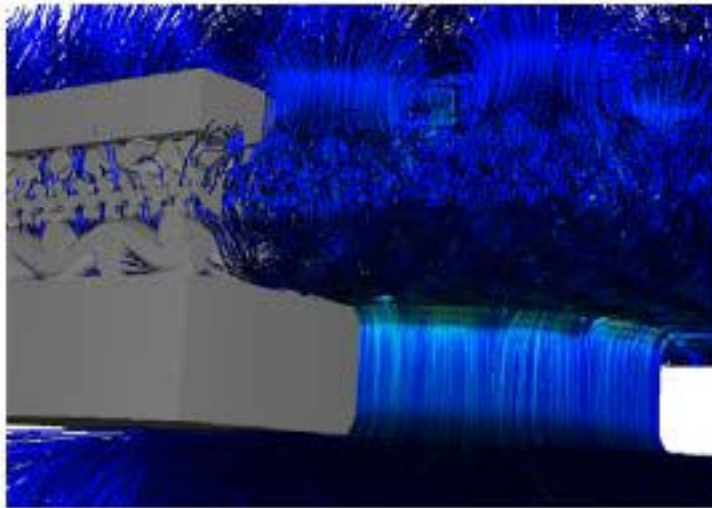


Software – centered approach to the simulation of thin porous media and their properties



Dr. Andreas Wiegmann,
Dr. Jürgen Becker,
Dr. Liping Cheng,
Dr. Erik Glatt and
Dr. Stefan Rief.

Fraunhofer-Institut
Techno- und Wirtschaftsmathematik,
Kaiserslautern



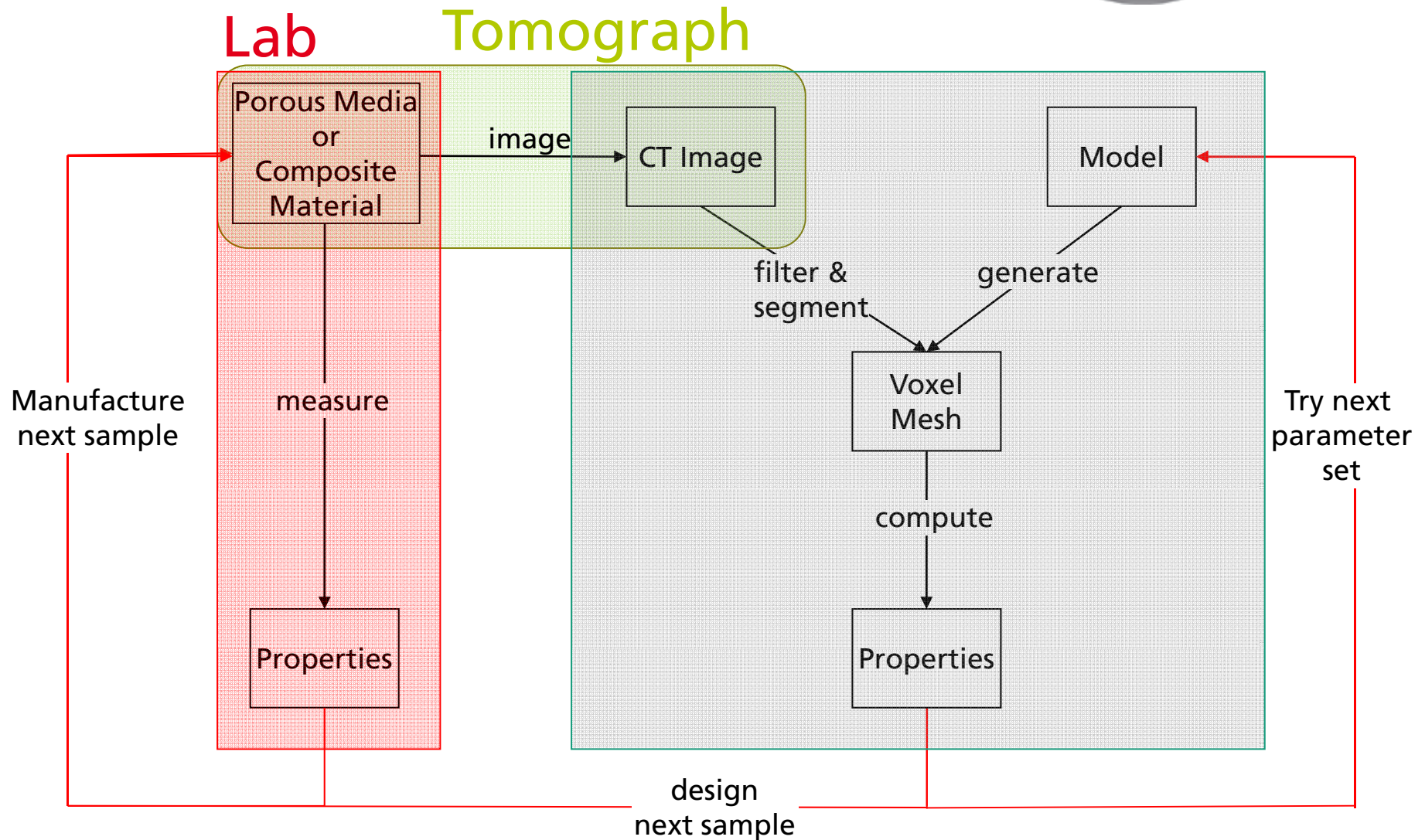
Outline



- **GeoDict in general**
- Thin porous Media
- Material properties
- GeoDict: Software for
Virtual Material Design



Computer Aided Material Engineering



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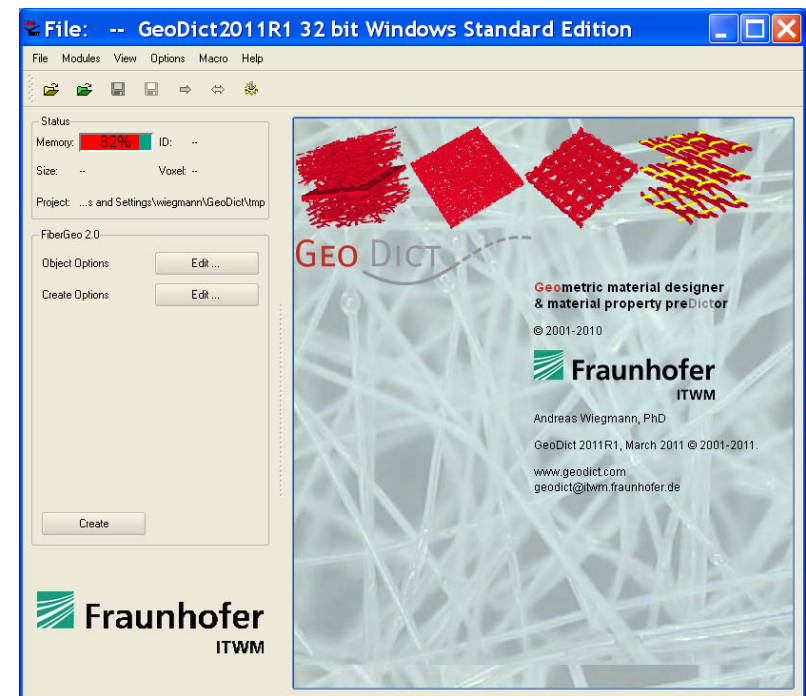


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Modules



- **FiberGeo**, **SinterGeo**, **WeaveGeo**, **GridGeo**, **PackGeo**, **PaperGeo**, **PleatGeo**,
- **DpfGeo**, **LungGeo**, **UserGeo**, **GadGeo** (structure generators)
- **ProcessGeo** (3d image processing)
- **LayerGeo** (layered media)
- **ImportGeo** (e.g. tomography, STL, .gad)
- **ExportGeo** (e.g. Fluent, Abaqus)
- **FlowDict** (single phase flow properties)
- **PleatDict** (porous media flow)
- **ElastoDict** (effective elastic properties)
- **ConductoDict** (effective conductivity)
- **DiffuDict** (effective diffusivity)
- **FilterDict** (pressure drop, efficiency, capacity)
- **SatuDict** (two phase flow properties)
- **PoroDict** (pore size measures)
- **AcoustoDict** (acoustic absorption)
- **GadDict** (Analysis and export of analytic descriptions)



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**Fraunhofer
ITWM**

Modules



- **FiberGeo**, **SinterGeo**, **WeaveGeo**, **GridGeo**, **PackGeo**, **PaperGeo**, **PleatGeo**,

Every structure

- tomogram or
- generated

is compatible with every
property simulation!

