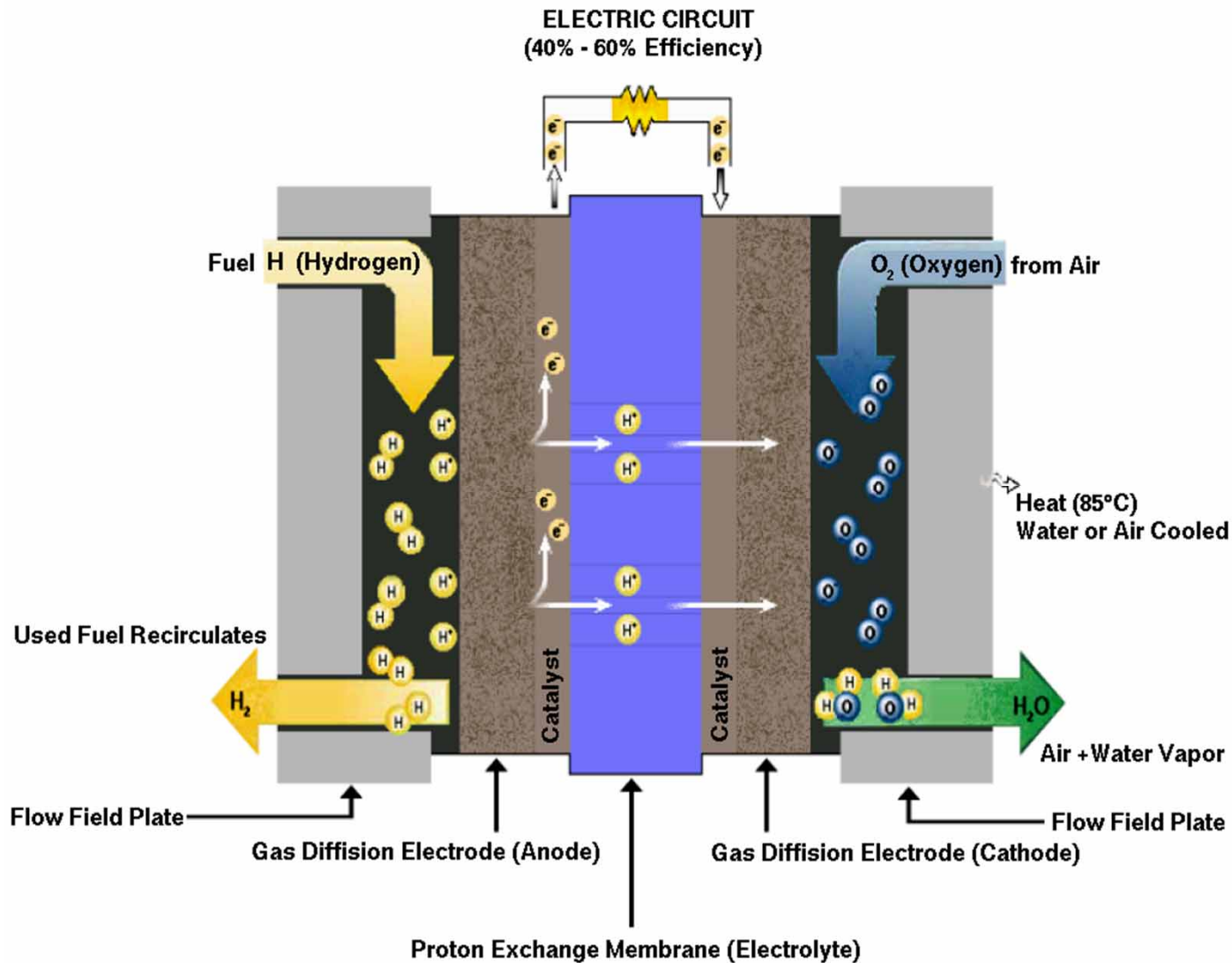

Prediction of Diffusivity and Tortuosity in Micro and Nano Pores

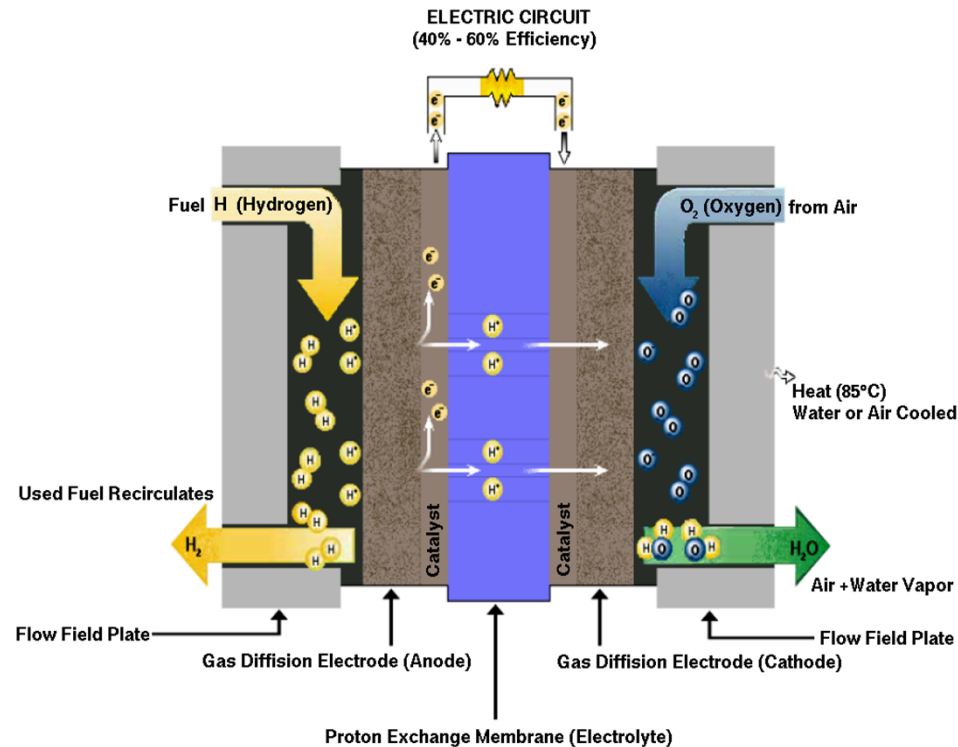
Jürgen Becker

GeoDict User Meeting 2012

Proton Exchange Membrane (PEM) Fuel Cell



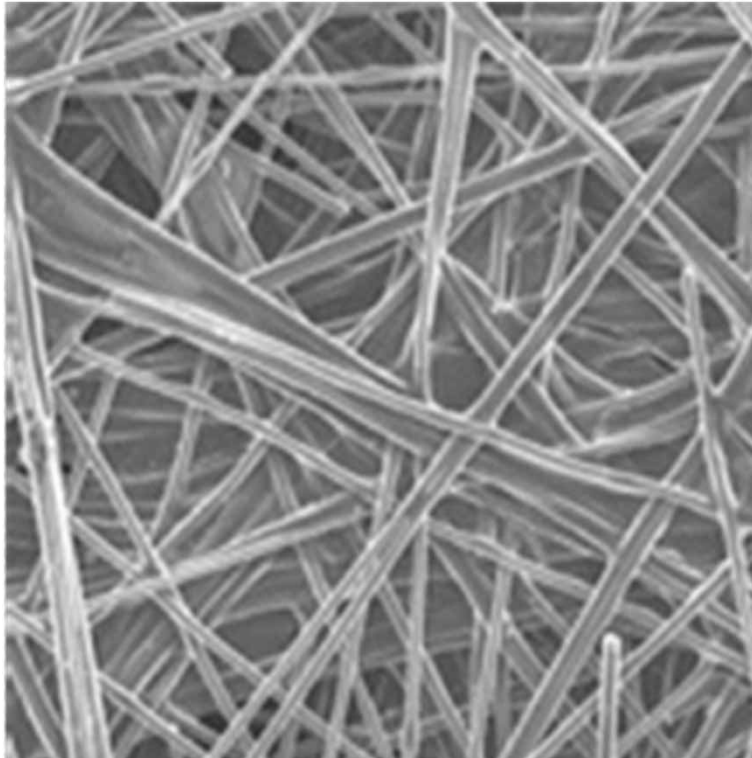
Porous Layers in a PEM Fuel Cell



