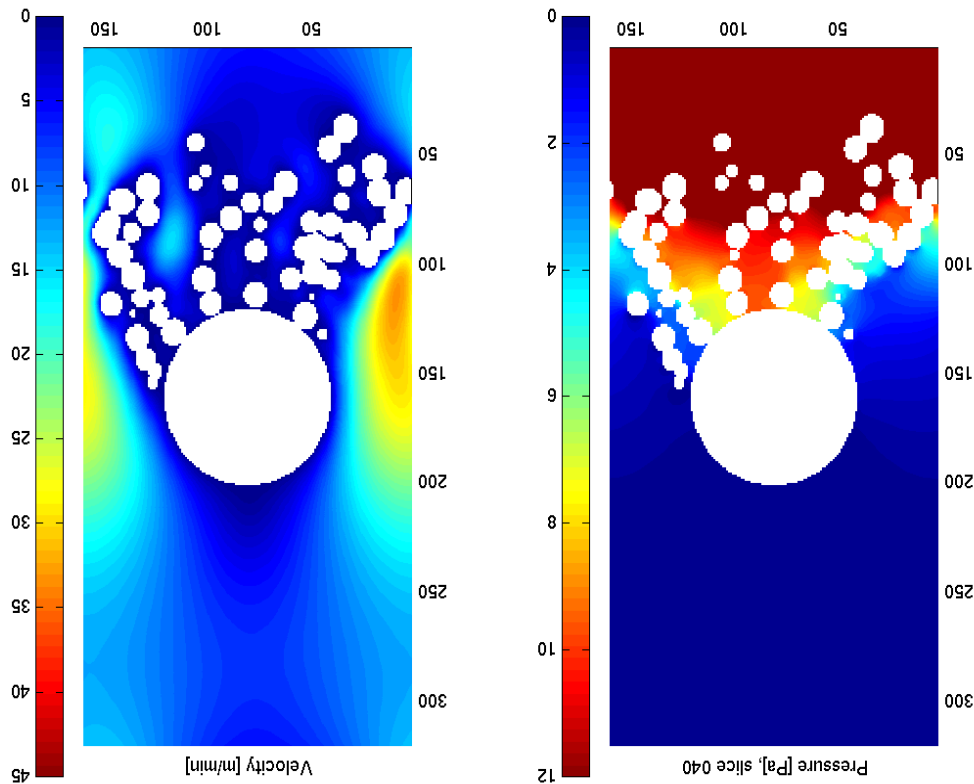
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Pressure and Velocity in Clogging Simulation

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Geometry and
property predictor

Thank You !

www.geodict.com