- **GadDict** (Analysis and export of analytic descriptions)



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Outline



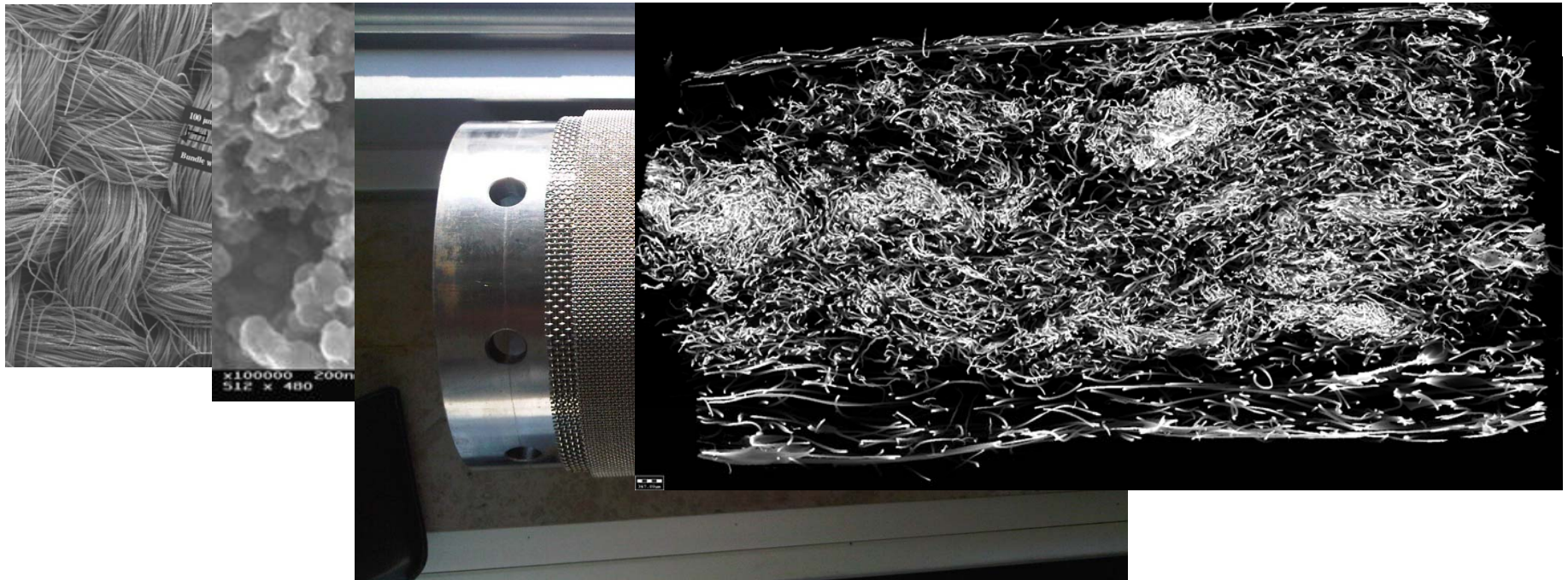
- GeoDict in general
- **Thin porous Media**
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Virtual Material Design



Scanning Electron Microscopy, photo & tomogram of thin porous media



- Gas Diffusion Layer, Micro Porous Layer, Metal wire mesh and Cellulose media



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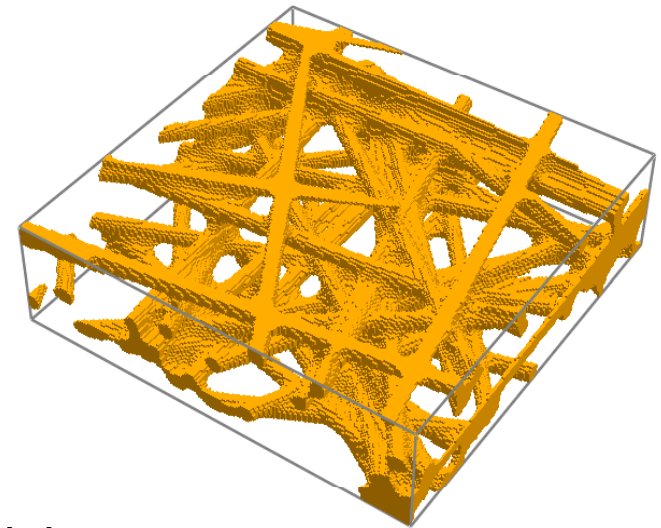
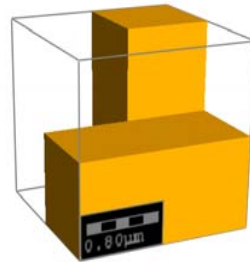
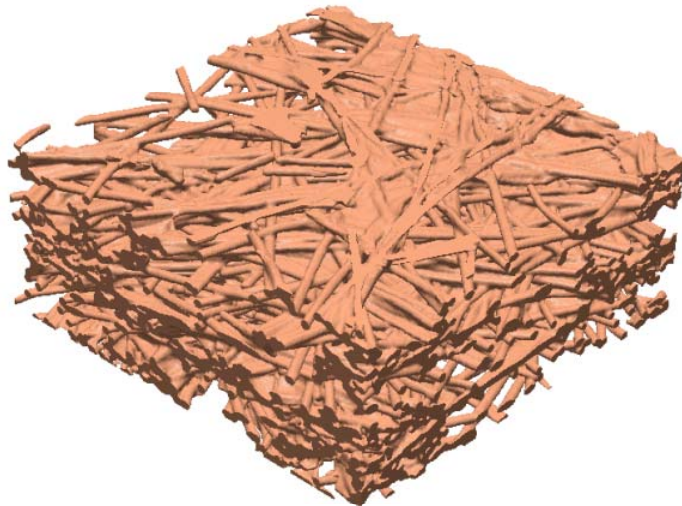
3d structure idea



⑩ Two sources:

⑩ 1) tomography image (segmentation)

2) virtually generated
(stochastic geometry)



all structure models:
cubic voxels (voxel = volume cell)



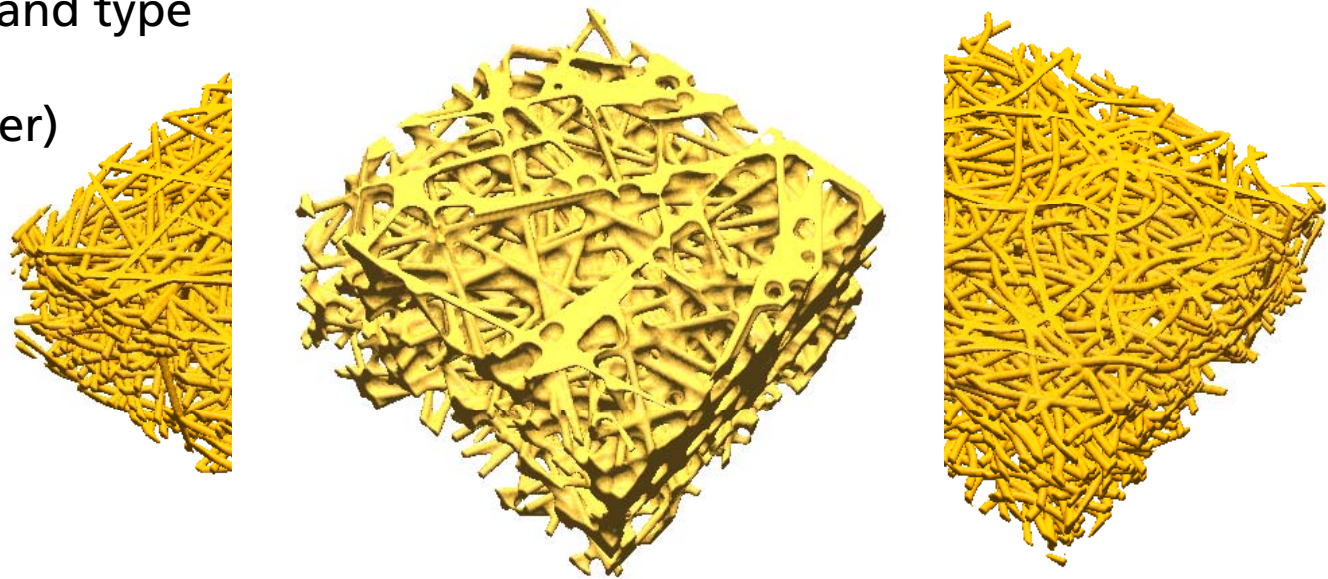
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3D Models: Gas Diffusion Layer (GDL)