- Gas Diffusion Layer
- Micro-porous Layer
- Catalyst Layer
- Membrane

Topic of this talk:
Oxygen transport (diffusion)
from flow channel to catalyst.

Gas Diffusion Layer (GDL)



- Carbon Fibers (7 μm diam.)
- Teflon Coating
- Pore Sizes \sim 30 μm
- Thickness 200-400 μm

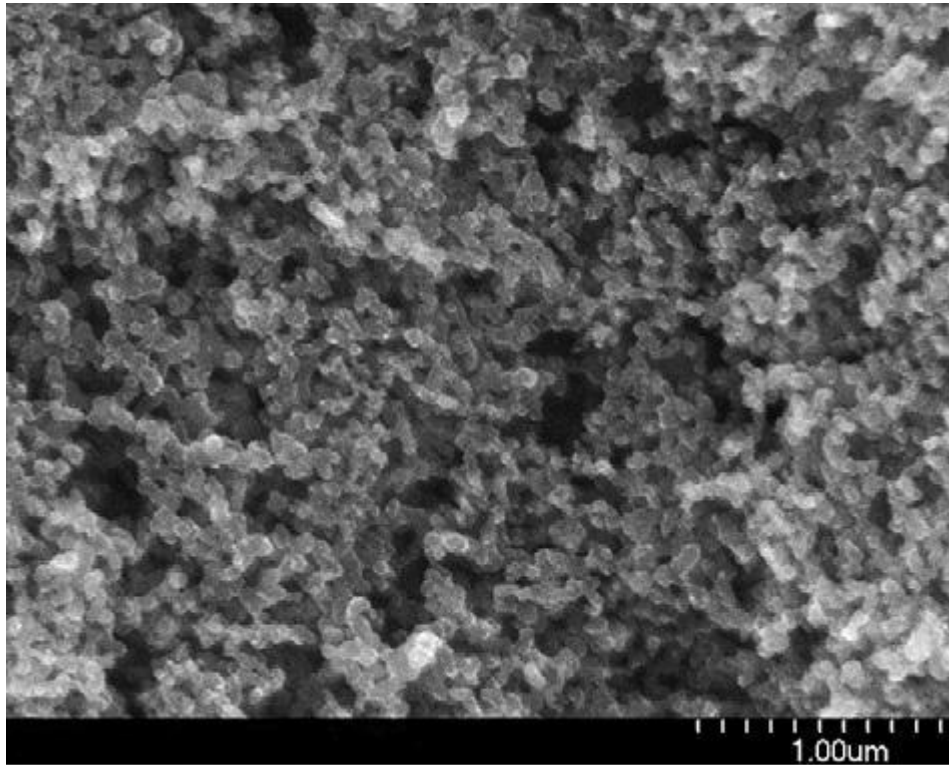
Optional:

- Binder
- Entangled Fibers
- Filling

Alternative:

- Woven Carbon Paper

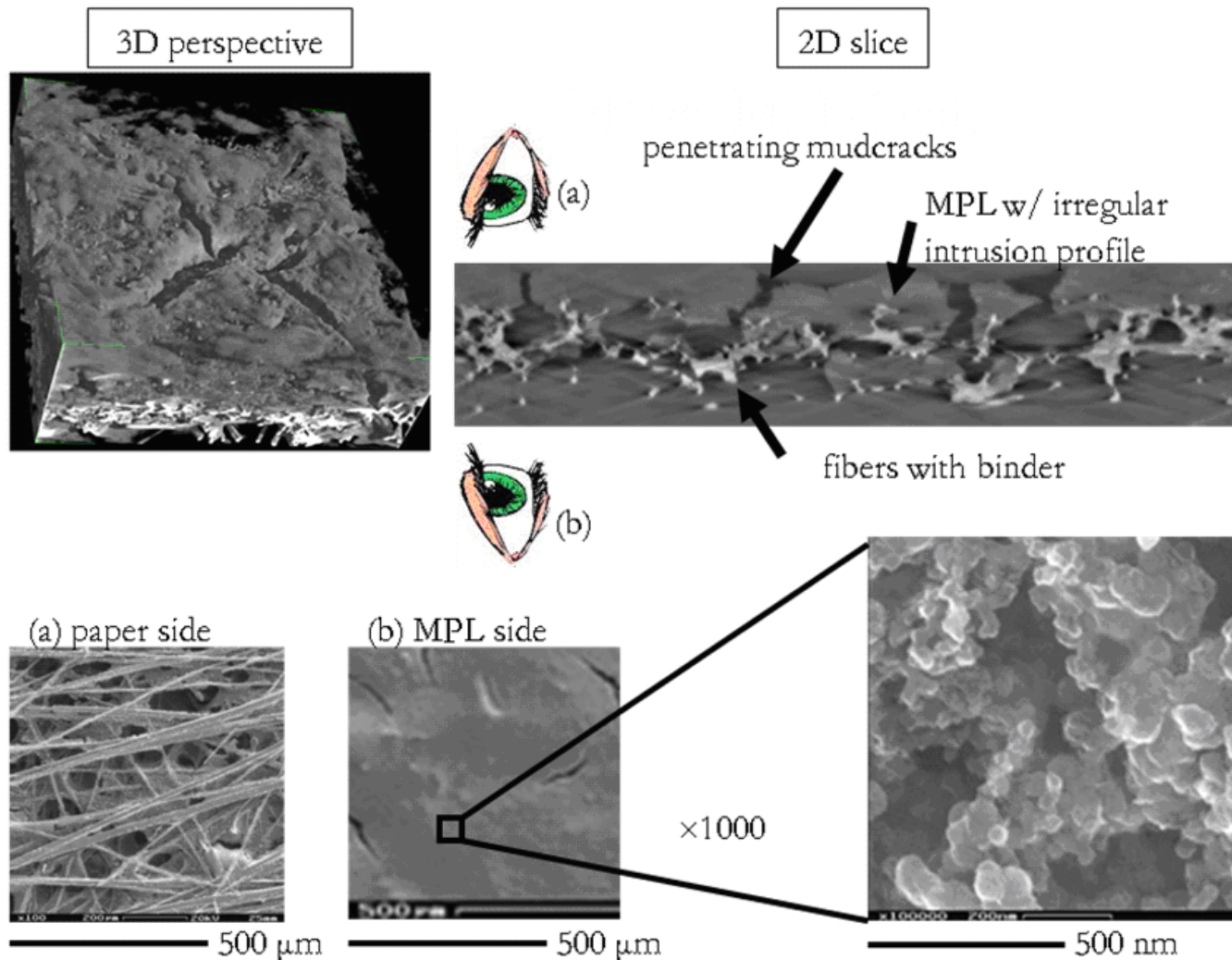
Microporous Layer (MPL)



- Carbon Agglomerates
- Pore Sizes ~ 100 nm

Chun et al, Int. J. Hydrogen Energy 35, 2010

GDL and MPL



Becker, Wieser, Fell, Steiner, *Int. J. Heat and Mass Transfer* 54, 2011

Overview / Idea

1. Structure Model

- GDL model (voxel length $\sim 1 \mu\text{m}$)
- MPL model (voxel length $\sim 10 \text{ nm}$)
- Combined GDL + MPL model (voxel length $\sim 1 \mu\text{m}$)
(\Rightarrow material with micro and nano-pores)

2. Diffusivity

- GDL model
- MPL model (Knudsen diffusion)
- Combined GDL + MPL model

3. Outlook: Flow through membranes with nano-pores

3D Model: Gas Diffusion Layer

FiberGeo:

- Straight, infinitely long fibers
- Circular cross section
- Anisotropic

ProcessGeo:

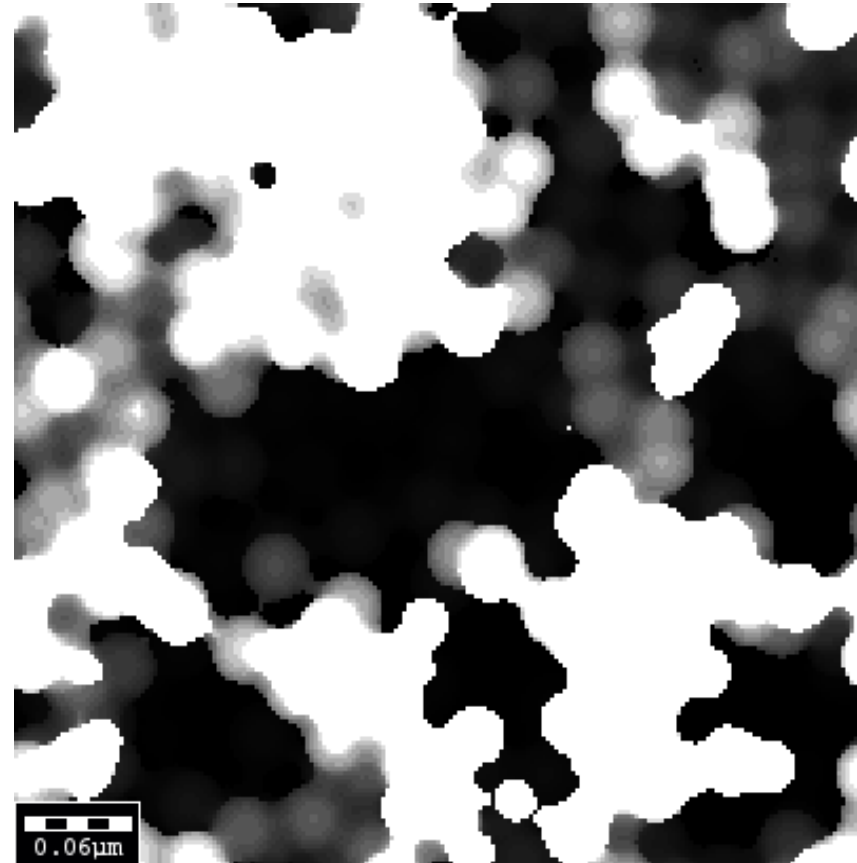
- Weight% binder



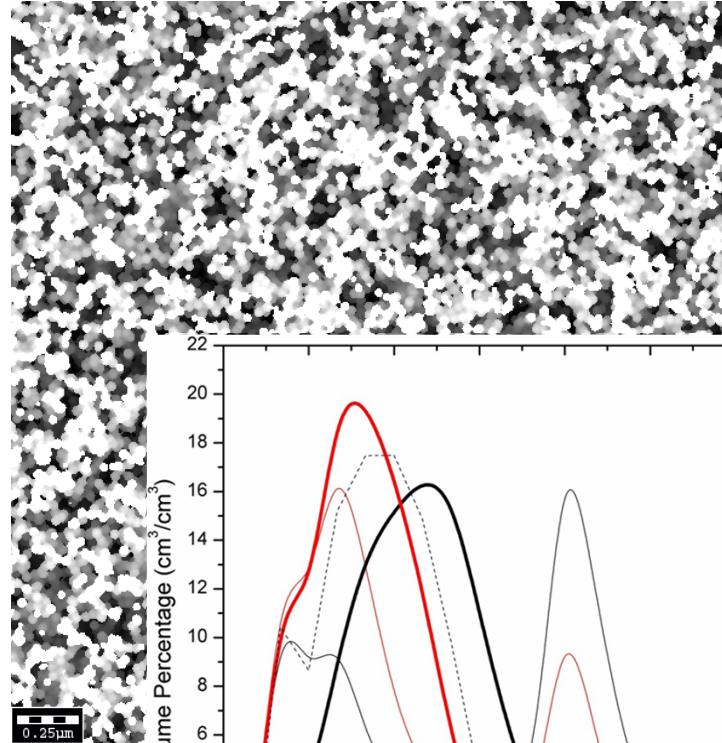
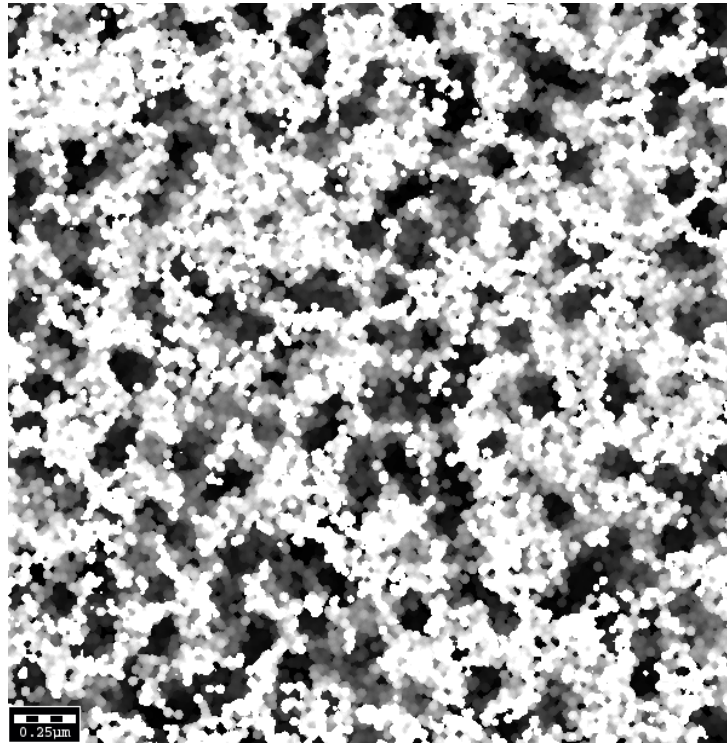
MPL Model

1. Create large pores
(SinterGeo-Create & Invert)
2. Create carbon particles
(SinterGeo-Create with 'On current structure' as centre distribution)
3. Glue
(2x ProcessGeo-Dilate)