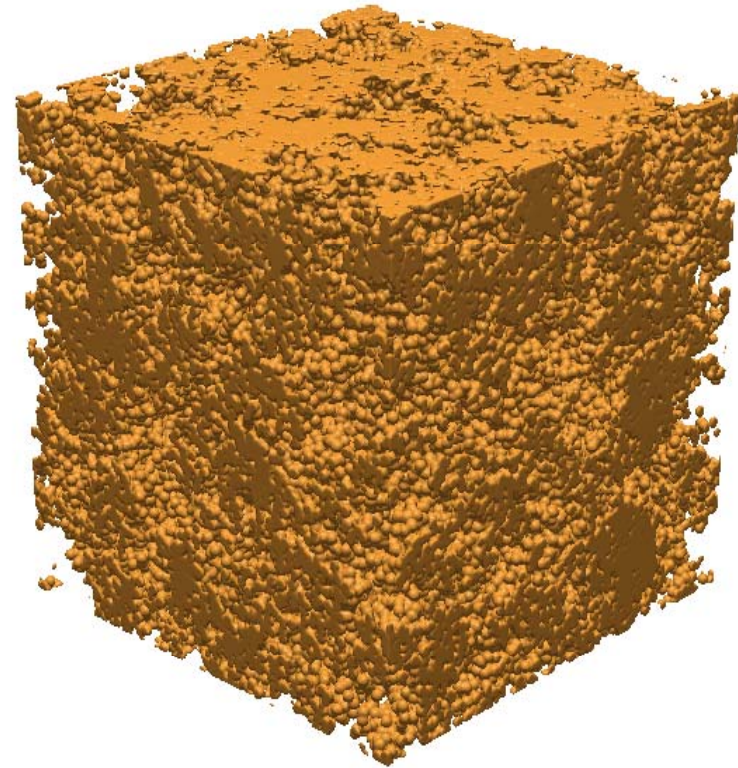
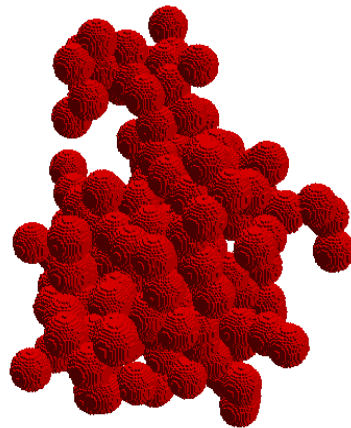
- Typically: nonwoven fibre structures plus binder
- Input:
 - Porosity
 - Fibre diameter and type
 - Anisotropy
 - (Weight% binder)
 - (Fibre crimp)



3D Models: Microporous Layer (MPL)



- Typically: carbon agglomerates
- Input:
 - Particle size
 - Particles per Agglomerate
 - Porosity



Becker, Wieser, Fell, Steiner, 2011, to appear



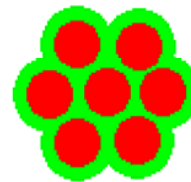
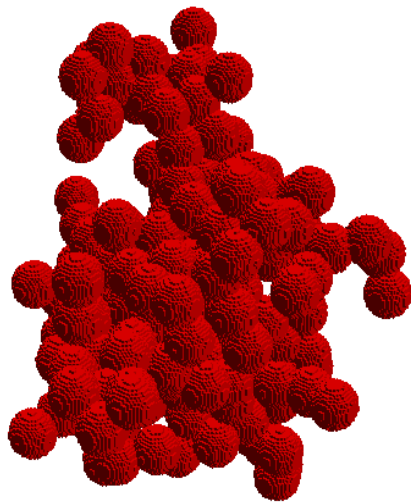
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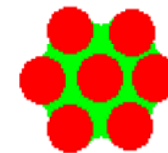
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3D Models: Catalyst Layer (CL)

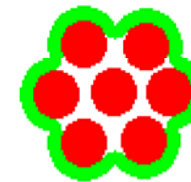
- Carbon agglomerates plus electrolyte



Elekt.
surrounds
C. Partikels



Elekt.
between
C. Partikels

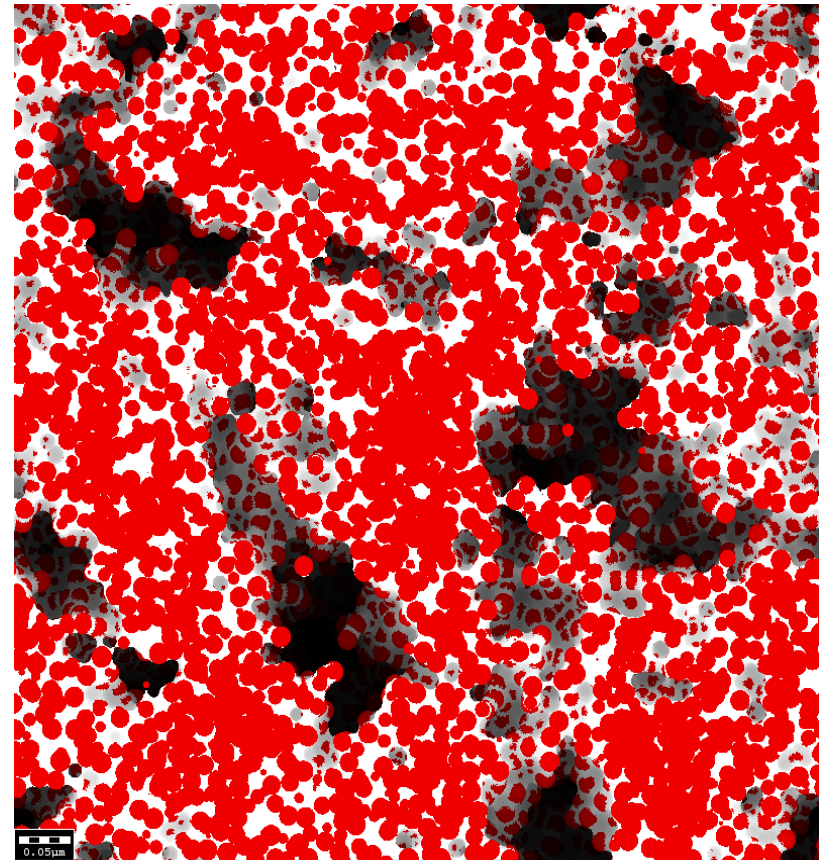


Elekt.
surrounds
C. Partikels but
not in between

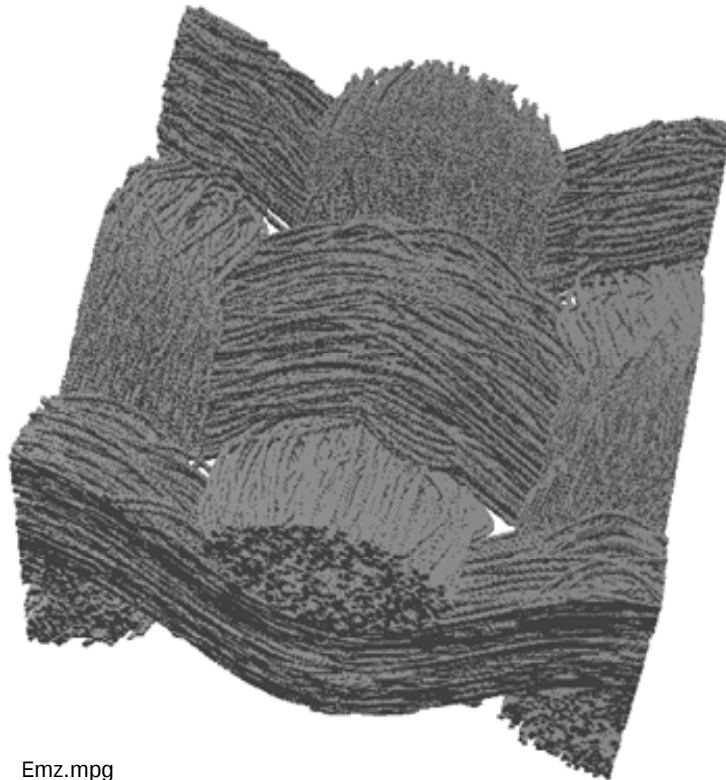
3D Models: Catalyst Layer (CL)



- Model example:
- Porosity 33.3 %
- Carbon/Pt 50.1 vol%
- Elektrolyte 16.6 vol%
- Size: $(800 \text{ nm})^3$, voxel length 1 nm



GDL model(fuel cell)



3D Visualization (generated)

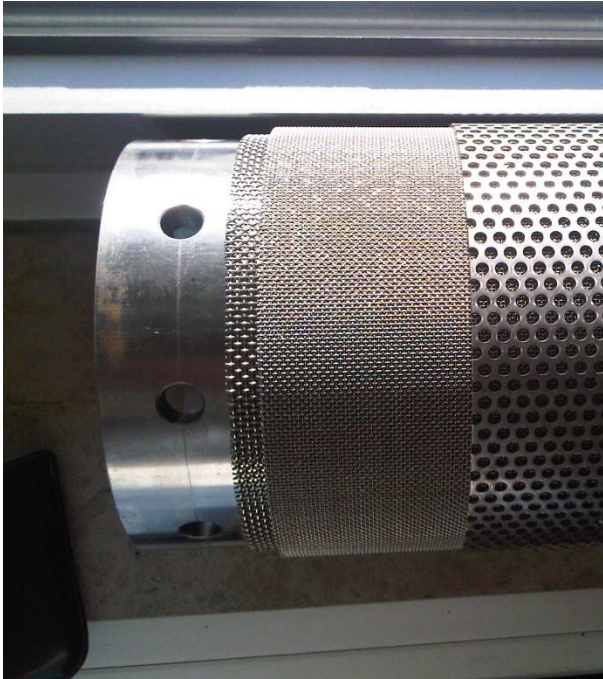


SEM (real) (courtesy of Jeff Gostick, Univ. of Waterloo)

V.P. Schulz, P.P. Mukherjee, J. Becker, A. Wiegmann and C.Y. Wang, *Modeling of Two-phase Behavior in the Gas Diffusion Medium of Polymer Electrolyte Fuel Cells via Full Morphology Approach*, Journal of the ECS, Issue 4, Vol. 154, 2007, pp B419-B426.

Pipeline model (Oil & Gas)

GEO DICT



**Photo: M. Knefel Gebrüder Kufferath, Düren,
Modell: E. Glatt, Fraunhofer ITWM, with GeoDict**



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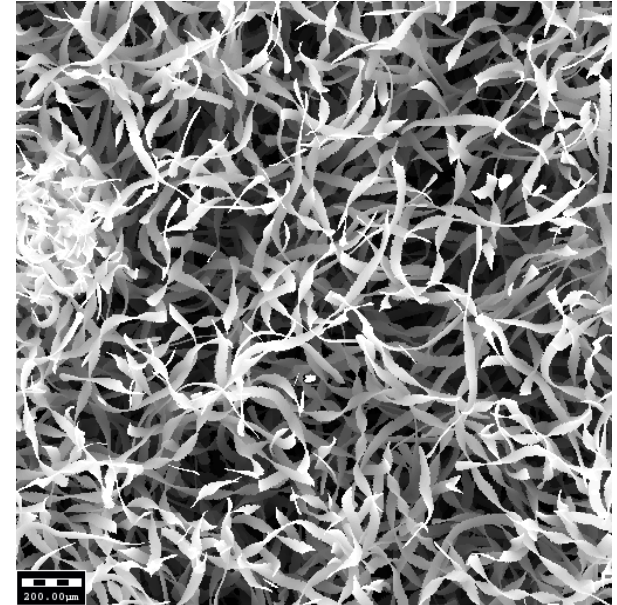
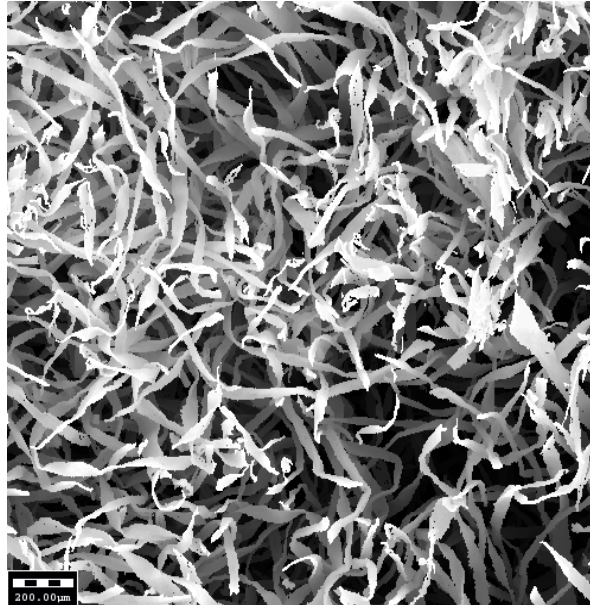
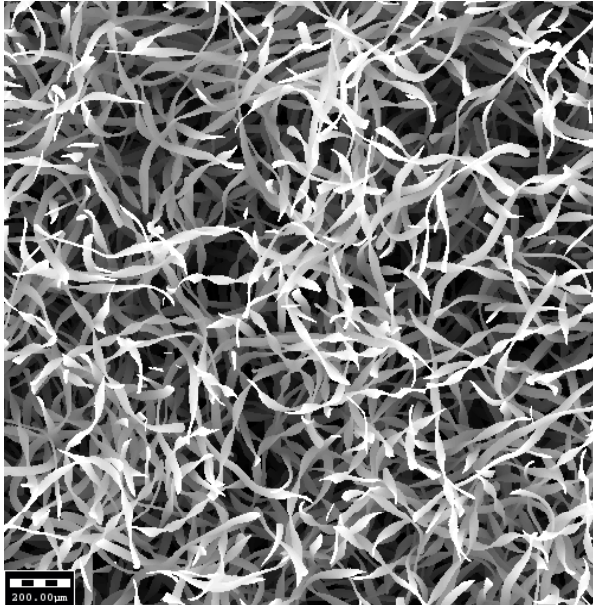


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Nonwoven model



Homogeneous Tomogram Inhomogeneous



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Outline



- GeoDict in general
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Determination of Effective Properties



1. Start with a 3D voxel structure given
 2. Find effective properties based on the geometrical structure
 - a) Geometrical properties:
 - pore size distribution, pore morphology, surface area
 - b) Transport properties:
 - i. Solve PDE on the voxel grid
 - ii. Find effective property by upscaling / averaging
- 3d Image *is* the computational grid
 - Grid from μ CT by segmentation
 - Grid for models by discretization (vCT)
 - Memory: factor 30 over Fluent
 - Run-time: FFT-methods possible
 - Simple visualization: structure, solution



Geometric analysis



- Connectivity
- Pore size distribution
- Tortuosity
- **Anisotropy**
- Specific surface area
- Triple lines
- Etc. etc



Cross section of resin-embedded fleece, in plane



In plane,
1,1mm x 1,1mm
magnification: 10x



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Cross section of resin-embedded fleece, in plane



In plane,
1,1mm x 1,1mm
magnification: 10x



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Cross section of resin-embedded fleece, in plane



In plane,
1,1mm x 1,1mm
magnification: 10x

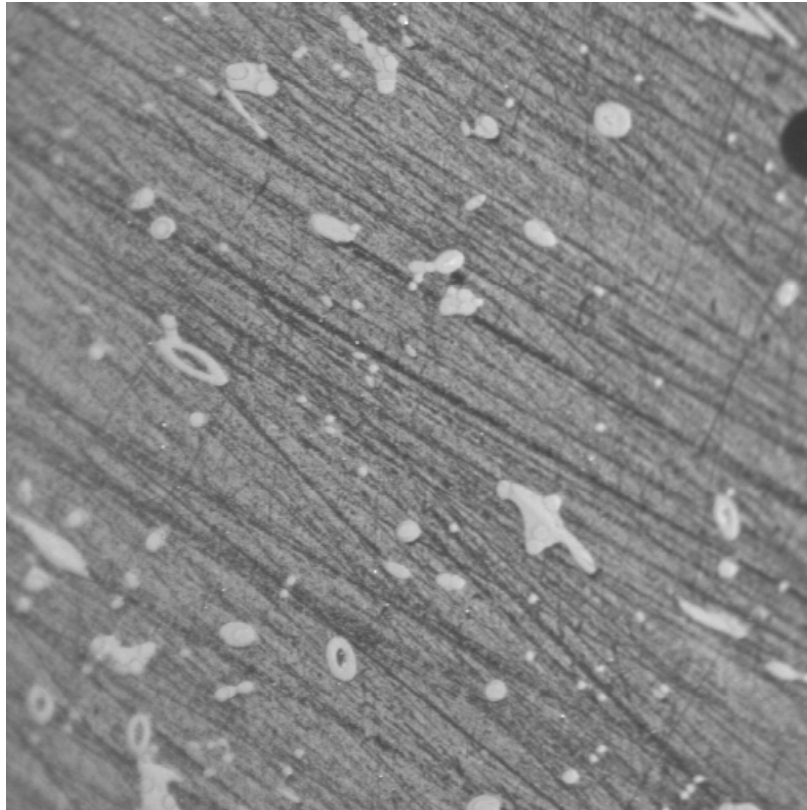


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Fraunhofer
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Cross section of resin-embedded fleece, through plane