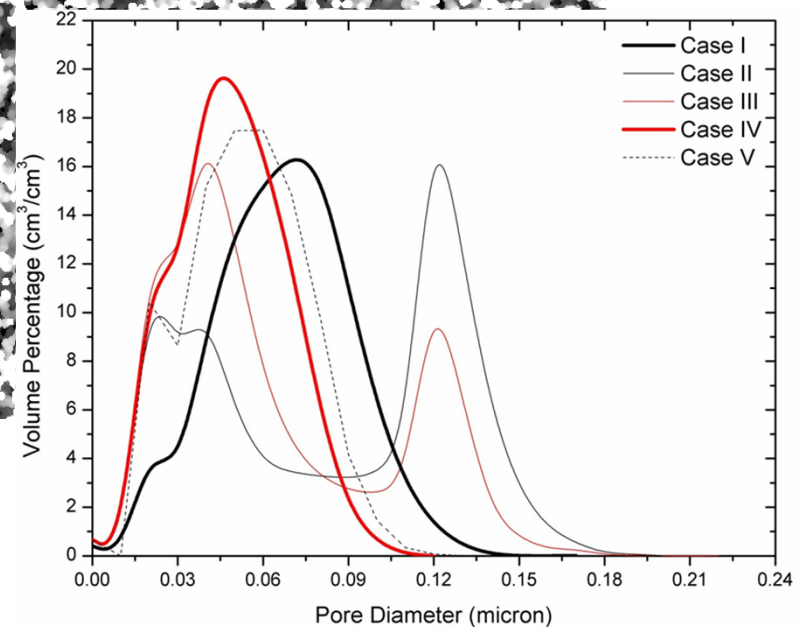
Parameters: radii, volume fractions



Create Different MPL

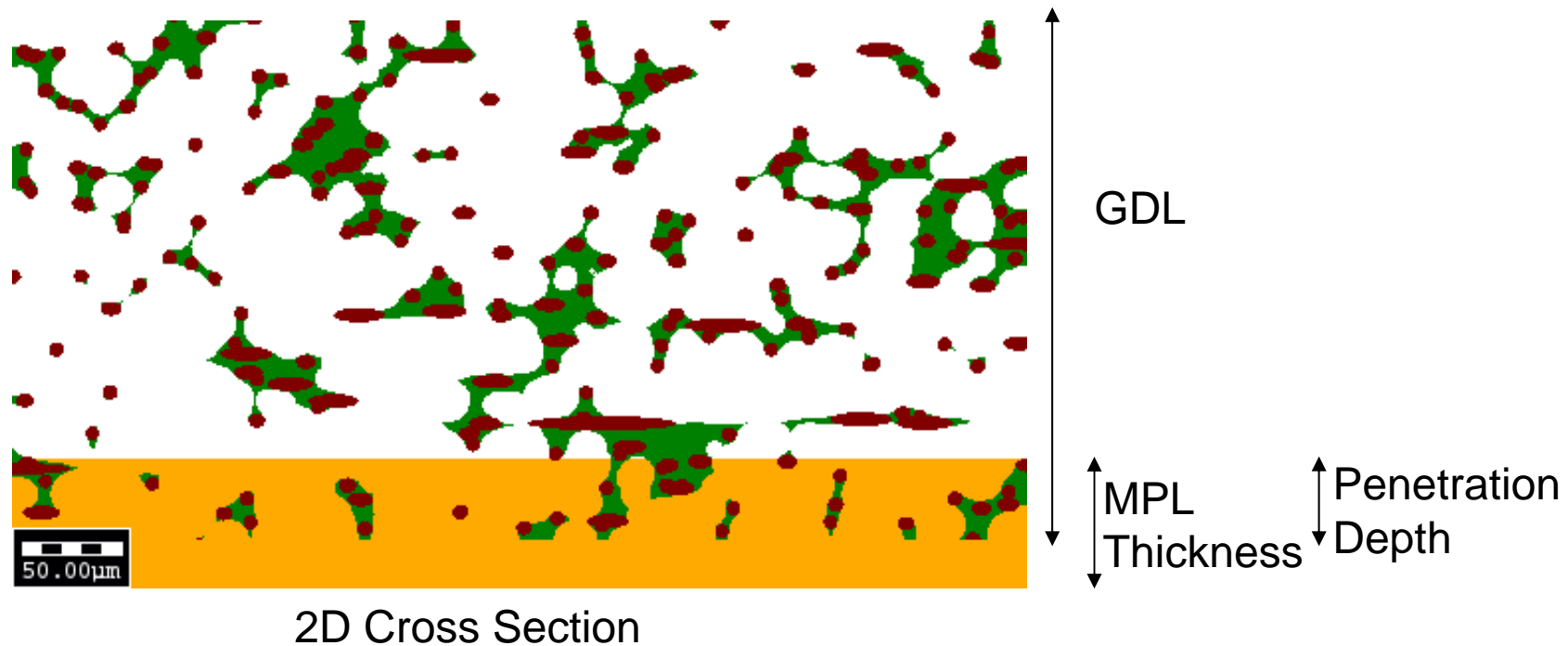


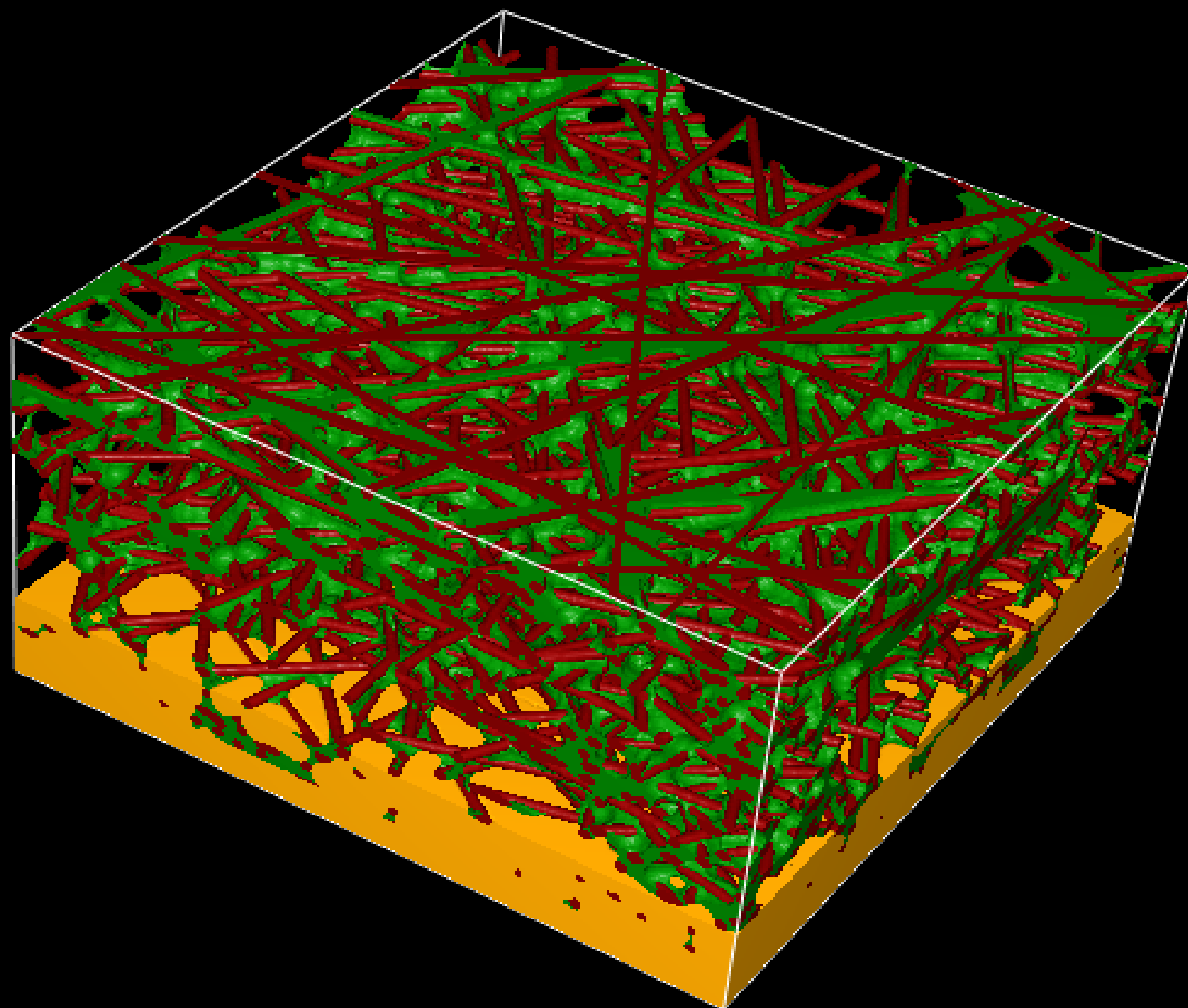
- same porosity & carbon particle sizes
- different pore size distributions



Zamel, Becker, Wiegmann, J. Power Sources 207, 2012

GDL / MPL Assembly





Diffusivity

Macroscopic description (homogenized porous media model)