Through plane,
1,1mm x 1,1mm
magnification: 10x

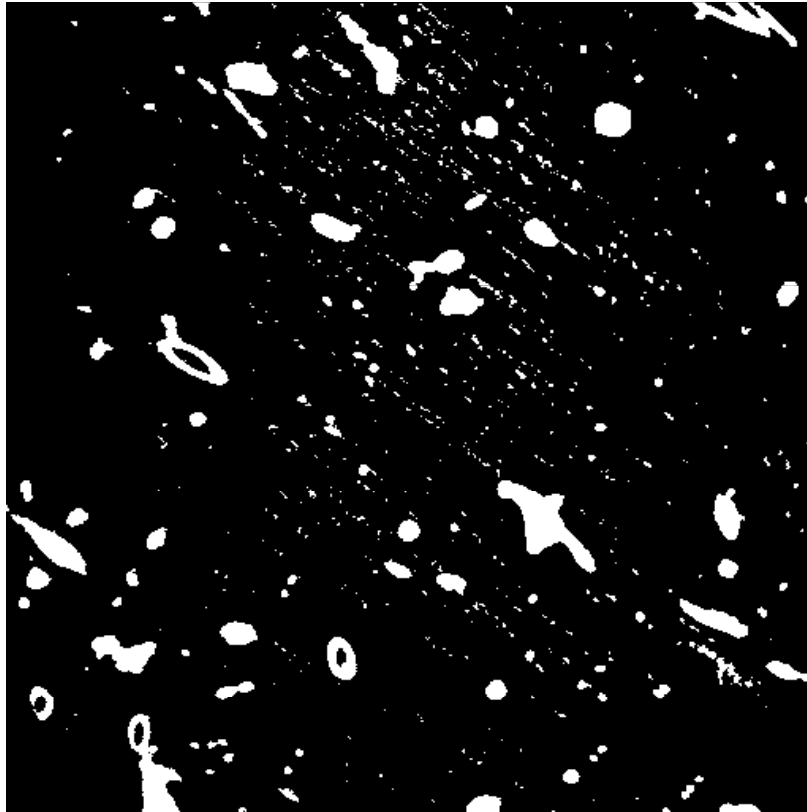


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Cross section of resin-embedded fleece, through plane



Through plane,
1,1mm x 1,1mm
magnification: 10x

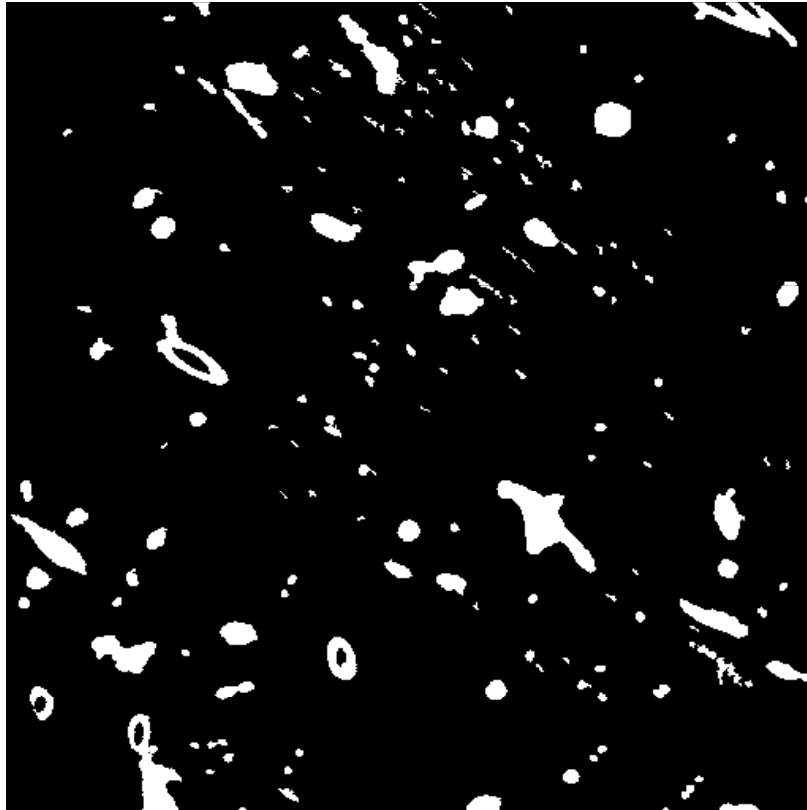


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Cross section of resin-embedded fleece, through plane



Through plane,
1,1mm x 1,1mm
magnification: 10x



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Estimation of the anisotropy:

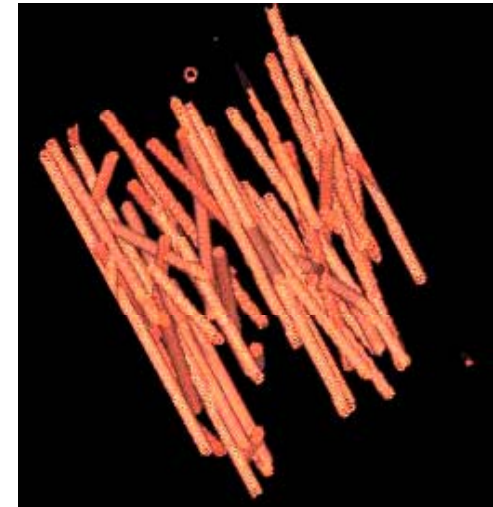


Can estimate the anisotropy from the number of connected white components in the images

Use 5 images each:

IP: 35, 36, 48, 79, 61 -- 52

TP: 164, 144, 158, 170, 168 -- 161



find $\beta \sim 4,1$ for the original (uncompressed) fleece.



Effective diffusivity



- **Macroscopic description
(homogenized porous media model)**

- Fick's first law: $j = -D^* \nabla c$

- D^* : effective diffusivity [m^2/s] *unknown*

- j : diffusion flux [$\text{mol}/\text{m}^2/\text{s}$]

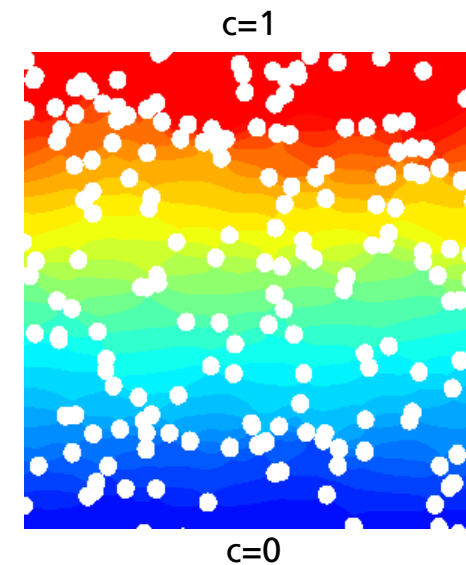
- c : concentration [mol/m^3]

- **Microscopic description
(pore structure model)**

- Laplace equation: $-\Delta c = 0$

- Boundary conditions: no-flux on fibre surface, concentration drop

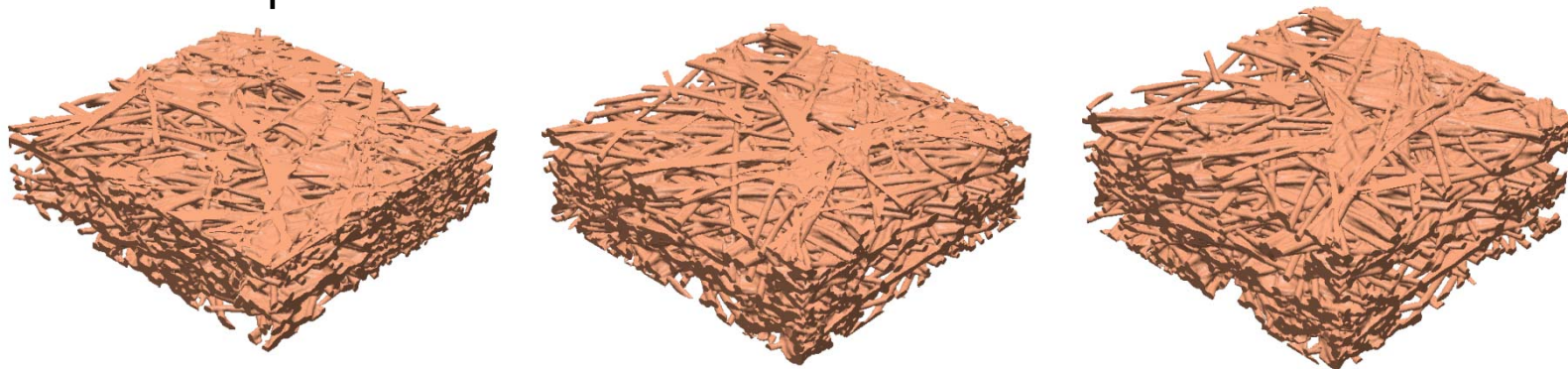
- D^* can be determined from the solution!



Validation: Toray TGP H 060 Gas Diffusion Layer



- Data from PSI:
 - Tomography images of Toray TGP H 060 at different compression levels
 - Diffusivity, permeability and conductivity were measured at different compression levels experimentally
- Now: compute diffusivity, permeability and conductivity numerically and compare results



Becker, Flückiger, Reum, Büchi, Marone, Stampanoni, 2009, J. Electrochem. Soc. 156

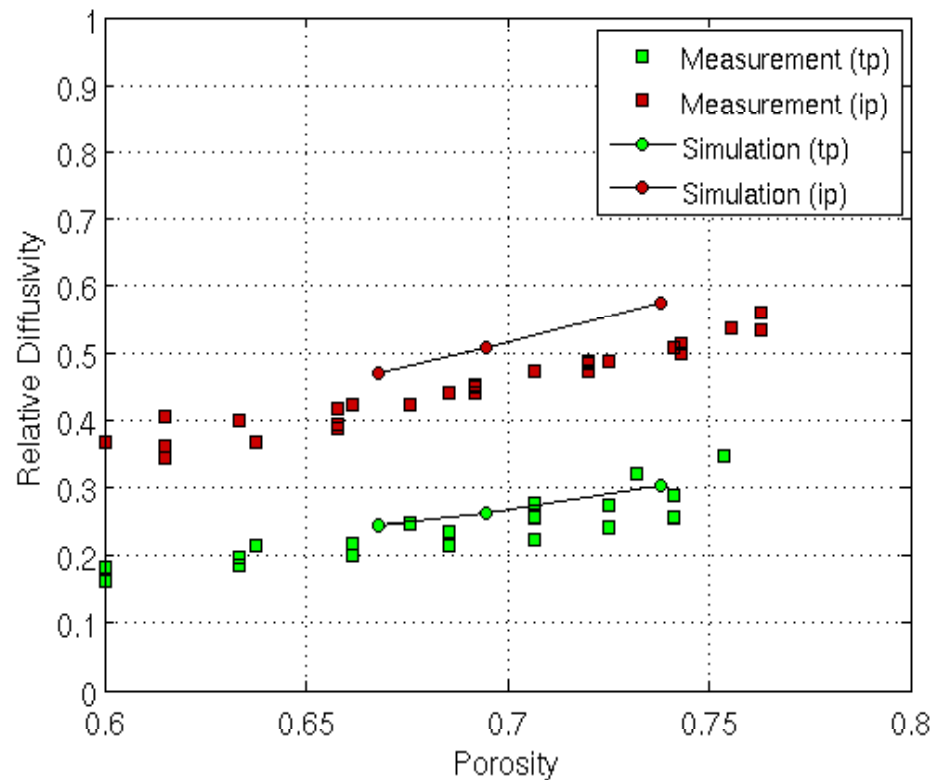


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Diffusivity



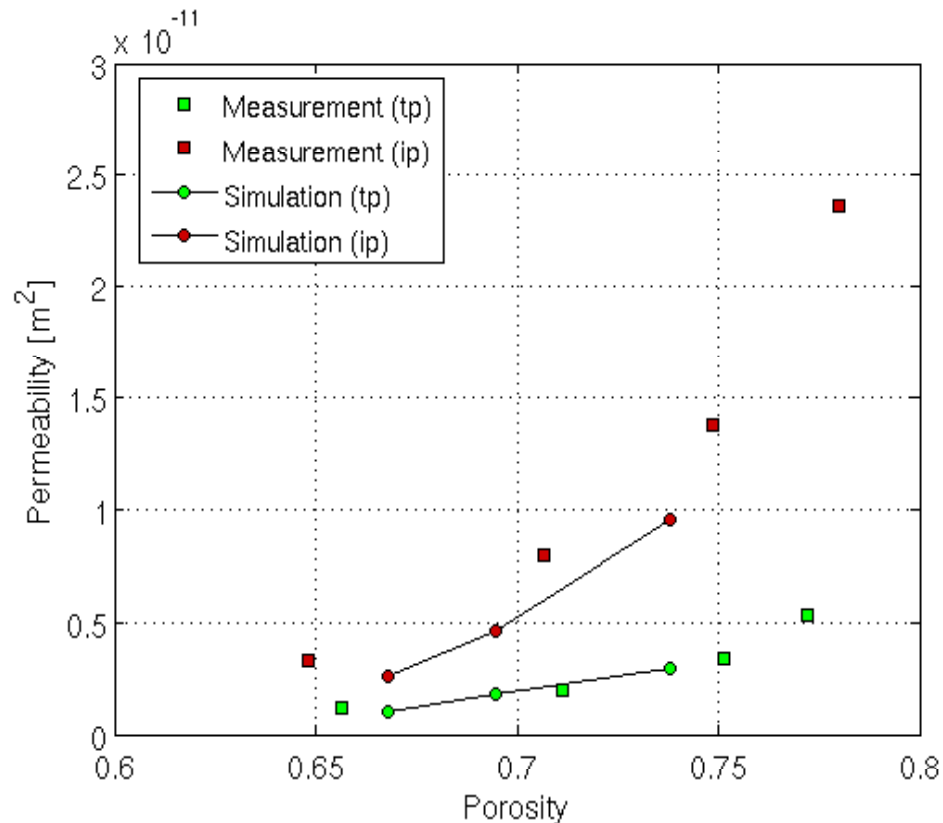
Perfect in tp-direction

Small differences in ip-direction

1. ip-measurements performed on a stack of GDLs
2. tomography image shows single layer between sample holder



Permeability



Perfect in tp-direction

Small differences in ip-direction

1. ip-measurements performed on a stack of GDLs
2. tomography image shows single layer between sample holder