Fick's first law: $j = -D^* \nabla c$

D^* : effective diffusivity [m^2/s] *unknown*

j : diffusion flux [$\text{mol}/\text{m}^2/\text{s}$]

c : concentration [mol/m^3]

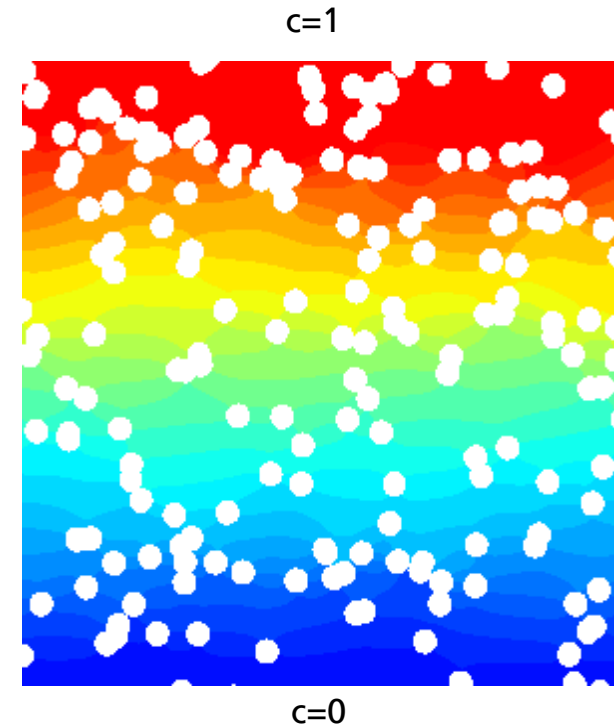
Microscopic description (pore structure model)

Laplace equation: $-\Delta c = 0$

Boundary conditions:

no-flux on fibre surface, concentration drop

D^* can be determined from the solution!