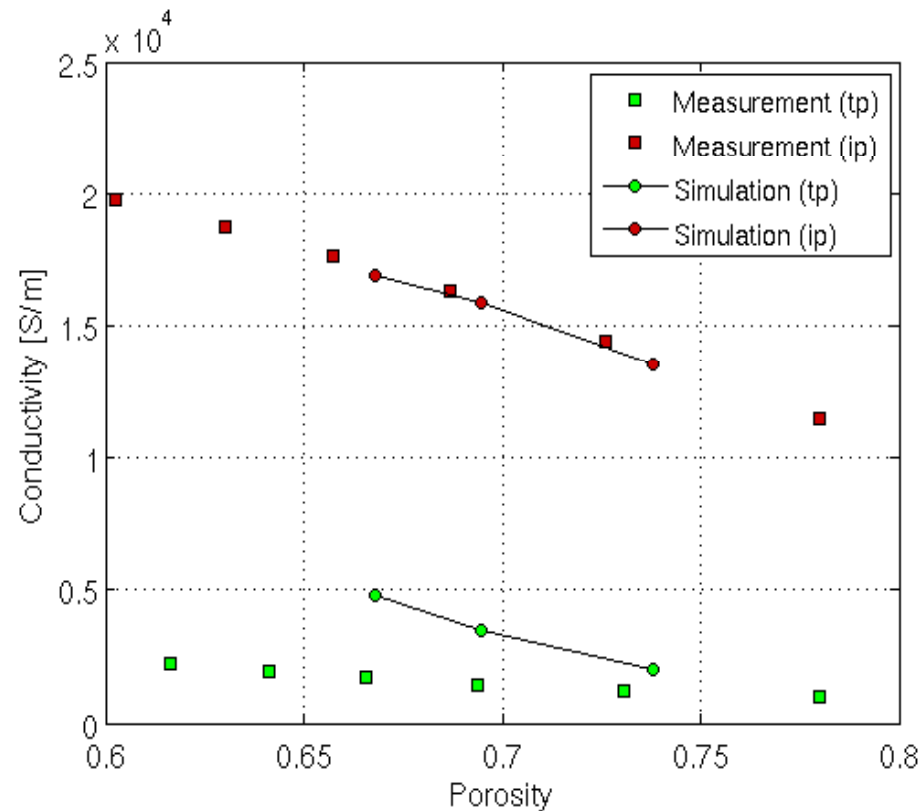


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Electric Conductivity

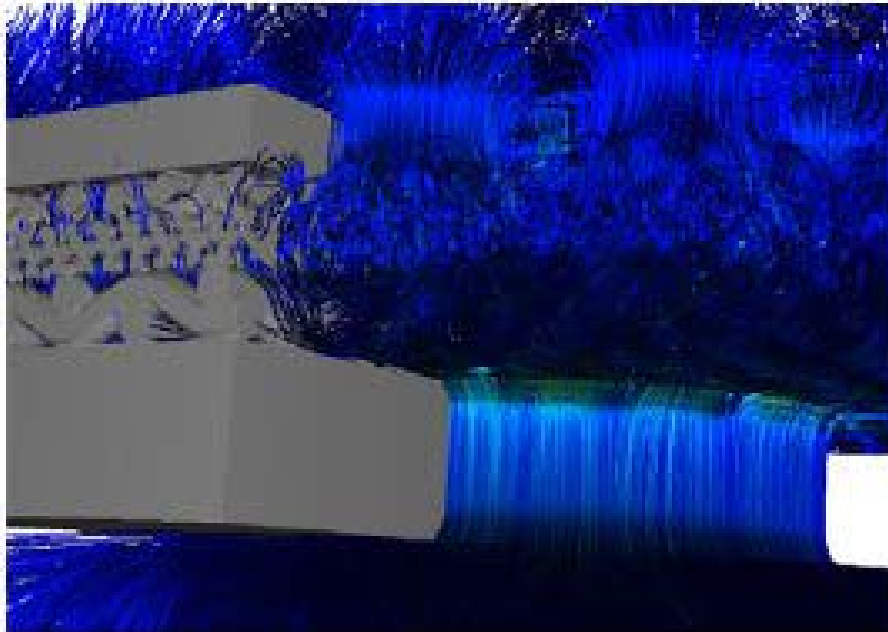


Tp-conductivity too high!

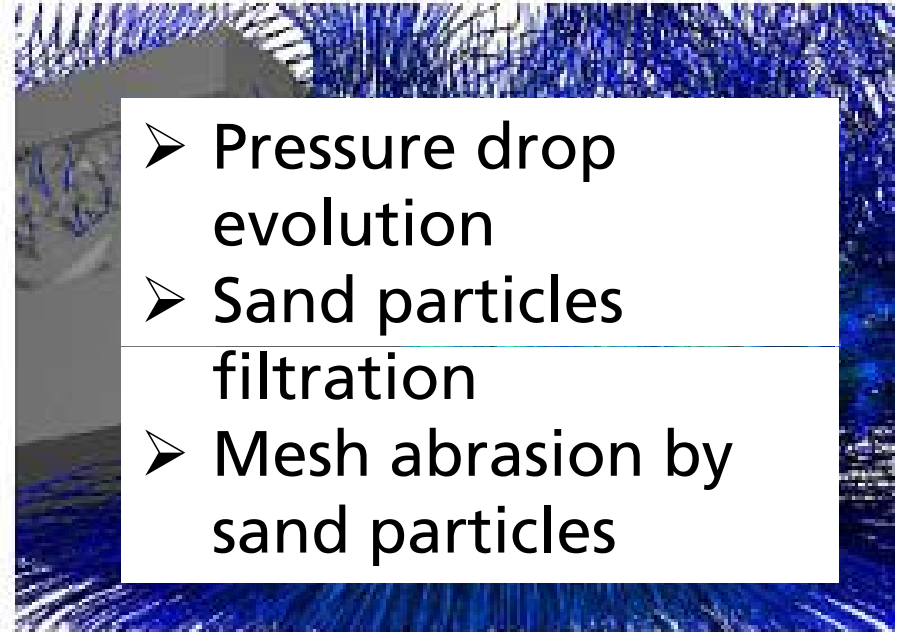
Reason: model assumes a perfect contact between the fibres (and the binder)



Pipeline model



Picture 5: 3D visualisation of the flowlines.



- Pressure drop evolution
- Sand particles filtration
- Mesh abrasion by sand particles

Picture 6: Simulation of the multilayer mesh with a reduced number of flowlines.

Flow simulations and Visualizations: M. Knefel, Gebrüder Kufferath, Düren, using GeoDict and built-in *ParPac* Lattice-Boltzmann solver