Knudsen Diffusivity

Macroscopic description (homogenized porous media model)

Fick's first law: $j = -D^* \nabla c$

D : effective diffusivity [m^2/s] **unknown**

j : diffusion flux [$\text{mol}/\text{m}^2/\text{s}$]

c : concentration [mol/m^3]

Diffusion mechanisms

1. $\text{Kn} \ll 1$ (bulk diffusion)

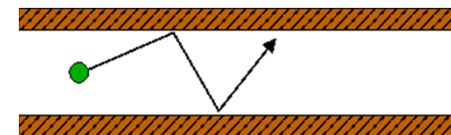
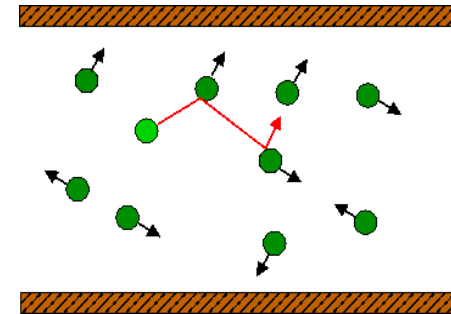
- Diffusion by particle-particle collisions
- Mathematical model: Laplace equation

2. $\text{Kn} \gg 1$ (Knudsen diffusion)

- Diffusion by particle-wall collisions
- Mathematical model: random walk methods

3. $\text{Kn} \sim 1$ (transition regime diffusion)

- Both mechanisms are present, Bosanquet:



$$D_{Kn} = \frac{\varepsilon}{2t} E[(x_t - x_o)(x_t - x_o)^T]$$

$$D = \left(D_{bulk}^{-1} + D_{Kn}^{-1} \right)^{-1}$$

Diffusion at $Kn \sim 1$: Bosanquet's Formula

Bosanquet's formula:

$$D = \left(D_{bulk}^{-1} + D_{Kn}^{-1} \right)^{-1}$$

Coefficient D_{bulk} unit: m^2/s

- particle - particle collisions
- scales with $D_{bulk} = \frac{1}{3} \lambda \bar{v} D_{b*}$
- determined by solving Laplace equation

Coefficient D_{Kn} unit: m^2/s

- particle - wall collisions
- scales with $D_{Kn} = \frac{1}{3} l \bar{v} D_{k*}$
- determined by random walk method

Definitions:

- ε porosity
- v mean thermal velocity
- λ mean free path
- l char length

Remarks:

- D_{b*} and D_{k*} are dimensionless and independent from λ, l, v
- Tortuosity $\tau_b = \varepsilon / D_{b*}$
- Knudsen tortuosity: $\tau_k = \varepsilon / D_{k*}$

Determination of D_{Kn}

The diffusivity matrix is calculated from the displacement of a set of molecules.

For each molecule:

- start at a random position x^0
- find end position x^t at time t by random walk
- calculate displacement vector:
 $\xi = x^t - x^0$

Diffusivity matrix: $D_{Kn} = \frac{\epsilon}{2t} E [\xi \xi^T]$

($E[\dots]$ expectation value, ϵ porosity)

Random walk (single molecule):

- if molecule hits a wall:
choose new velocities (v, w_1, w_2) ,
 v orthogonal, w_1, w_2 parallel to
wall with probability density

$$p(v, w_1, w_2) = 2\alpha v e^{-\alpha v^2} \sqrt{\frac{\alpha}{\pi}} e^{-\alpha w_1^2} \sqrt{\frac{\alpha}{\pi}} e^{-\alpha w_2^2}$$

- molecule moves with this velocity until it hits a wall. $\alpha = \frac{4}{\pi \bar{v}^2}$
- speed determined by

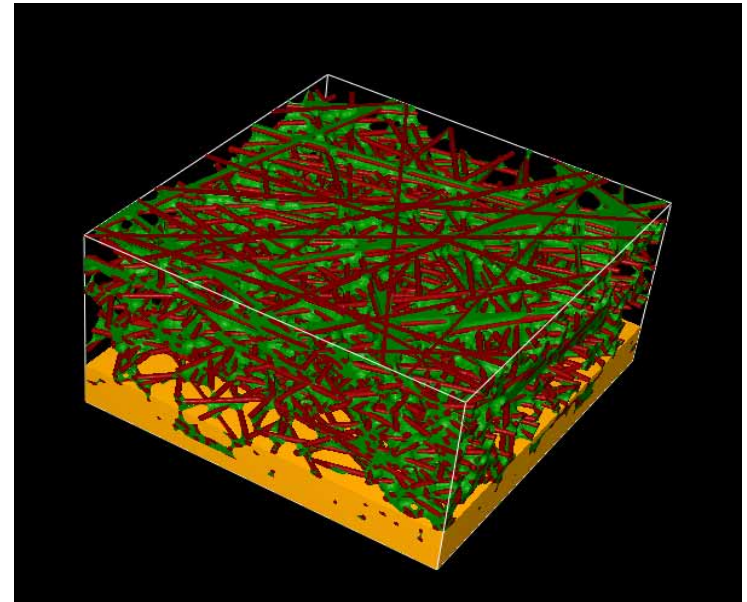
H. Babovsky, J. Stat. Physics 44, pp 865--878, 1986.