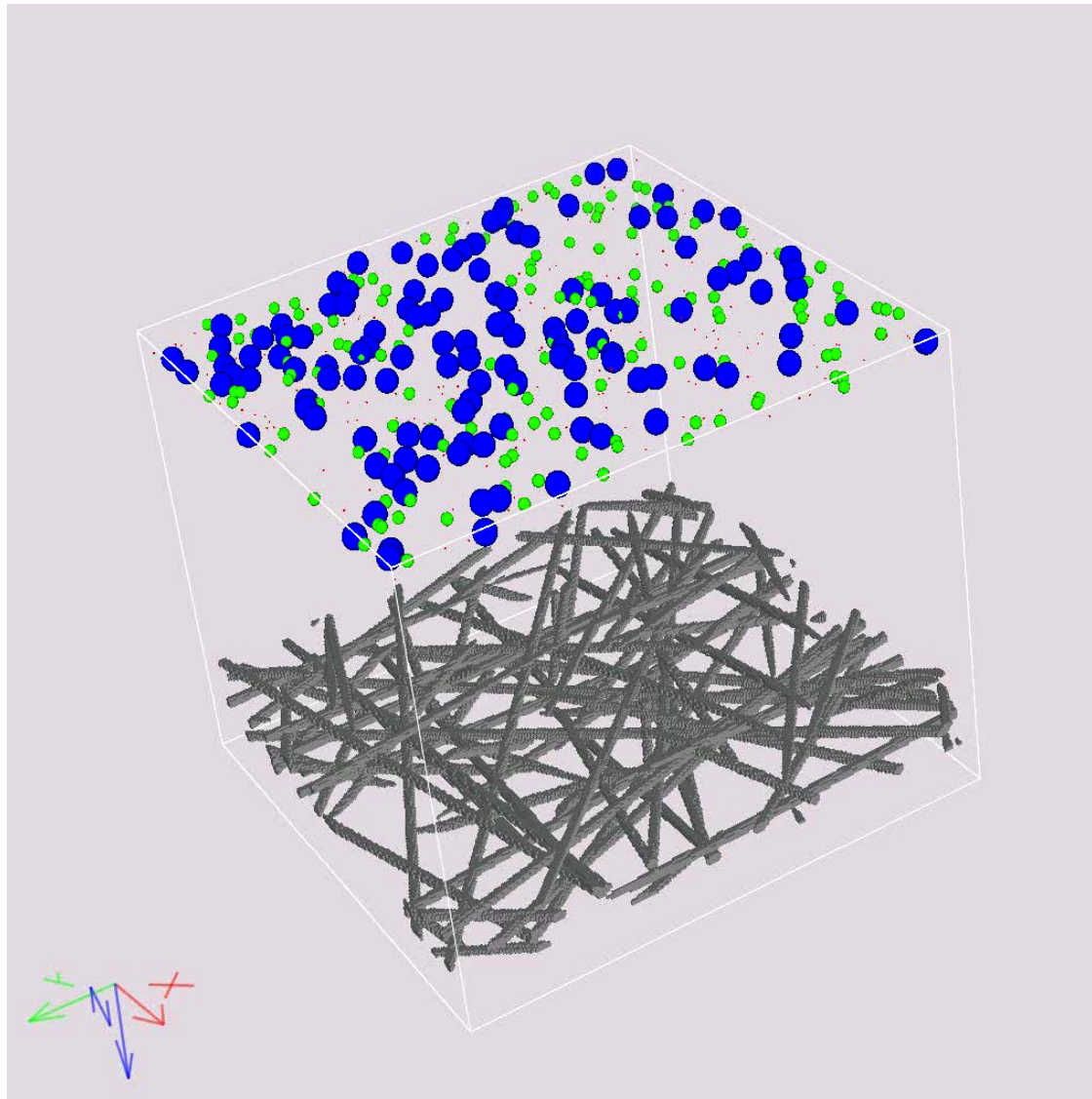


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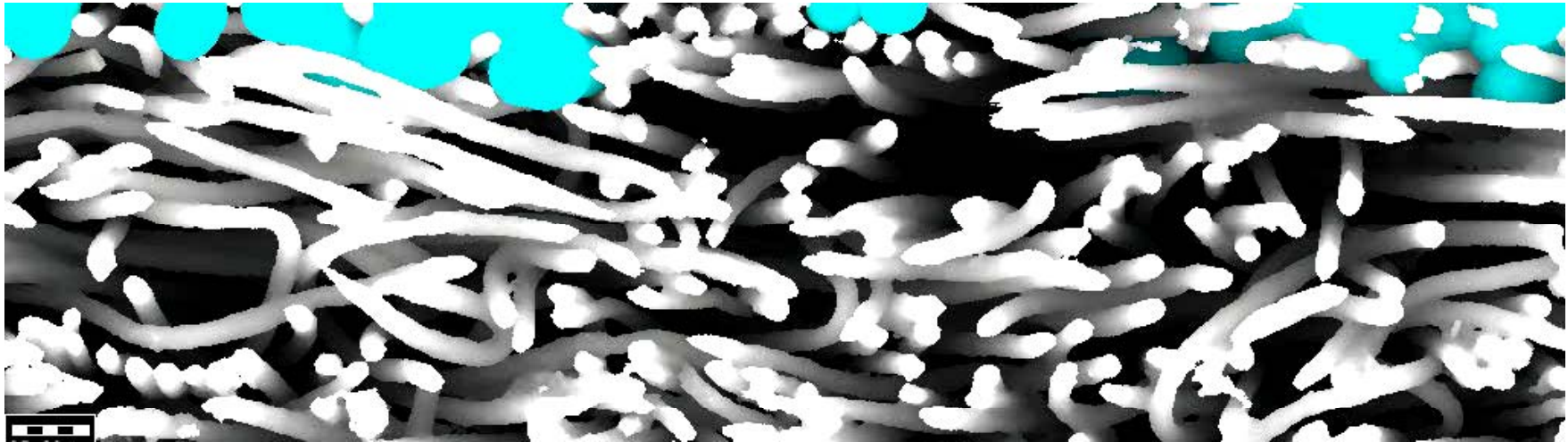
Filtration: Cake formation



- Filter Efficiency evolution
- Pressure drop evolution



Bubble point



- Pressure at which break through occurs

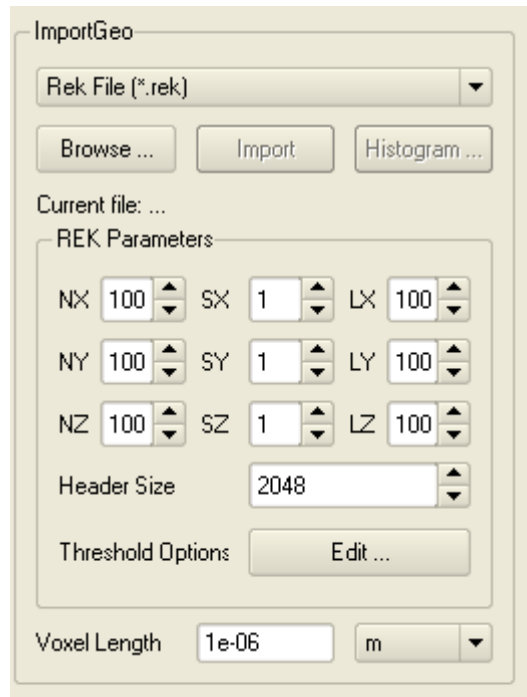
Outline



- GeoDict in general
- Thin porous Media
- Material properties
- **GeoDict: Software for
Virtual Material Design**



Pre-processing: Import & Structure Generation



Import + segmentation
or structure generation
both yield segmented 3d image

Input parameters are
measurables like porosity, fiber
orientation, fiber diameter
distribution

Randomness reproducible via
random seeds



Solve: Standardized Property Computation



For any pde, the solver options always have similar options and meaning

The results are available as detailed solution and aggregated into effective properties like diffusivity, filter efficiency, etc.

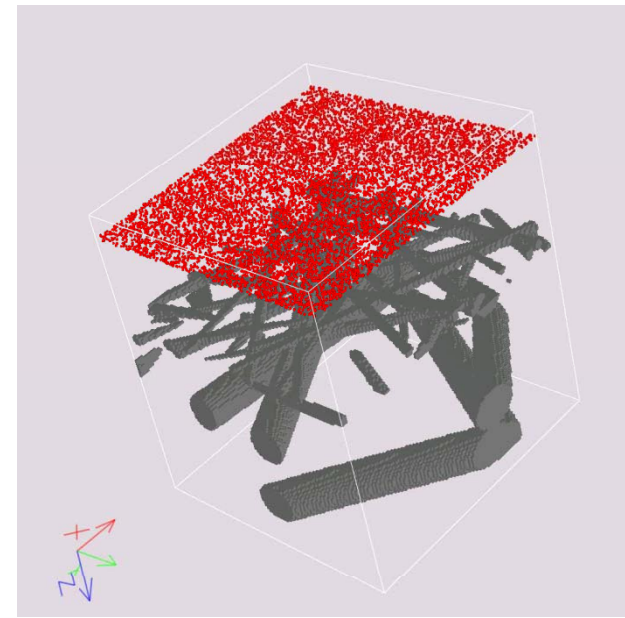
A screenshot of the "DiffuDict Solver Options" dialog box. The dialog has a blue title bar with the text "DiffuDict Solver Options" and standard window controls. Inside, the "GEO DICT" logo is at the top. The options are as follows: Accuracy is set to 0.001; Maximal Iterations is 1000; Maximal Run Time (h) is 240; Stopping Criterion is set to "Diffusivity"; Diffusivity Check Interval is 20; Parallelization is set to "<none - sequential>" with an "Edit ..." button; a checkbox for "Restart from .gdr File" is unchecked, with a "Browse" button; a section for "Boundary Conditions in Diffusion Direction" has "Periodic" selected; a section for "Computation Directions" has "X" selected; the "File Name" is "EJDiffResult.gdr"; and "Discard PDE Solver Files" is unchecked. At the bottom are "OK" and "Cancel" buttons, and a row of five small icons (file, folder, up, up, down).

Postprocessing:

Visualization, Animation, Dexcel & MATLAB



- Structures and result fields can be visualized and animated in 2d and 3d, as slices, virtual REM or vCT
- Analysis available in Excel or MATLAB
- All operations are scriptable / reproducible
- Software runs in Linux and Windows
- All codes use common framework 3d structure classes, settings classes, etc. etc.
- All animations / visualizations done with GeoDict



Contributors: 2001 - 2011



GeoDict

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Jürgen Becker
Erik Glatt
Stefan Rief
Heiko Andrä
Sven Linden
Kilian Schmidt
Ashok Kumar Vaikuntam
Rolf Westerteiger
Christian Wagner
Mohammed Alam
Jianping Shen

UsersGuide

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PorDict

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Rolf Westerteiger

PleatDict

Andreas Wiegmann
Oleg Iliev
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FilterDict

Stefan Rief
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ThermoDict EJ Solver

Andreas Wiegmann
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FlowDict Lattice Boltzmann

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SatuDict

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Volker Schulz
Rolf Westerteiger

DiffuDict Knudsen Solver

Jürgen Becker

ElastoDict

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Vita Rutka
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Andreas Wiegmann
Jürgen Becker

PackGeo

Erik Glatt
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Joachim Seibt

GridGeo

Erik Glatt
Liping Cheng
Andreas Wiegmann
Rolf Westerteiger

RenderGeo

Matthias Groß
Sven Linden
Carsten Lojewski
Rolf Westerteiger

PaperGeo

Erik Glatt

Find out more:

www.geodict.com

www.itwm.fhg.de

live demo outside



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GeoDict Mission



- To help our industrial partners reduce R&D cost in terms of time and money for their ***material analysis, material developments and product developments***.
- To save our academic partners time to ***focus on research in their own discipline*** and not on the details of Mathematics or Computer Science.
- To minimize the need for real experiments by providing software. GeoDict ***performs standardized computer simulations*** yielding results on tomograms and model structures that are ***directly comparable to experiments***.