Procedure

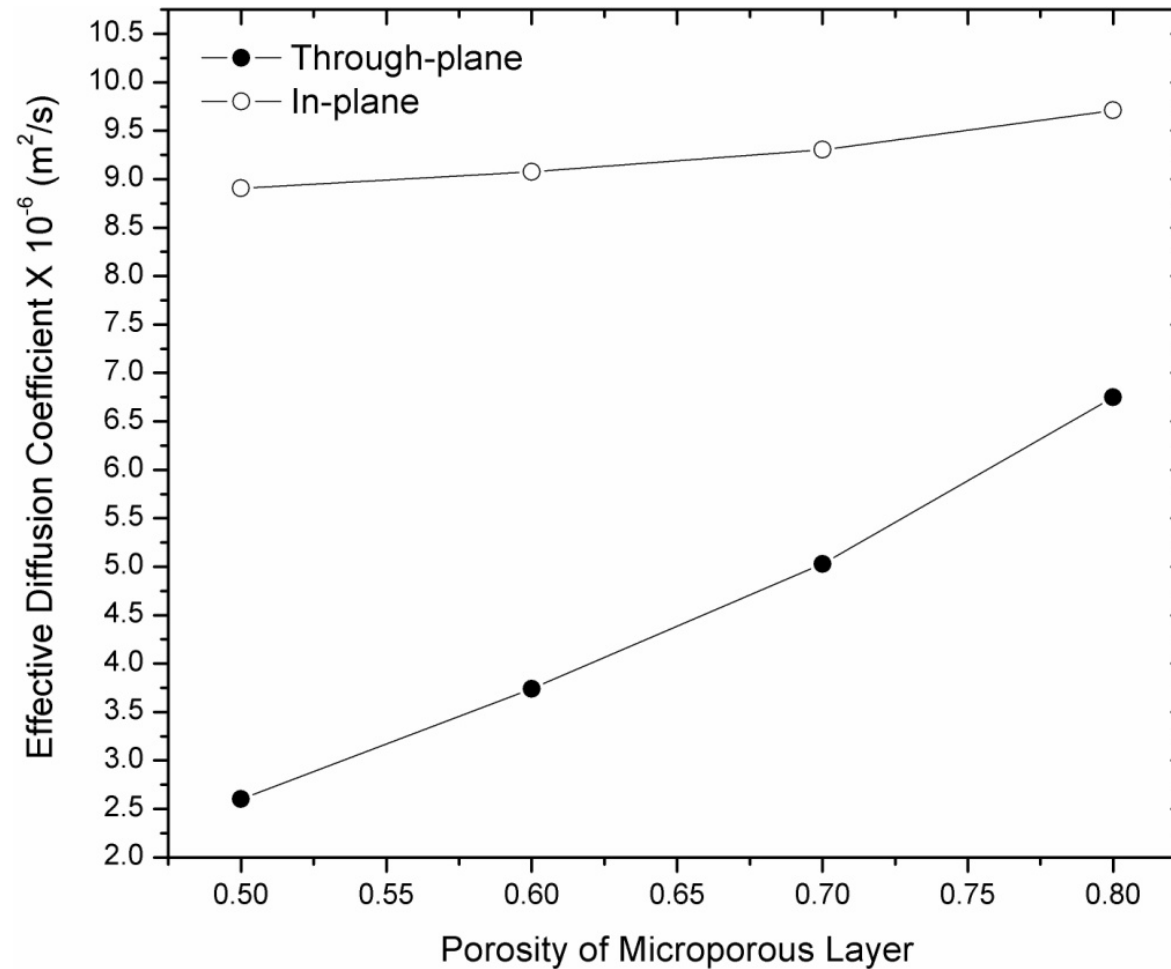
1. Load MPL model
2. DiffuDict: determine "Bulk (Laplace) Diffusion"
 - get a dimensionless effective diffusivity
3. DiffuDict: determine "Knudsen Diffusion"
 - get a dimensionless effective Knudsen diffusivity
4. DiffuDict: use "Bosanquet Approximation"
 - use *.gdr files from 2. and 3. as input
 - mean thermal velocity: 425 m/s
 - mean free path: 63.3 nm

Procedure

5. Load GDL+MPL model
6. ConductoDict:
 - Pore space: $D_{pore} = \frac{1}{3} \lambda \bar{v} = 8.96E - 6$
 - MPL: value as calculated in 4.
 - Fibers / Binder : D=0



Variation of MPL Porosity

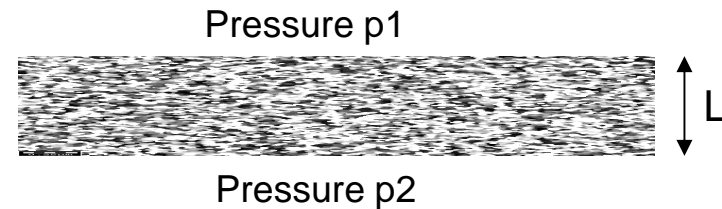


Summary

- Material with pores from nm to μm range
- Create two models with different resolution
- Determine values for small-scale model first, use these as input in large-scale model.
- Diffusion on small scale has to consider Knudsen diffusion

Outlook: Flow through Membrane

$$N = \frac{p}{RT} \left(\frac{\kappa}{\eta} \frac{p_1 - p_2}{L} + D_{Kn} \frac{1}{L} \ln\left(\frac{p_1}{p_2}\right) \right)$$



N : flux through membrane [mol/s/m²]

T : temperature

R : gas constant

η : dynamic viscosity

κ : through-plane permeability as calculated with FlowDict [m²]

$D_{Kn} = \frac{1}{3} l \bar{v} D_{k*}$: through-plane Knudsen diffusivity [m²/s]

L. Pant, S. Mitra, M. Secanell, J. Power Sources, 2012